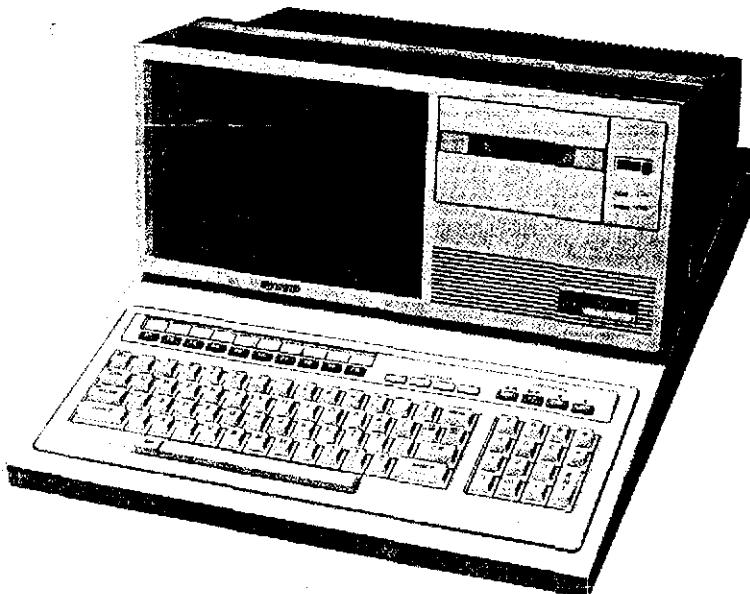


SHARP SERVICE MANUAL

MZ-80B &
OPTION

PDSM581008-MZ



Personal Computer **MZ-80B**

Options

MZ-80EU	(Expansion Port)
MZ-80IO2	(Universal I/O Card)
MZ-80GMK	(Expansion Graphic RAM)
MZ-80FI	(Floppy Disk I/O Card)

Optional Peripherals

MZ-80FB	(Floppy Disk)
MZ-80FBK	(Expansion Floppy Disk)

FEATURES

- The MZ-80B, stepped up version of the MZ-80K, is a personal computer with many new functions.
- Using a Z-80 processor (4MHz Version) in the CPU, it is capable of high speed data processing.
- It has a keyboard touch that's ideal for a professional operator and is equipped with a 10 numerical keys and 10 function keys.
- The cassette-recorder, using an electromagnetic mechanism, can be stopped/started remotely. Programs and data can be recorded automatically.
- With the optional expansion port, I/O card can be set in the body of the MZ-80B for peripherals such as a floppy disk, printer, etc.

SHARP CORPORATION

Contents

MZ-80B

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OPTIONS and OPTIONAL PERIPHERALS

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Universal I/O card MZ-80IO2	55
Expansion graphic RAM MZ-80GMK	58
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Caution in Service

- * Maintain the safety and protecting ability of the apparatus after service.
- * High voltage shall not be rised to excess specified level so as to prevent this apparatus from the extra X-ray radiation.

SPECIFICATIONS

■ MZ-80B General

CPU	LH0080A (Z 80A-CPU)	Key Layout	Keys 92
Clock	4MHz		ASCII Standard, 10 Numerical keys, Function keys, Cursor control keys, Cassette tape deck control keys
Memory	ROM 2K bytes	Clock function	Built-in
	RAM 64K bytes (dynamic RAM)		Editor function
Display	9" CRT (green display)		Cursor control; up, down, right, left, home, clear.
	8 x 8 dot matrix		Edit key
	1) Characters; 1000 (40 characters x 25 lines)		Delete key
	2) Characters; 2000 (80 characters x 25 lines)		Power supply
	1), 2): software change-over		Temperature
Cassette	Standard audio cassette tape Data transfer speed; 1800 bits/sec. Data transfer system; SHARP PWM Manual or Automatic control	Weight	Approx. 16kg
Sound output	400mW max. (440Hz)	Dimensions	Width 45cm Depth 52cm Height 27cm

■ CPU Board Section

CPU	LH0080A.(Z80A-CPU)	1 pc.	Programmable counter	8253	1 pc.
PIO	LH0081A (Z80A-PIO)	1 pc.			
ROM	IPL 1 pc. (2K bytes) Character generator 1 pc. (2K bytes)		Programmable peripheral interface	8255	1 pc.
RAM	Standard; 16K RAM 32 pcs. (64K bytes) Video RAM; 1 pc. (2K bytes)		Other IC's	40 pcs.	

■ Power Supply Section

Input	AC 240V (50Hz)
Output	5V -5V 12V (stabilizing) 12V (non-stabilizing)

■ Graphic RAM (I) PWB Section

RAM	Static RAM; 4 pcs. (8K bytes)
Other IC's	17 pcs.

NOTE Specifications and appearance are subject to change without prior notice for improvement. In such a case, the explanation here may be a little different from the product.

■ Display Section

I. General specifications		II. Electrical specifications	
Size	9"	Video output	40Vp-p standard (35Vp-p limit)
Vertical Horizontal Frequency	60Hz (vertical), 15.75kHz (horizontal)	Resolution	Horizontal *The pattern of the left in the center of the picture must be clear. 
Power source	DC 12V, 1.1A ±10%	Non-linearity distortion	Horizontal; ±8% (±14% max.) Vertical; ±8% (±12% max.)
Picture tube	E2728B31; 9" 90° deflection explosion proof type Heater; 12V, 75mA	Geometrical distortion	Pincushion dist.; 1% (2% max.) Barrel dist.; 1% (2% max.) Trapezoidal dist.; 1% (2% max.) Parallelogram dist.; 1° (2.5° max.)
IC's	2 pcs.	High voltage	Zero beam; 11.0kV (10.0kV, min., 12.0kV, max.)
Transistors	7 pcs.	Power supply	DC12.0V, 1.05A (1.2A max.)
Diodes	13 pcs.	Working range	12V ±10%
Sound output	400mW max. (440 Hz) Speaker 8cm, round dynamic type (32Ω)	Scan size	Horizontal; 10% (15% max.) Vertical; 10% (15% max.)
Control knobs	Volume, V-Hold, Contrast, H-Hold, Brightness, Focus	Horizontal lock-in range	±300 Hz (±100Hz limit)
Working temperature	-10°C to 50°C	Vertical lock-in range	-12 Hz (-6 Hz limit)
		Audio frequency characteristic	440 Hz (0dB) -10dB ±4dB at 100 Hz -12dB ±4dB at 10kHz
		Sound maximum output	400mW at 440 Hz

■ Cassette Tape Recorder Section

System	PWM recording	Biasing	DC system
Power source	5V ± 5% 12V ± 5% (stabilizing) 9.5V~16.5V (Non-stabilizing)	Erasing	DC system
Semi-conductors	22 transistors 13 ICs 9 diodes	Playback sensitivity	667 μsec. to 333 μsec. (standard)
Tape	From C30 to C60	Working temperature	-10°C to +40°C
Tape speed	4.75 cm/sec.	Storage temperature	-25°C to +65°C
Track	2-track monaural type		
Motor	Electronic governor motor (12V)		

SYSTEM CONFIGURATION AND NOMENCLATURE OF MZ-80B

The MZ-80B system and expansion thereof are shown in the block diagram of Fig. 1. The inside of the dotted lines is the constitution of the MZ-80B, in which units enclosed in thick-line frames are optional ones. In the expansion port, interface cards can be inserted up to six pieces. The devices outside the dotted lines are optional peripheral devices and user's devices.

Figures 2 and 3 show the front view and rear view of the MZ-80B, identifying the parts with names.

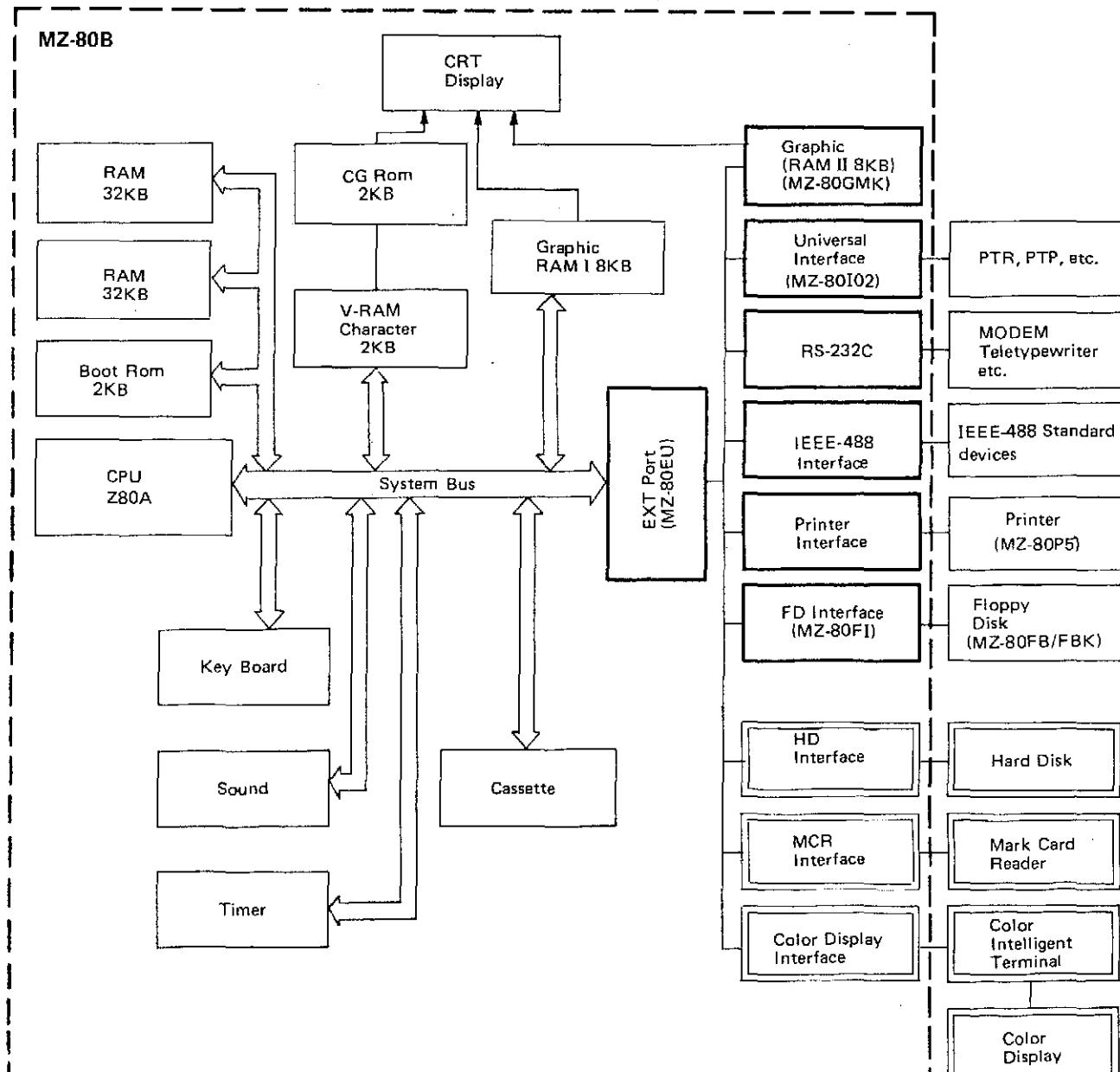


Fig. 1 MZ-80B System and Expansion

Options

Future Development

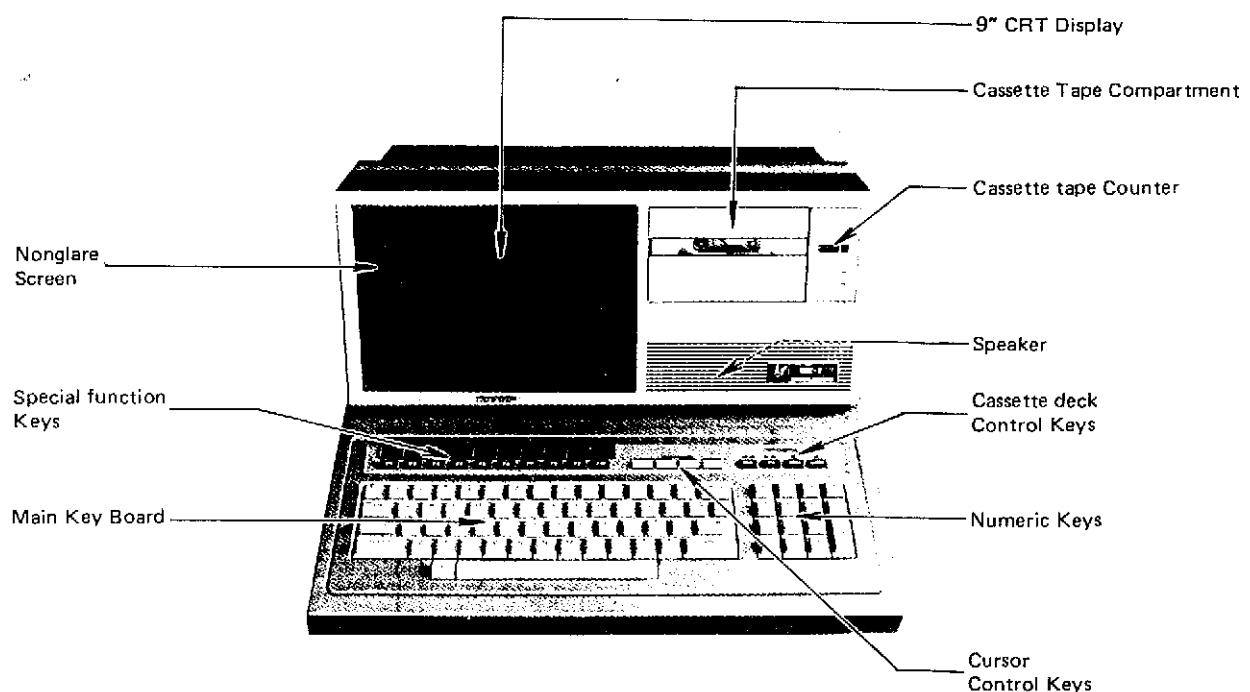


Fig. 2 Front View of MZ-80B

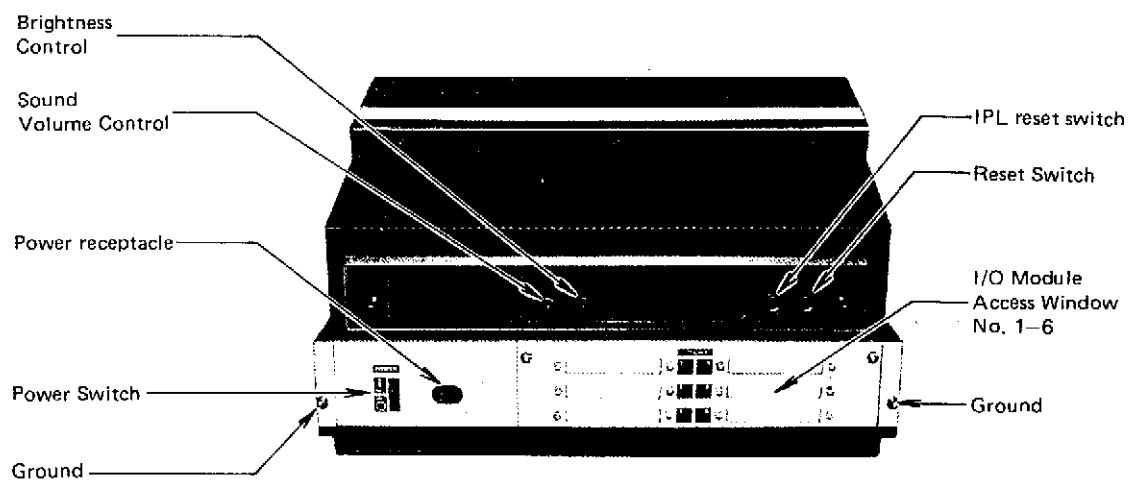
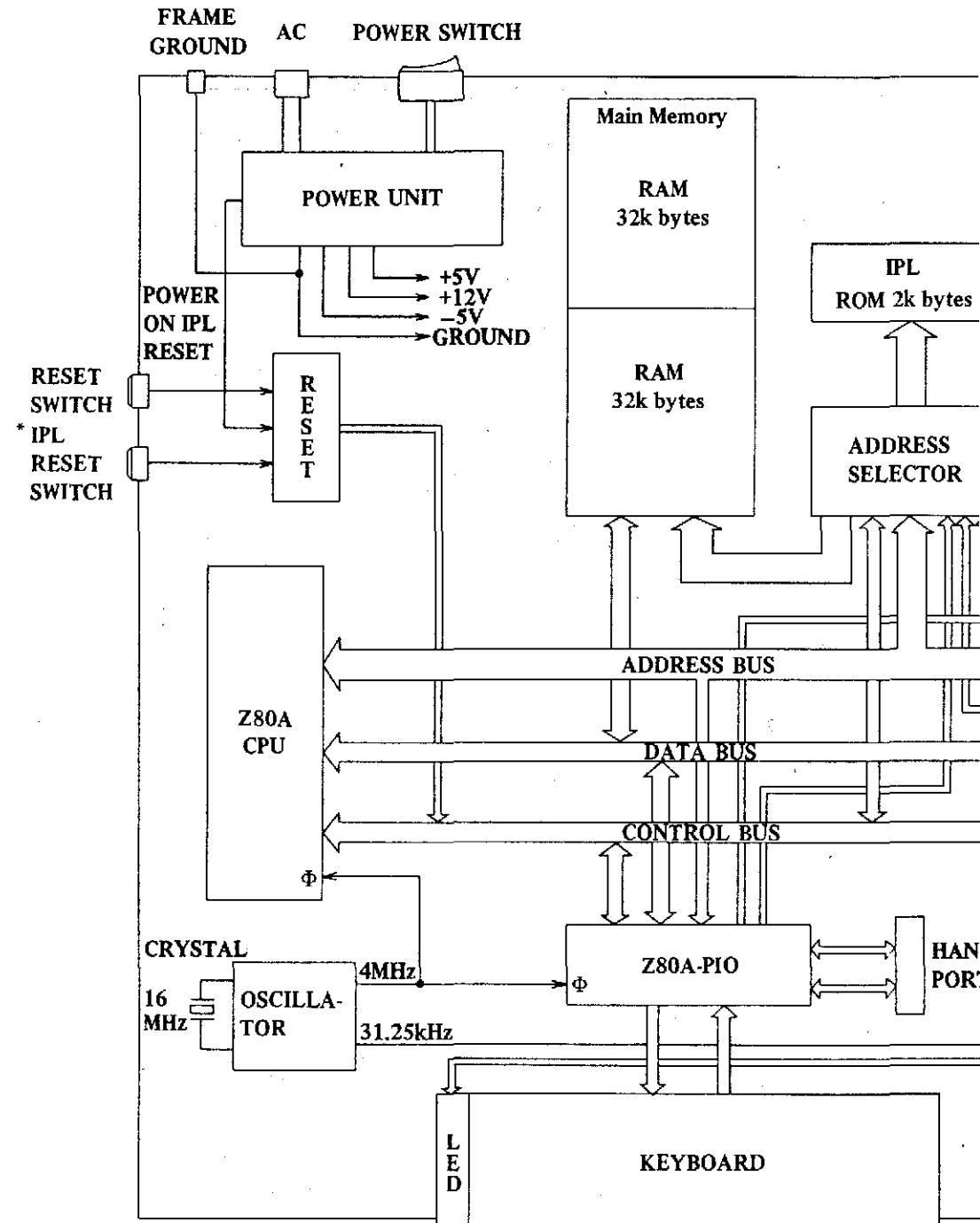


Fig. 3 Rear View of MZ-80B

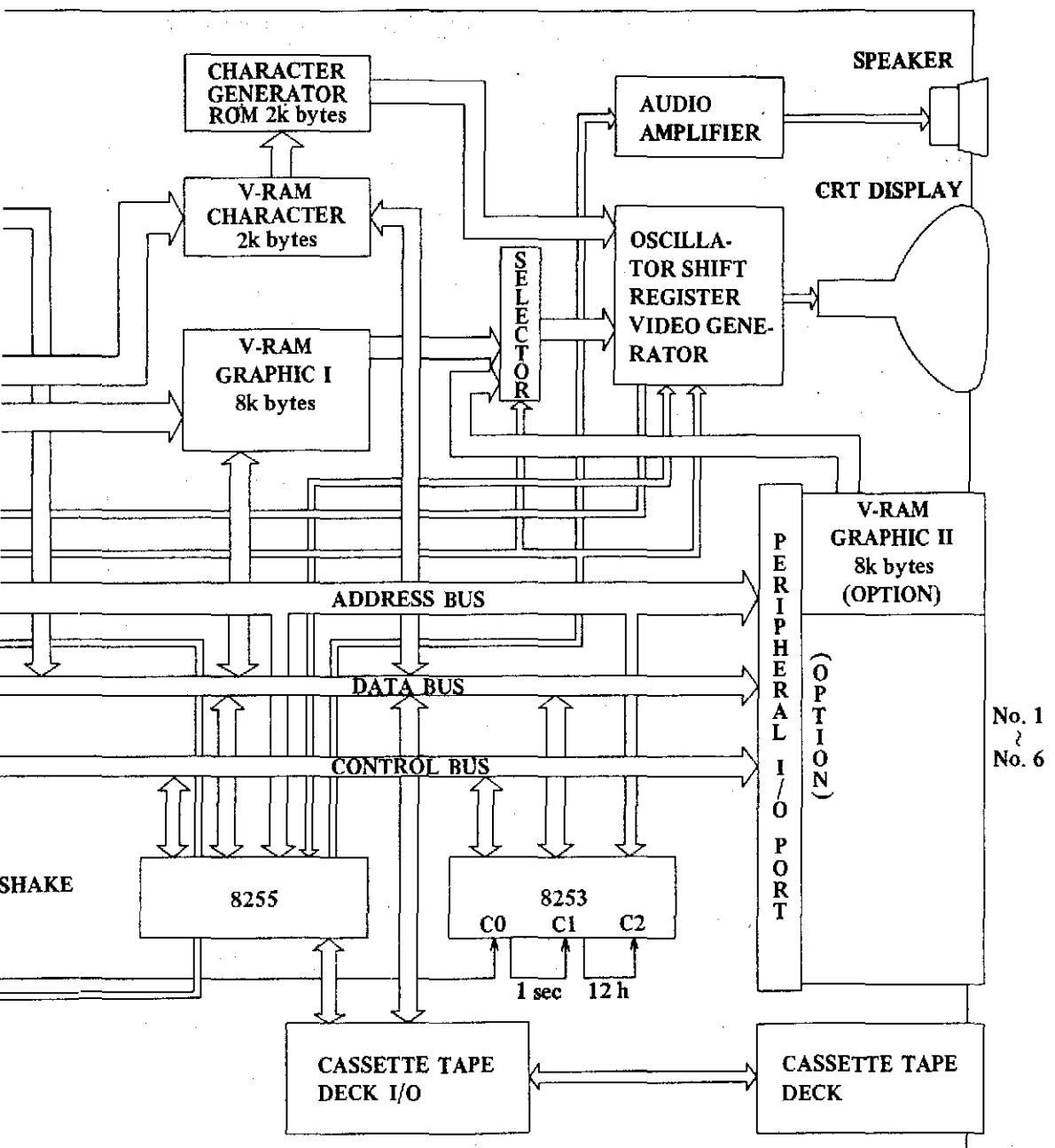
CONFIGURATION OF MZ-80B

The system diagram of the MZ-80B is shown in Fig. 4. With the CPU and its bus lines in the center, the memories (main memory, boot ROM, V-RAM), keyboard, cassette recorder, CRT display, clock, reset circuit, and I/O port are arranged, showing the relations with PIO, 8225, 8253, to constitute the MZ-80B.



*IPL RESET Initial Program Loader RESET

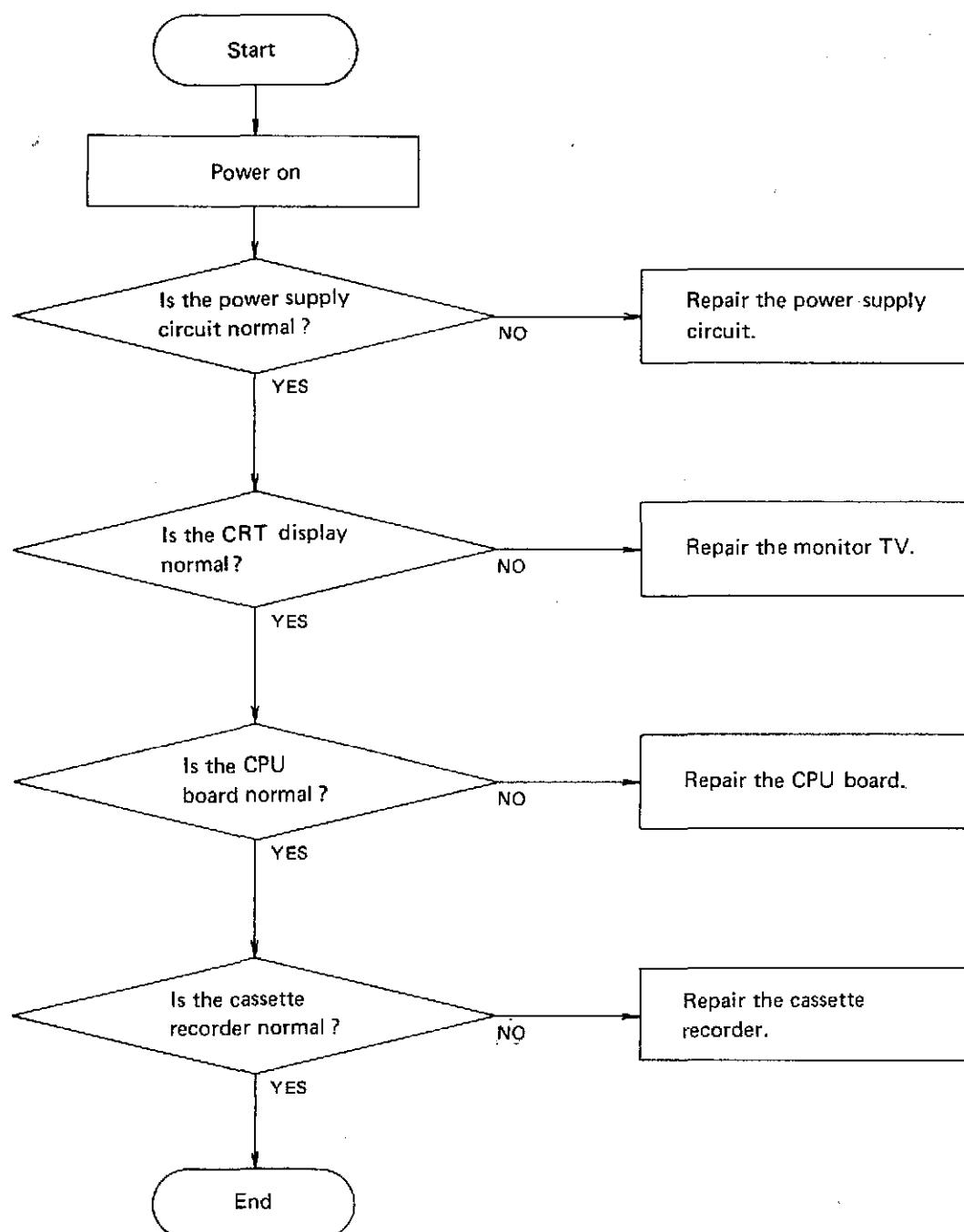
Fig. 4



TROUBLESHOOTING GUIDE

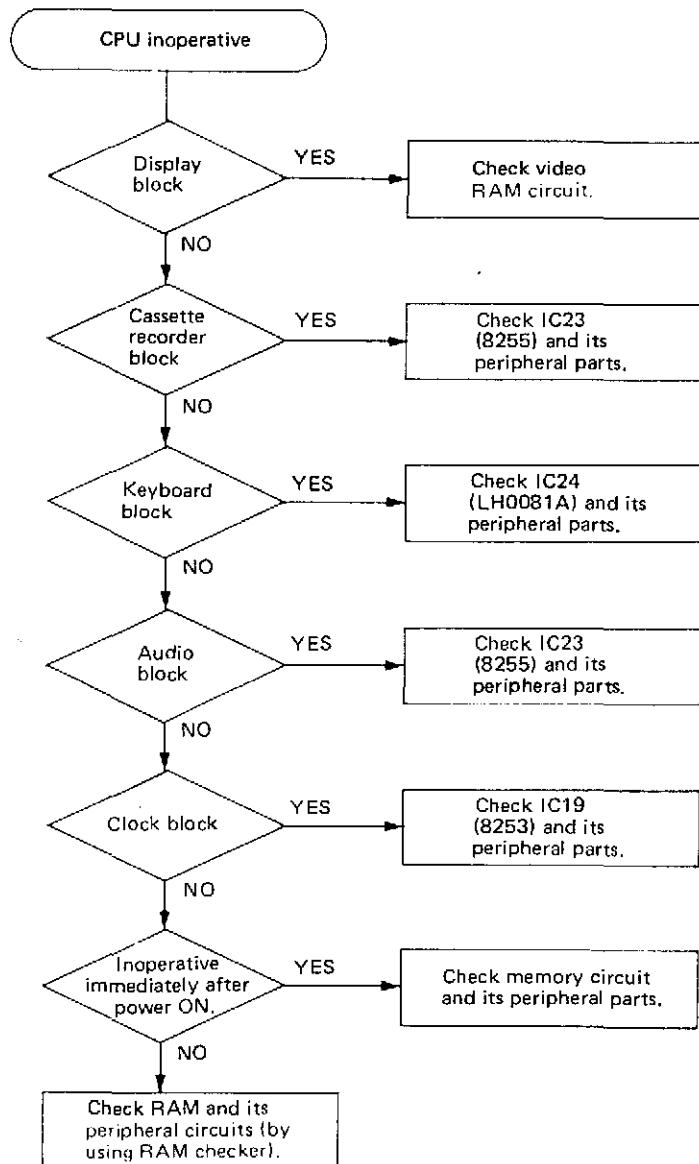
The system comprises four main units.

For quick solution to most operational difficulties, follow the chart below to find which unit is causing the problem.



CPU BOARD SECTION

The CPU board is composed of the following six blocks. When it malfunctions, first locate which block is concerned with the malfunctions, and next try to check for its corresponding circuits; the wiring diagrams of every block will be shown separately.



■ Checking methods of each circuit

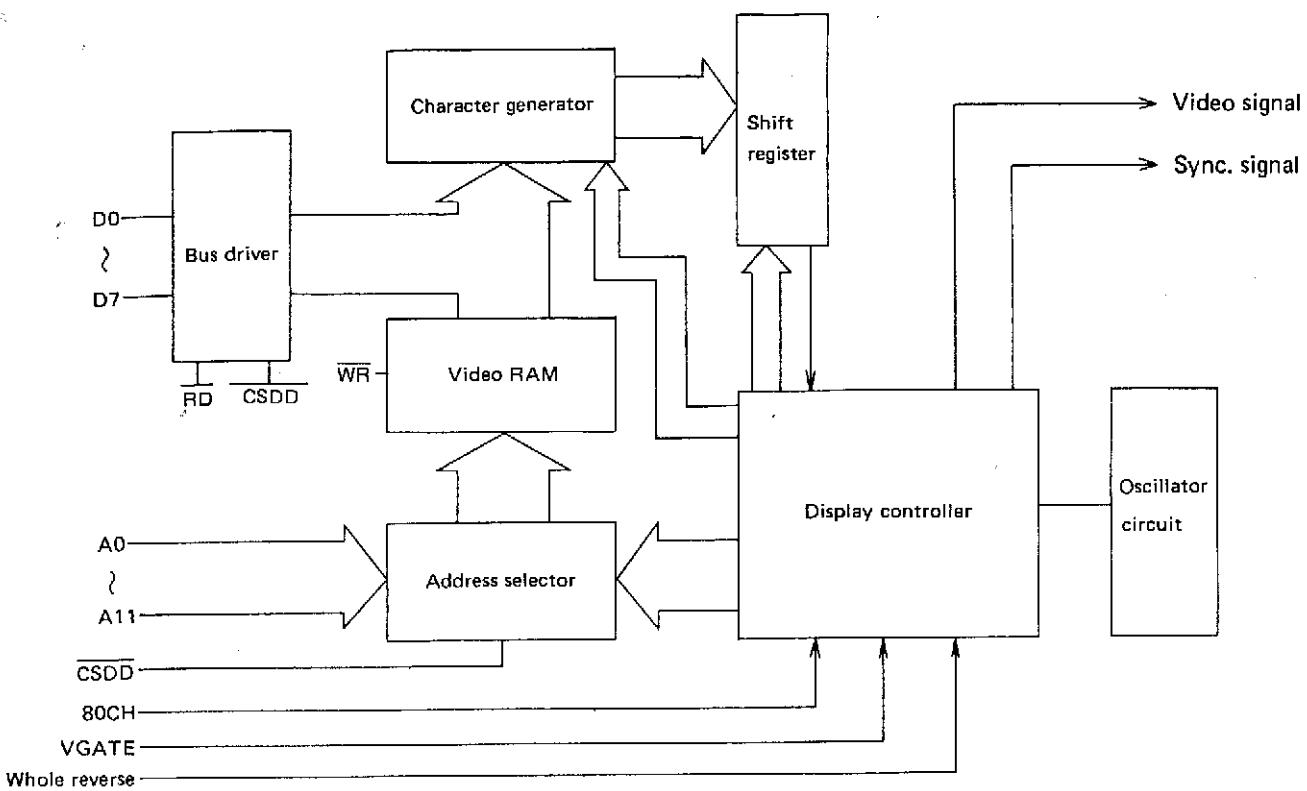
1. By touching IC package by fingers:

- If they seem too hot by heat generation;
IC is defective, IC load is heavy or components are touching each other (ROM and V-RAM are exempted from this checking).
- If a circuitry state changes to another; Soldering is poor, socket contact is improper or printed-wiring is erroneous.

2. By using a synchroscope:

- If the relation between input and output of TTL IC is illogical, this means defective IC gate.
- Check if the voltage of TTL IC is as specified: High level; over 2.4V, Low level; below 0.5V.
- When the signal is between the high and low levels, is there circuit touching or IC malfunction?

■ Display Block

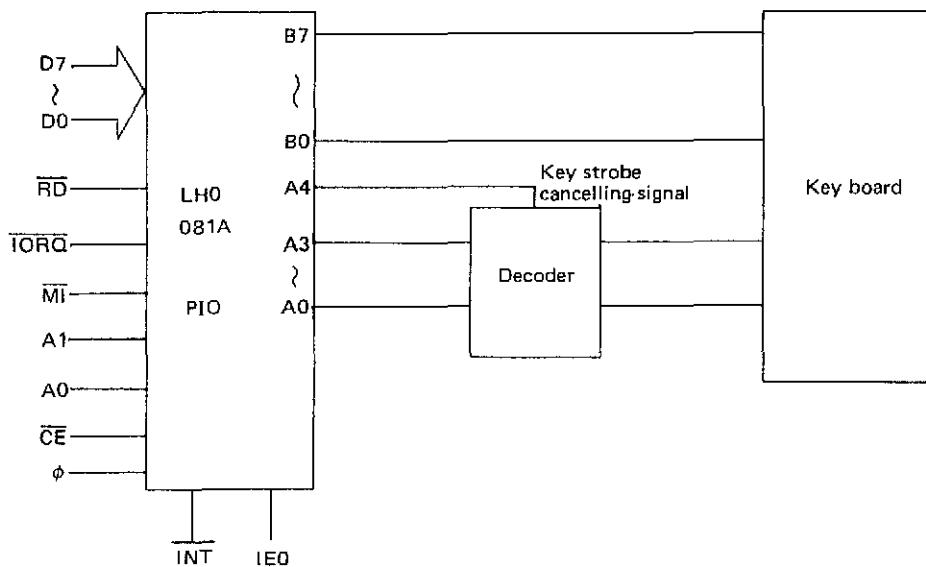


Block Diagram around Video RAM

Problem	Check Point
No sync. signal	<p>Is the correct signal present at pins 12 and 13 of IC36 ?</p> <p>Yes: Check IC36.</p> <p>No: Check IC42 and IC43 and around them. (In particular, check if the input of 8MHz, 16MHz and other clocks are correct (Wave form is shown on page 15.))</p>
No video signal	<p>Is pin 16 of IC42 at a high level ?</p> <p>No: Check IC23.</p> <p>Yes: Proceed to the following.</p> <p>Is a video signal present at pin 8 of IC46 ?</p> <p>Yes: Check IC31, IC33 and IC36.</p> <p>No: Check IC42 and IC43 and around them. (In particular, check if the input of 8MHz and 16MHz and other clocks are correct (Wave form is shown on page 15.))</p>
Characters displayed but position abnormal	<p>Is the signal at pins 3, 6, 10 and 13 of IC37, IC38 and IC39 correct ?</p> <p>Yes: Check the address of IC41 and the signals of IC37, 38 and 39 connected to it.</p>

Position is correct but characters are abnormal	No: Check IC 37, 38, 39, 42 and 43. Check the common line of IC22, IC41 and IC44 and around the IC22.
Displayed characters are abnormal	Check A ₃ – A ₀ and D ₇ – D ₀ of IC45 and IC42.

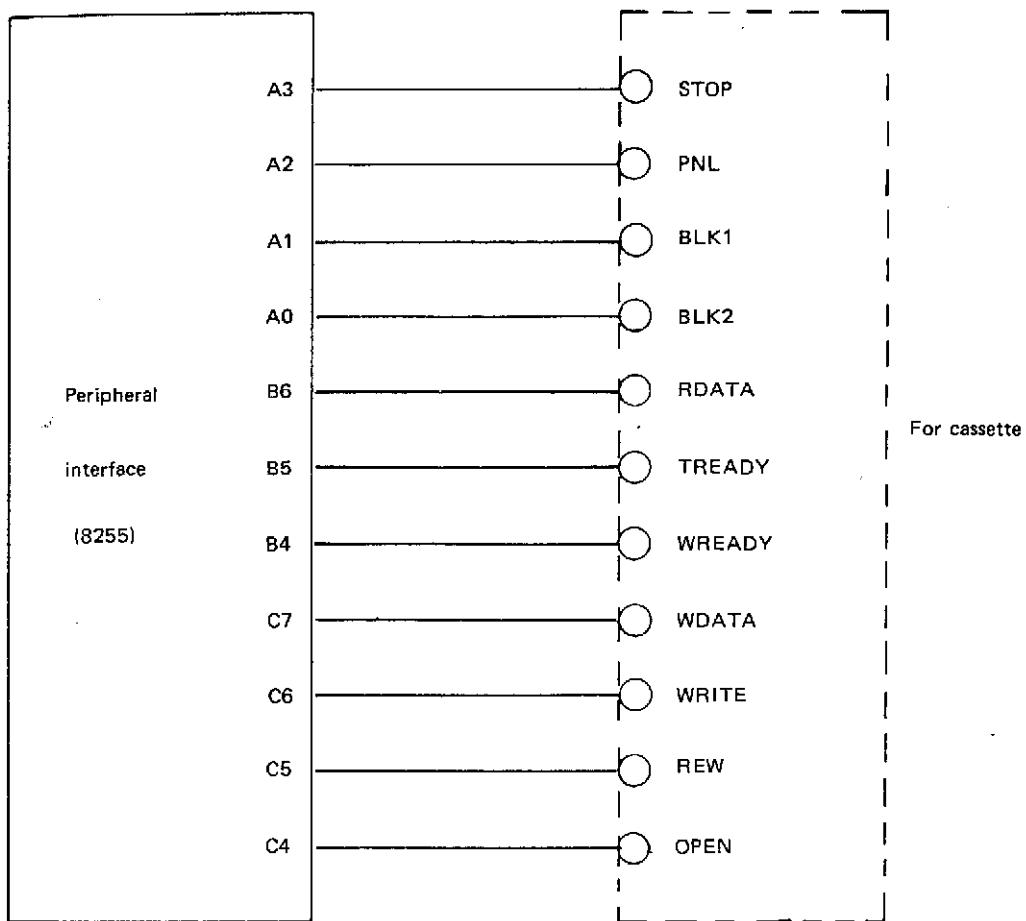
■ Keyboard Block



Block Diagram around Keyborad

Problem	Check Point
Does not accept key entry.	Is key strobe present? Yes: Check keyboard, IC24 and around it. No: Check IC25, IC27, IC28, IC29 and IC36. If they are normal, check IC24 and around it.

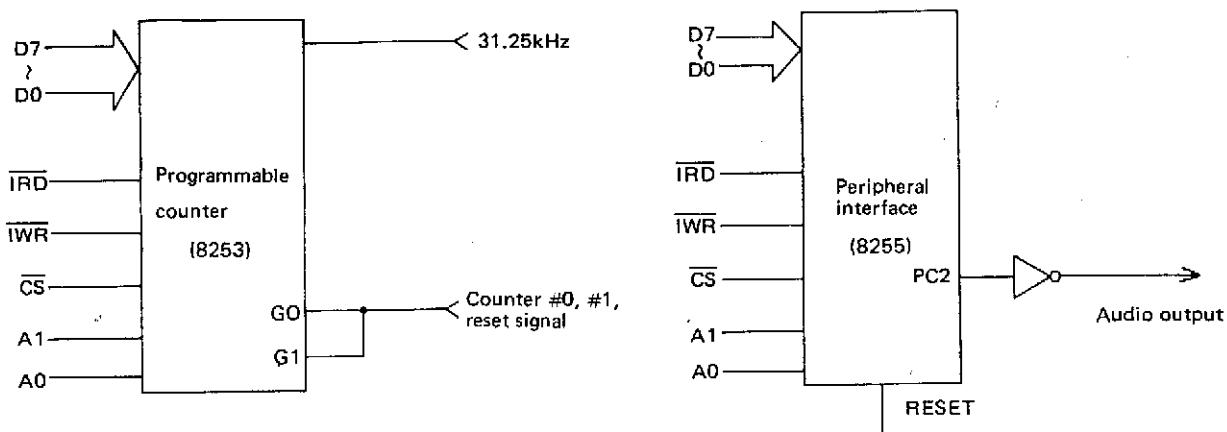
Cassette Block



Block Diagram around the Cassette

Condition	Check Point
Load is not possible.	Is there a signal from pin 6 of IC 26? YES: Check IC23. NO: Check IC26.
Save is not possible.	Is there a signal from pin 10 of IC23? YES: Check IC26. NO: Check IC23.
Motor does not turn.	Check IC23.
Motor does not stop.	Check IC23.

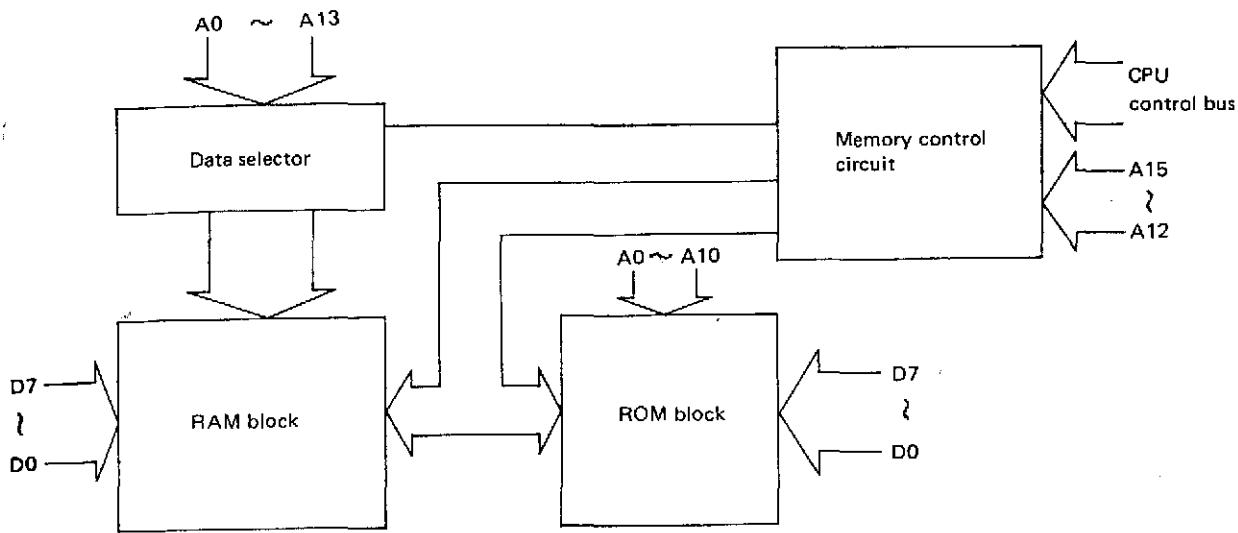
■ Clock/Audio Block



Block Diagram around Clock/Audio Block

Problem	Check Point
Clock function is abnormal.	<p>Is there a 31.25kHz signal present at pin 9 of IC19?</p> <p>Yes: Check IC19 (8253) and around it.</p> <p>No: Check IC42 and around it.</p>
Audio output is abnormal.	<p>Is an output signal present at pin 4 of IC31?</p> <p>Yes: Check amplifier section in the display board.</p> <p>No: Check IC23, IC31</p>

■ Memory/Reset Circuit Block



Memory/Reset Circuit

Problem	Check Point
Picture "panic" when power is on.	Does pin 26 of IC3 go from High to Low when the BOOT reset SW is pushed ? No: Check IC33 Yes: Proceed the following. Is pin 15 of IC2 High ? No: Check IC34 Yes: Check address line A0 – A15 (IC6, IC10) Data line D0 – D7 (IC11) Control line (IC7) IC2, IC8, IC14, IC16
Abnormal action immediately after end of program due to BOOT program	Is pin 15 of IC2 at Low Level ? Yes: Check IC34 No: Check IC2
Error when program is in RAM	Check RAM

* How to Use RAM CHECKER

Insert RAM CHECKER into BOOT ROM socket and turn the power on. Then RAM TEST-1 and RAM TEST-2 will automatically be carried out from RAM address \$0000 to address \$FFFF as shown below and the tested results will be displayed.

The checker tests the store by dividing it into two parts of addresses \$0000 to \$7FFF and \$8000 to \$FFFF.

Example of the test results (When all RAM's are normal)

Check RAM (I) block, 16K bytes, RAM (II) block 16K bytes

RAM TEST-1	0000-OK
	4000-OK
RAM TEST-2	00 FF 00 FF F0 OK

The checker continues to check the RAM (III) block 16K bytes and RAM (IV) block 16K bytes.

RAM TEST-1	8000-OK
	C000-OK
RAM TEST-2	00 FF 00 FF F0 OK

1) RAM TEST-1

A write/read test of data \$00 and \$FF is carried out from address \$0000 to \$FFFF, and if an error occurs ERROR is displayed in the 16K bytes unit.

Example of above mentioned display

0000-OK Result of write/read test from address \$0000 to \$3FFF is normal.
---------	--

Example of display when ERROR appears.

ER-235B-00, 01 Write in data was \$00 at address \$235B but read-out data was \$01.
----------------	--

An error is displayed by the address number at which the error takes place, and the execution of check is stopped at the address.

2) RAM TEST-2

Write/read test is carried out with the following items.

- a) Write-in data \$00 (From address \$0000 to \$7FFF)
- b) Write-in data \$FF (From address \$0000 to \$7FFF)
- c) Write-in data \$00 (From address \$7FFF to \$0000)
- d) Write-in data \$FF (From address \$7FFF to \$0000)
- e) Write-in data \$F0 and \$0F entered alternately (From address \$0000 to \$7FFF and vice versa.)
- f) Write-in data \$00 (From address \$8000 to \$FFFF)
- g) Write-in data \$FF (From address \$8000 to \$FFFF)
- h) Write-in data \$00 (From address \$FFFF to \$8000)
- i) Write-in data \$FF (From address \$FFFF to \$8000)
- j) Write-in data \$F0 and \$0F alternately (From address \$8000 to \$FFFF and vice versa)

Example of ERROR in RAM TEST-2

RAM TEST-2	00	FF	00	ER-23FF-01
------------	----	----	----	------------

Test results of a) and b) were normal but in c), although data \$00 was written in address \$23FF, read-out data was \$01. When ERROR is displayed in the above mentioned RAM TESTs, decide which RAM block is bad according to the memory address where the error occurs. Then you can decide which RAM is bad in the RAM block where the error occurs by the bytes pattern of the write-in data and read-out data. In the above example, you can tell that it's RAM (I) block by \$23FF and that RAM 1 is bad because write-in data is \$00 but read-out data is \$01. (See Fig. next)

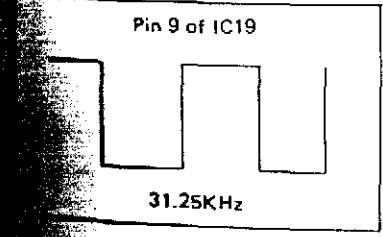
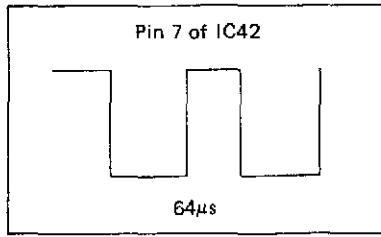
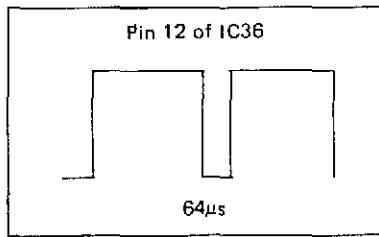
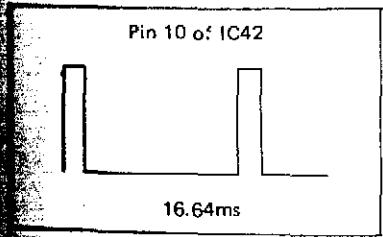
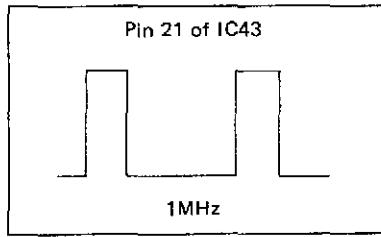
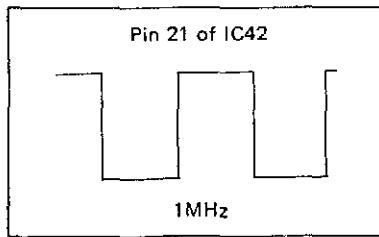
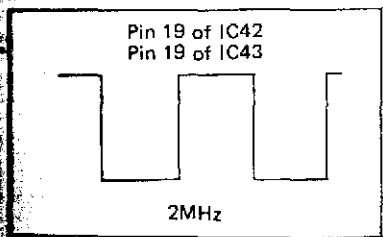
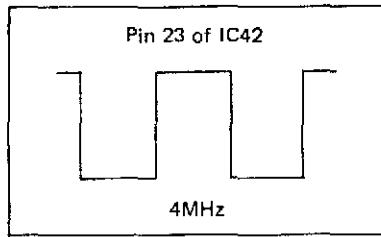
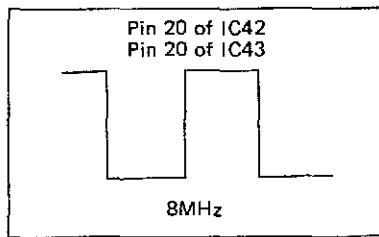
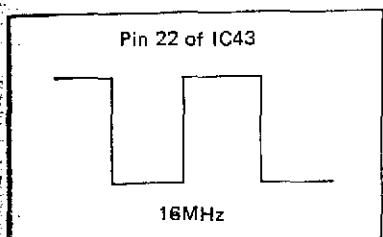
	D7	D6	D5	D4	D3	D2	D1	D0
Write-in date \$00	0	0	0	0	0	0	0	0
Read-out data \$01	0	0	0	0	0	0	0	1

Error
to occur

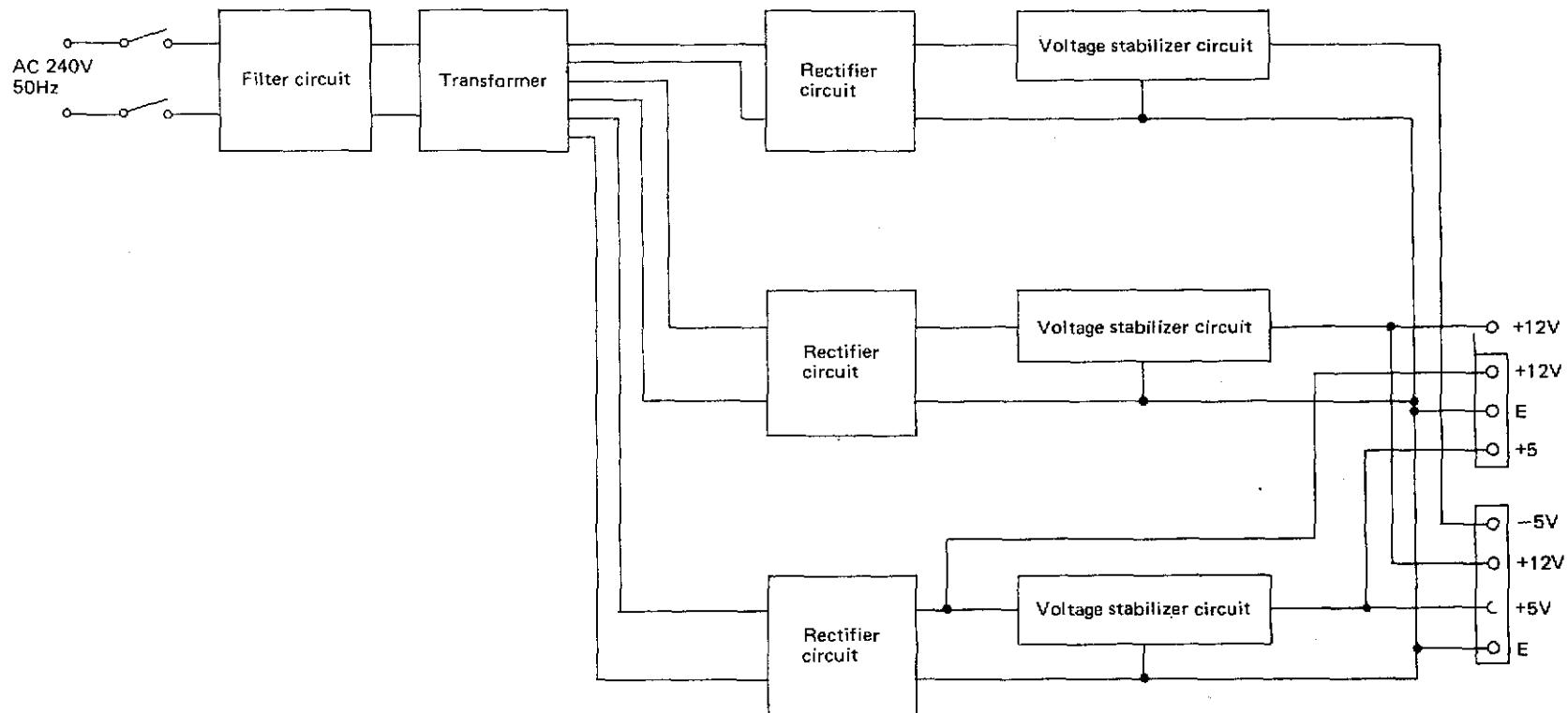
	RAM (1)	RAM (2)
D7	D-SHARP 8	D 16
D6	D 7	D 15
D5	D 6	D 14
D4	D 5	D 13
D3	D 4	D 12
D2	D 3	D 11
D1	D 2	D 10
D0	D 1	D 9

	RAM (III)	RAM (IV)
	D SHAR 24	D 32
	D 23	D 31
	D 22	D 30
	D 21	D 29
	D 20	D 28
	D 19	D 27
	D 18	D 26
	D 17	D 25

■ Waveforms of CPU Board



POWER SUPPLY SECTION



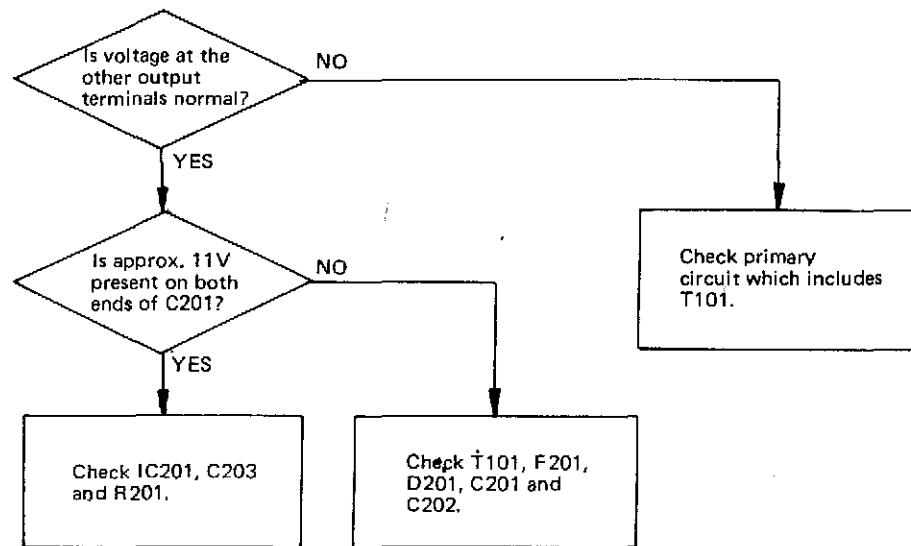
Block Diagram of Power Supply Circuit

■ Trouble Shooting Chart

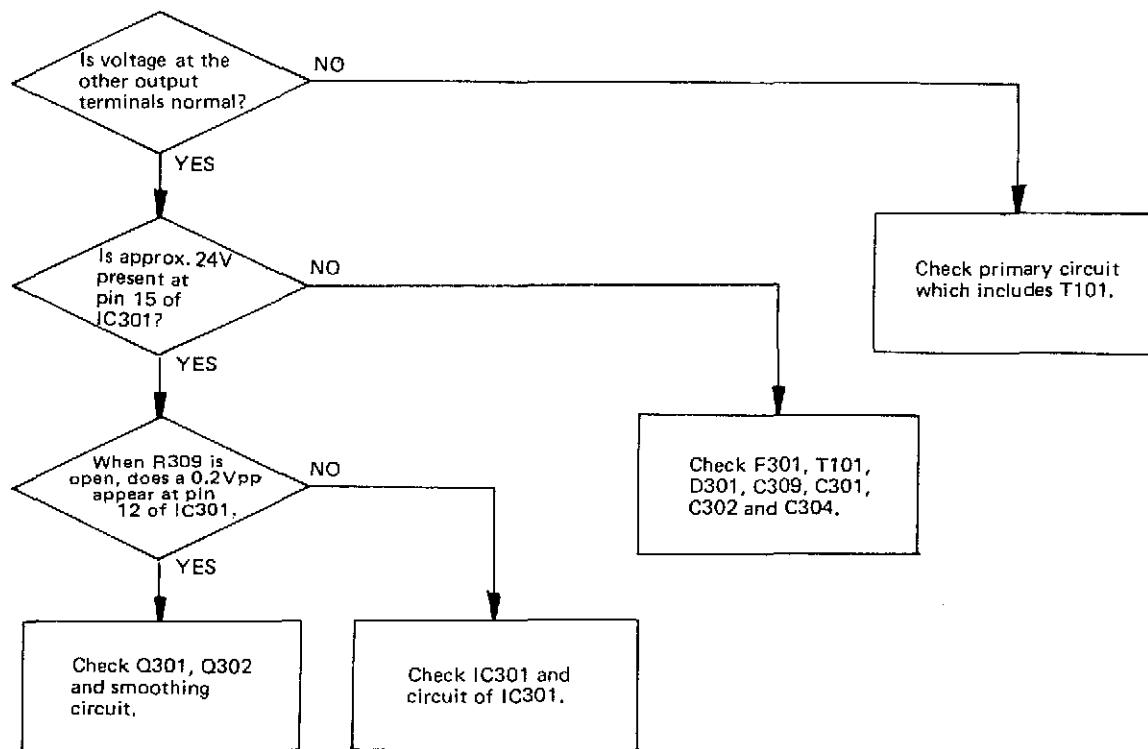
Problem (1) No voltage at any output terminal.

Check primary circuit which includes the transformer.

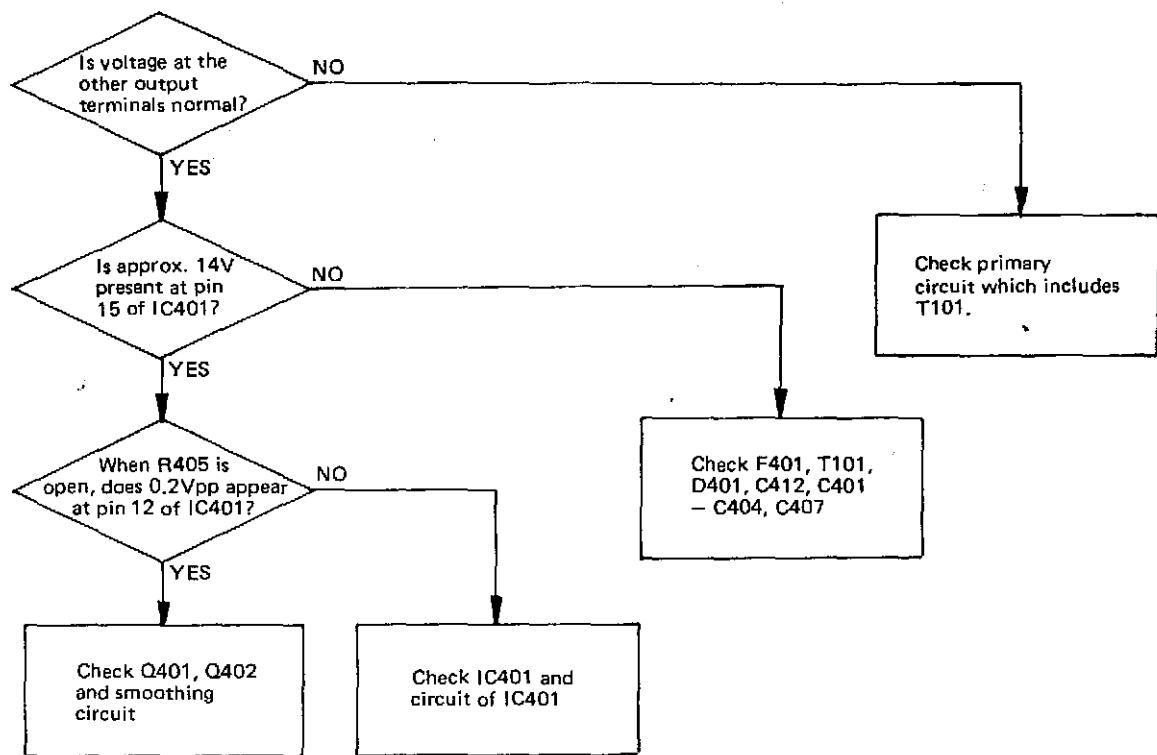
Problem (2) No. -5V.



Problem (3) No +12V.



Problem (4) No +5V.



Problem (5) -5V is abnormally high.

Check IC201

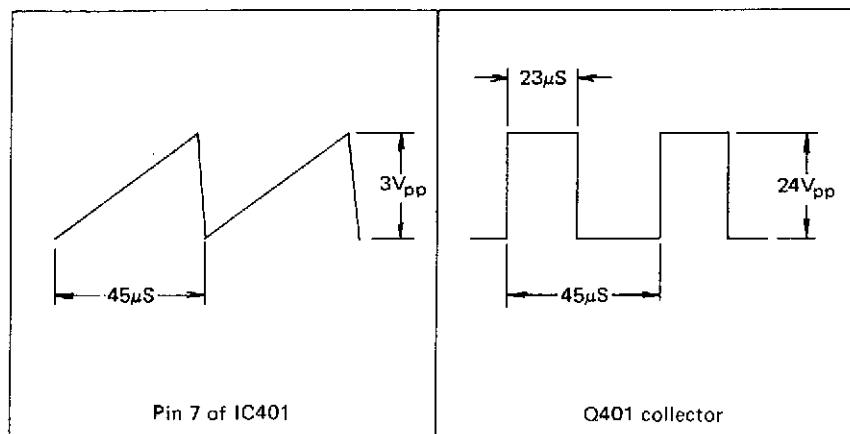
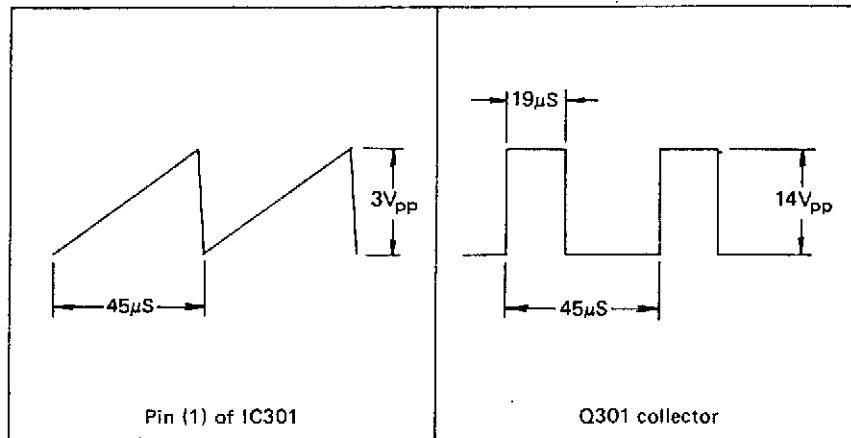
Problem (6) +12V is abnormally high.

Check Q301, Q302 and IC 301.

Problem (7) +5V is abnormally high.

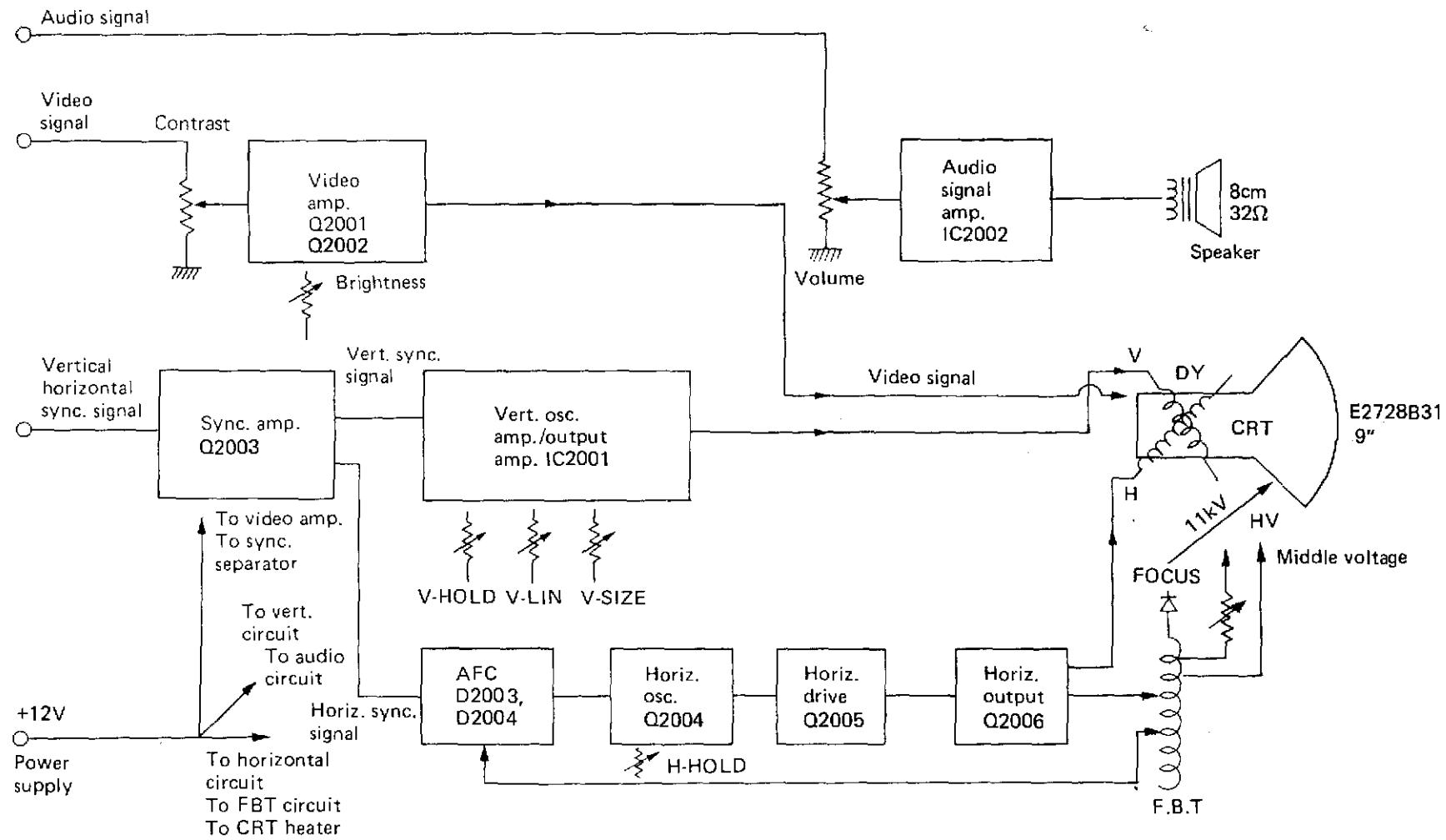
Check Q401, Q402 and IC401.

- Waveforms of Power Supply Circuit



These are basic waveforms when the load current of +5V 2.5A, +12V 1.25A and -5V 10mA flow from the output terminals.

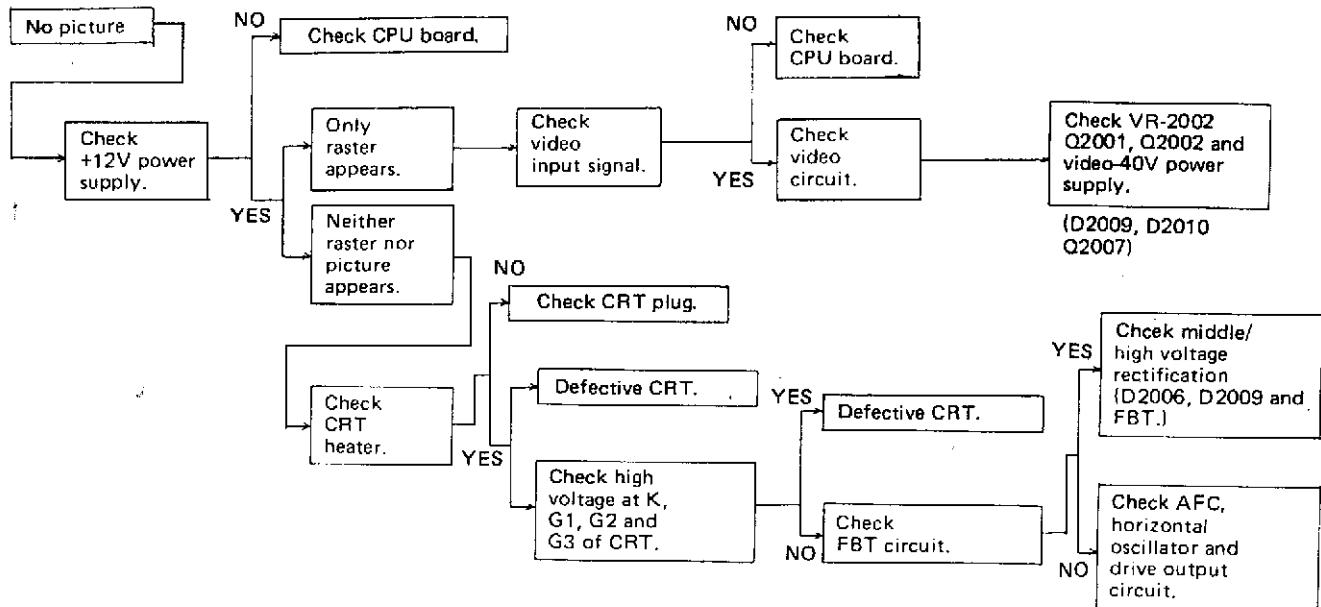
MONITOR TV SECTION



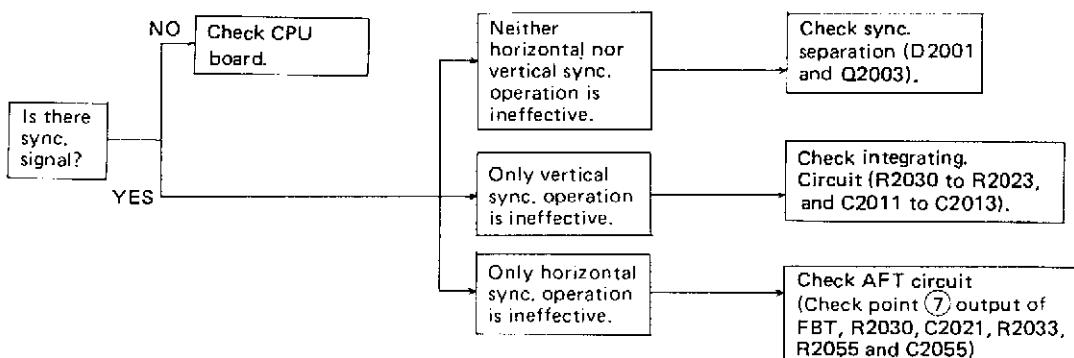
Block Diagram of Monitor TV Section

■ Trouble Shooting Chart

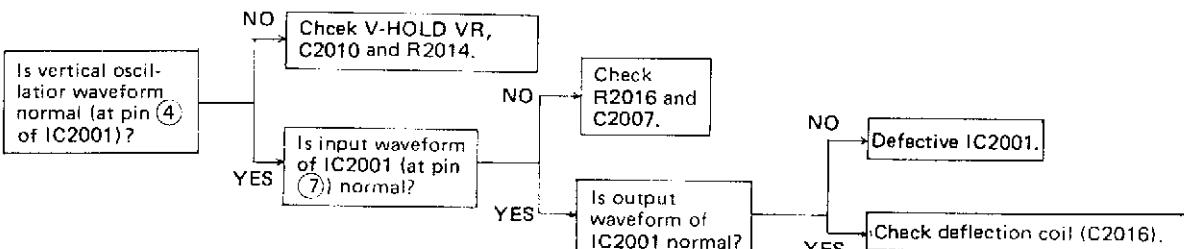
Problem 1: No picture appears.



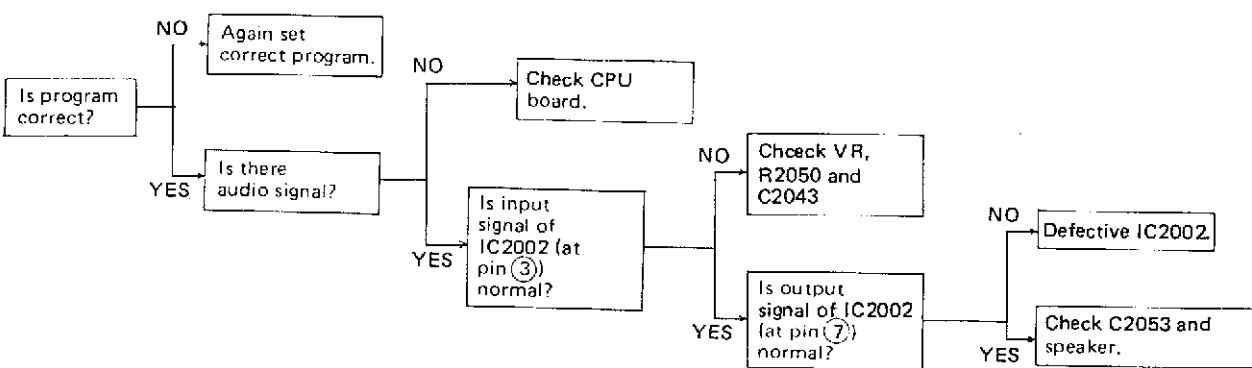
Problem 2: Sync operation remains ineffective.



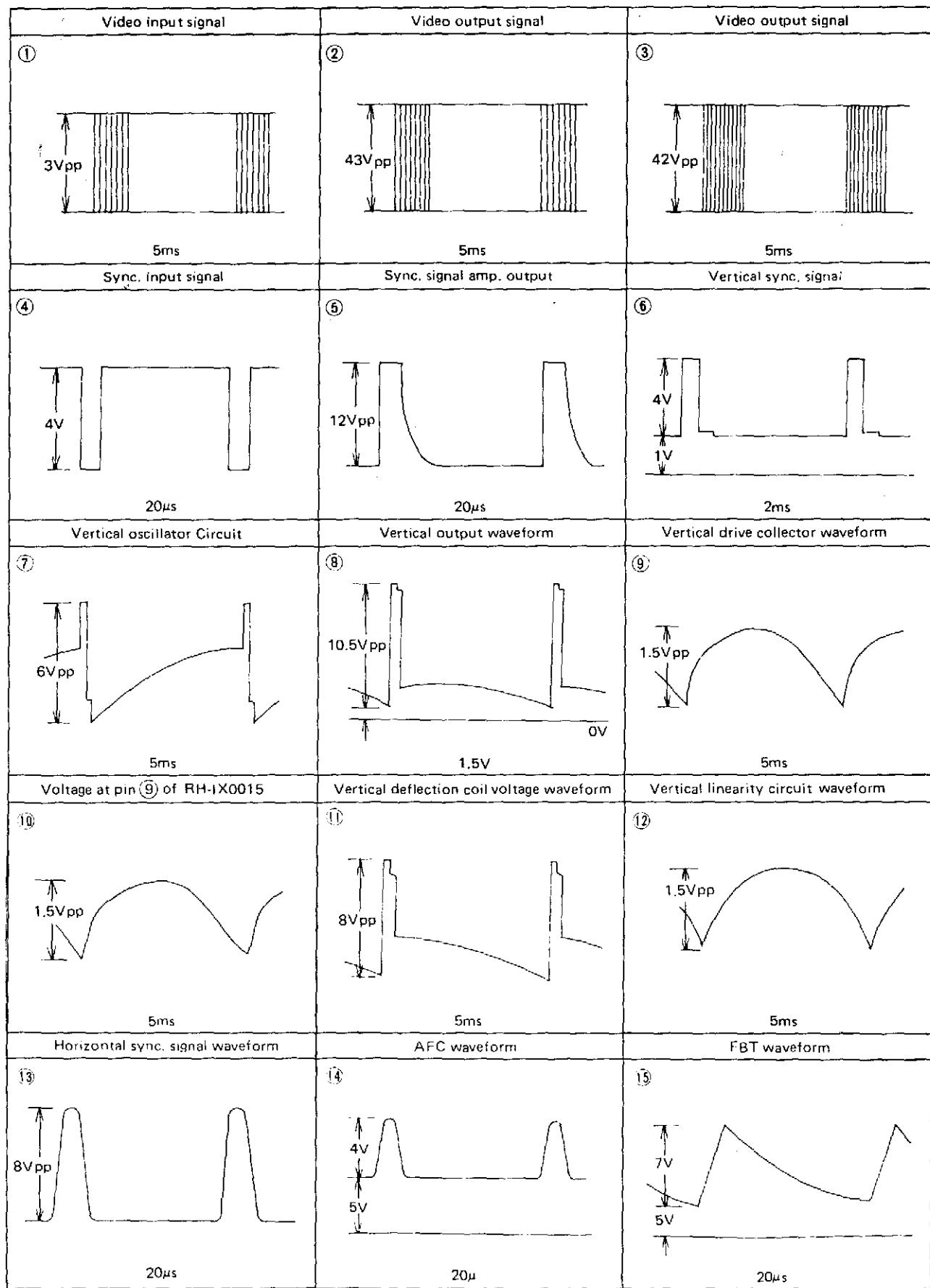
Problem 3: Raster is too narrow.

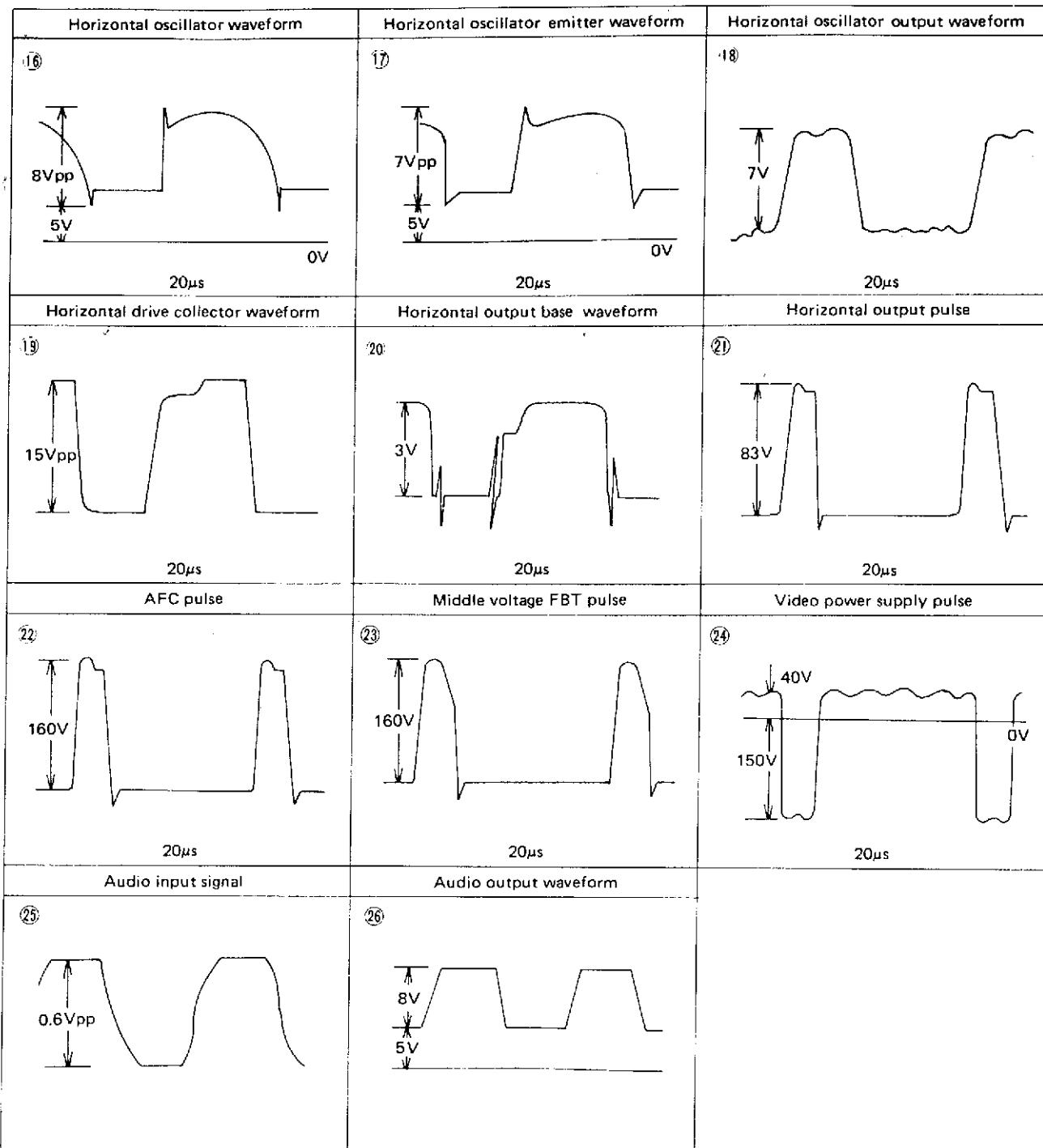


Problem 4: No sound comes out.



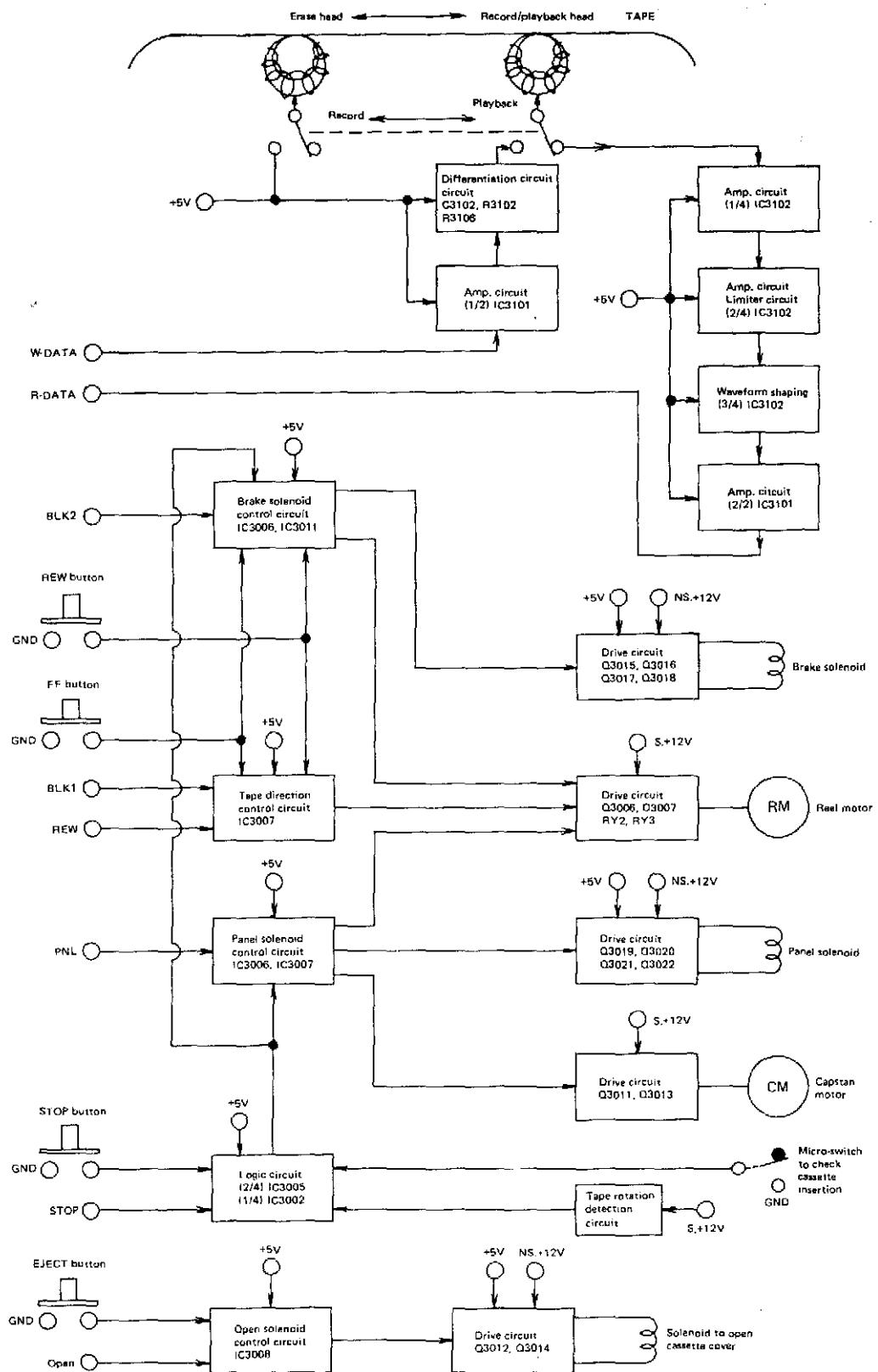
■ Waveforms of Monitor TV Section





The figures encircled by  in the above refer to those of "Wiring Diagram" --- "Check Points of Waveforms".

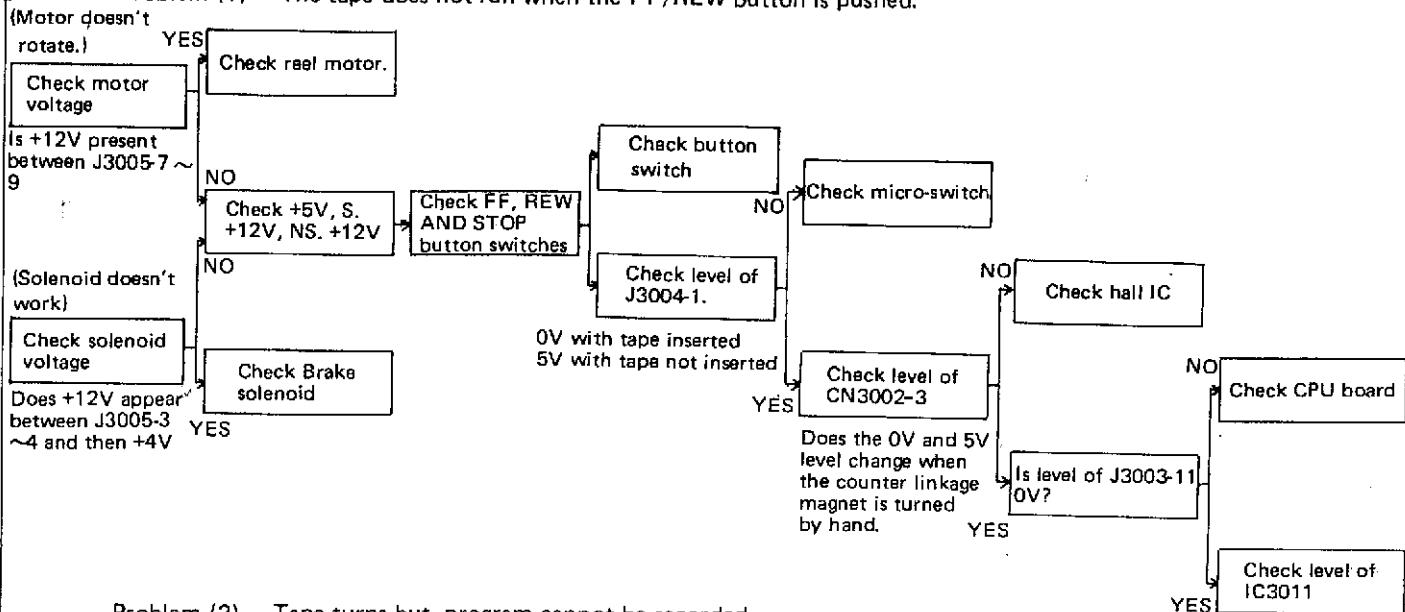
CASSETTE TAPE RECORDER SECTION



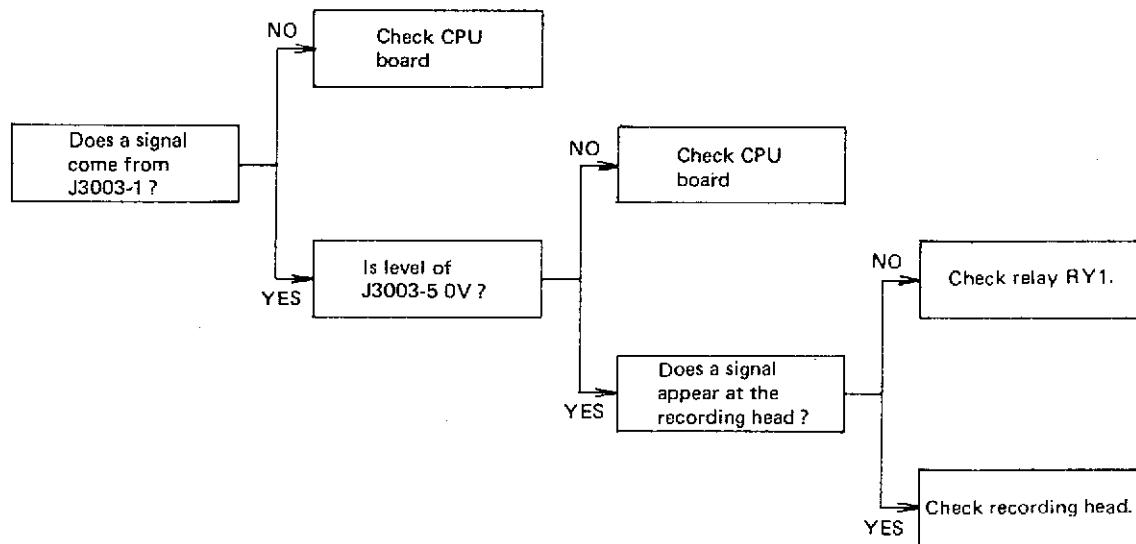
Block Diagram of Cassette Tape Recorder

■ Trouble Shooting Chart

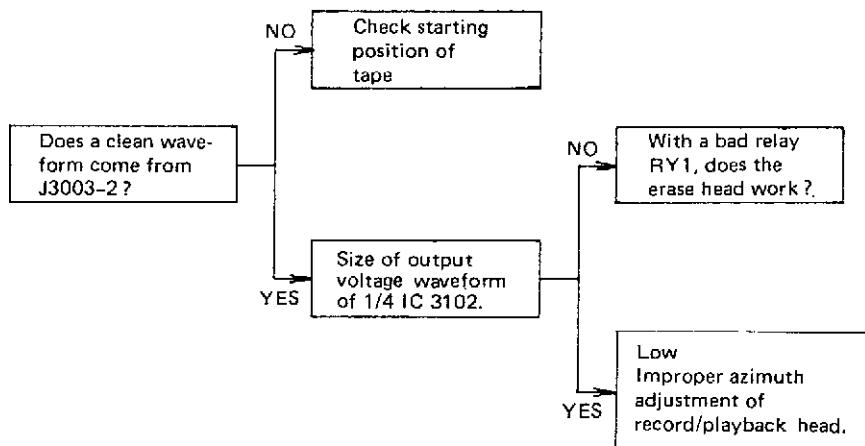
Problem (1) The tape does not run when the FF/REW button is pushed.



Problem (2) Tape turns but, program cannot be recorded.



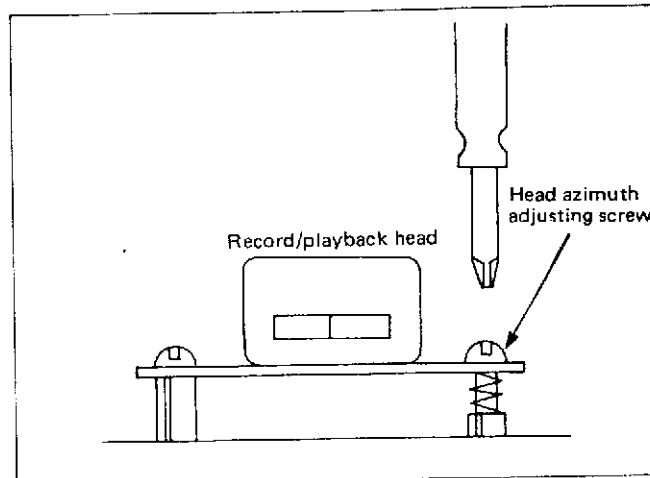
Problem (3) Tape turns, but programs cannot be played back or an error occurs.



■ Azimuth Adjustment and Head Cleaning

* Azimuth adjustment of record/playback head

1. Connect a synchroscope to pin 8 of IC3102.
2. Load a test tape (TEAC, 3kHz-signal recorded) and play it back.
3. Rotate the azimuth adjusting screw so that the waveform on a synchroscope will be the maximum.



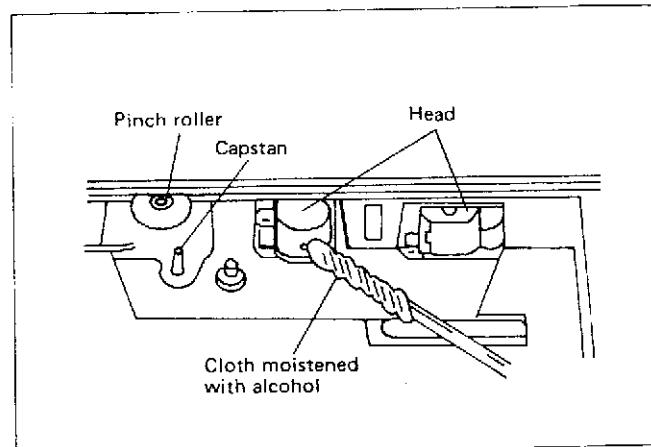
Head cleaning

Clean the heads, capstan and pinch roller often, to remove dust and tape residue. Foreign material on them impairs the sound quality of both recording and playback.

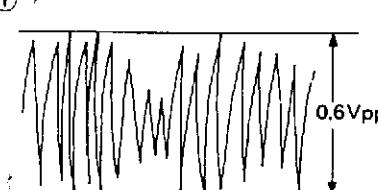
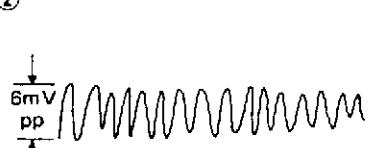
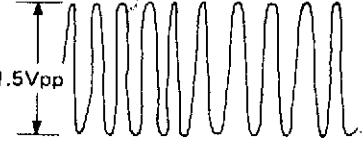
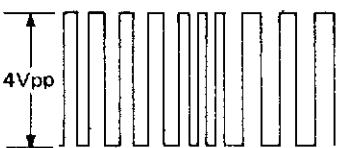
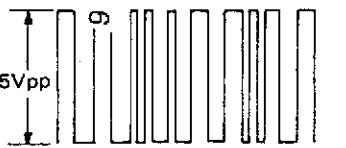
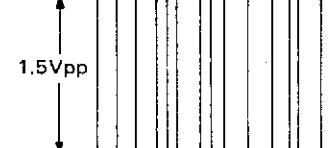
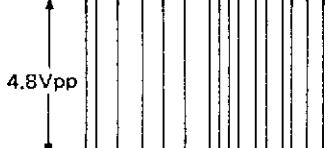
Open the cassette holder, remove the tape, push the play button and clean them with a soft cloth moistened in alcohol.

Erase protection

To protect a cassette tape from being accidentally erased it was designed with two removable tabs. By removing tabs recording mechanism does not function when the record button is pushed.



■ Waveforms of Cassette Tape Recorder

1st stage amp. output waveform	Operational amp. input waveform	Operational amp. input waveform
① 	② 	③  1.8V  0V
Operational amp. input waveform	Operational amp. output waveform	Output waveform
④ 	⑤ 	⑥ 
Record input waveform	Record amp. waveform	Head input waveform
⑦ 	⑧ 	⑨ 

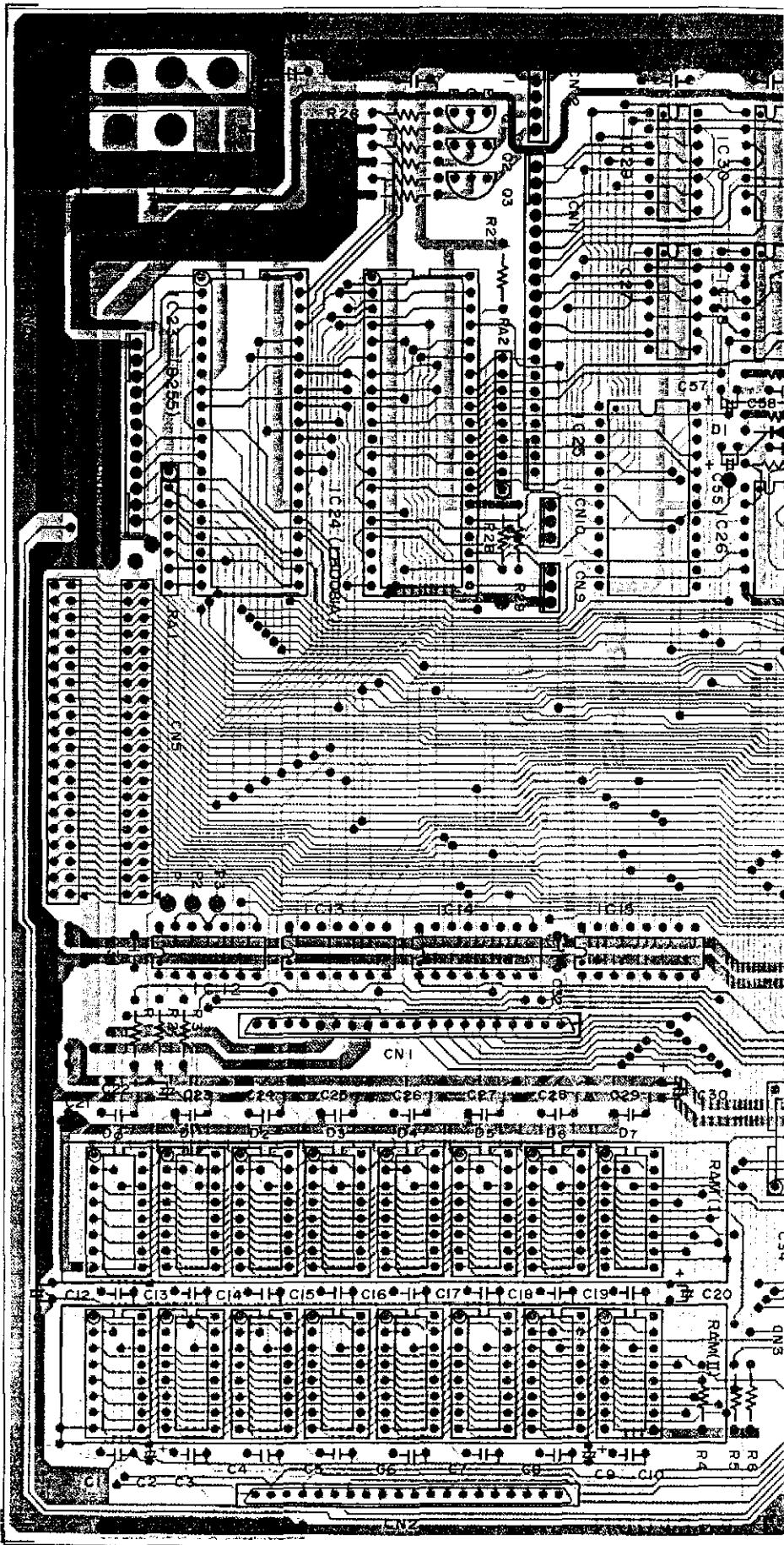
The figures encircled by  correspond to those of
"Wiring Diagram" — "Check Points of Waveforms".

A | B | C | D | E |

PRINTED WIRING BOARD AND CIRCUIT DI

■ CPU PWB

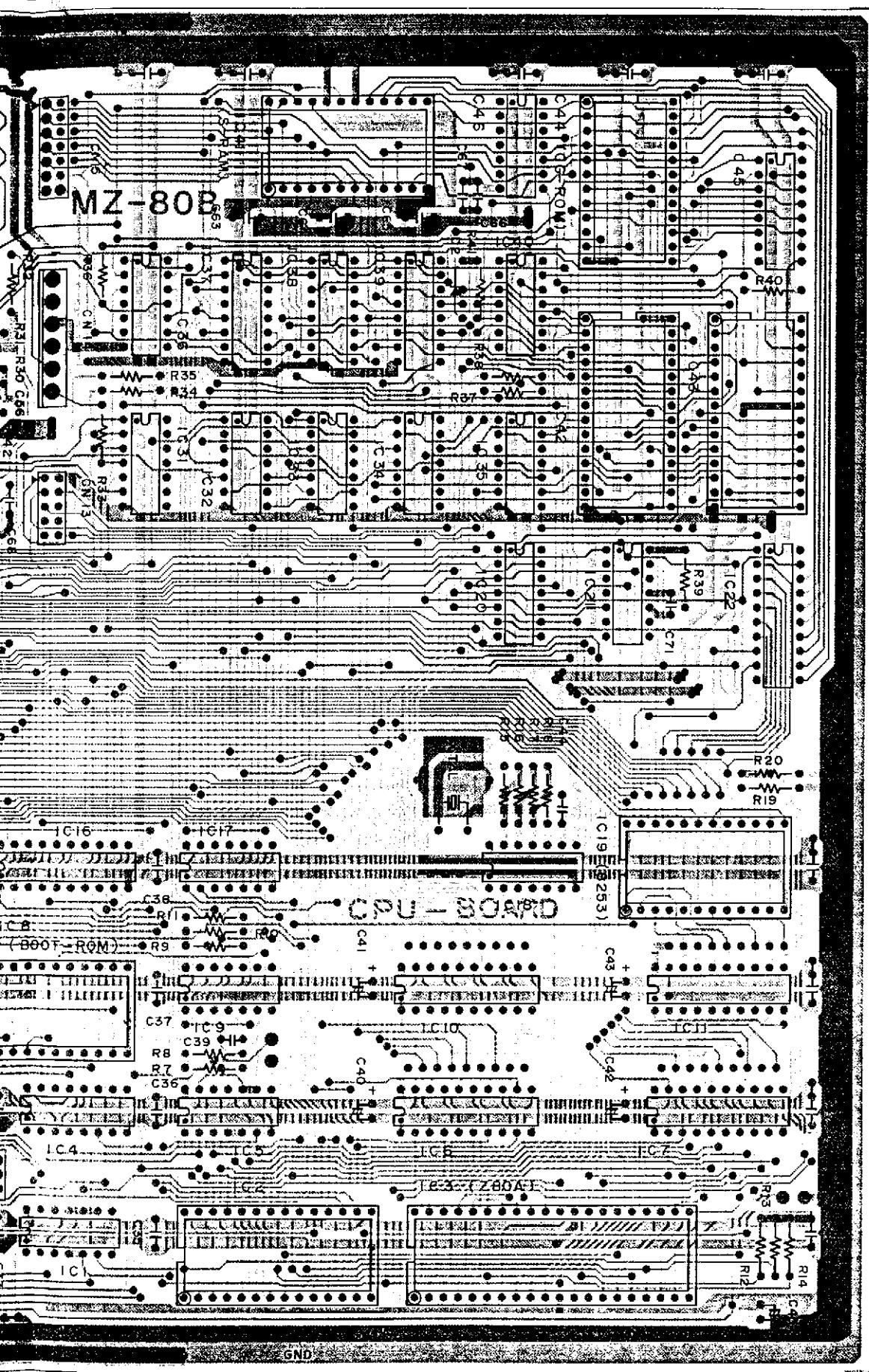
1
2
3
4
5
6
7
8



F G H I J K L

GRAM

Notes: The circuit diagram and printed wiring board subject to change without prior notice.

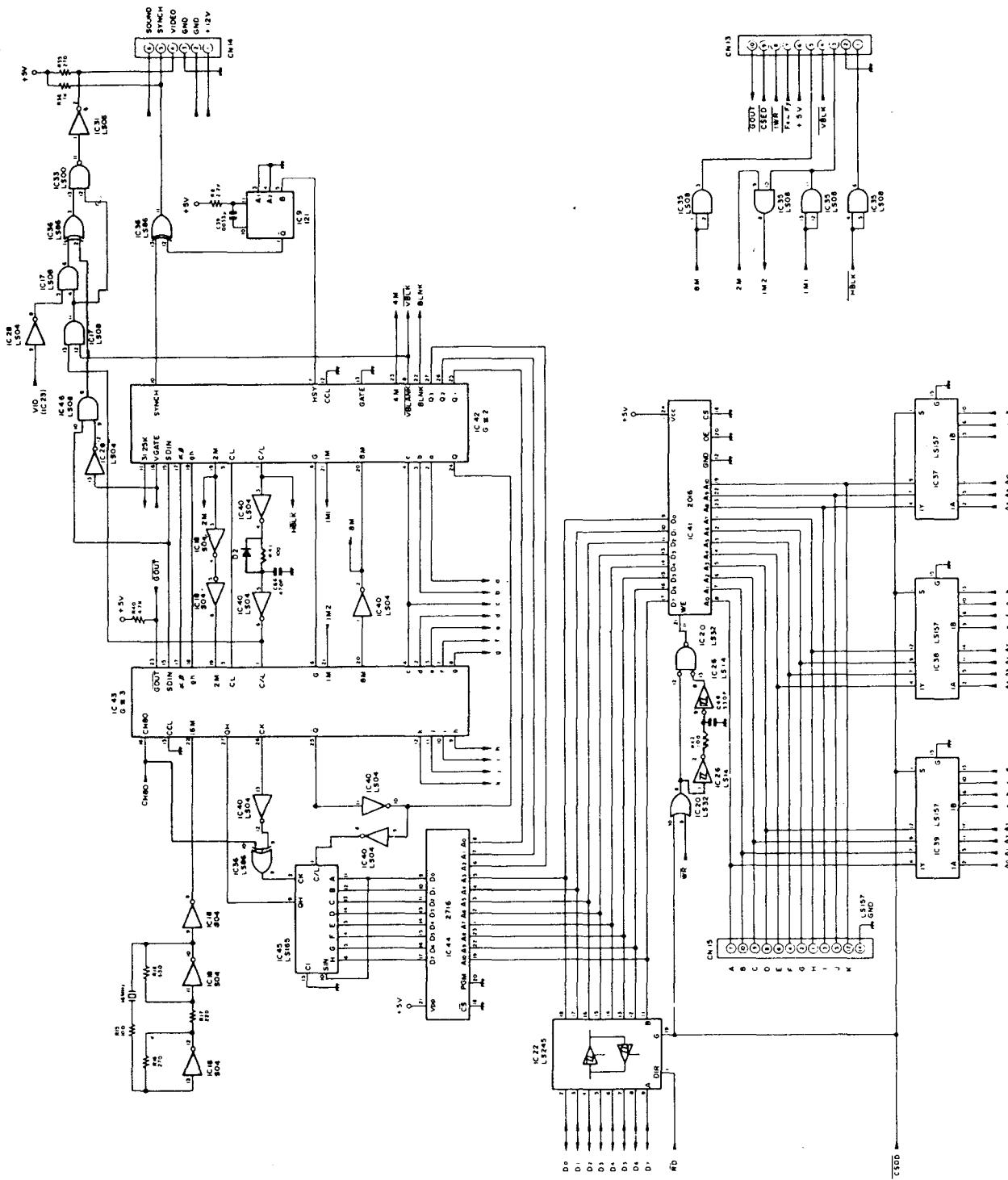


Respective View

Parts-fitted face

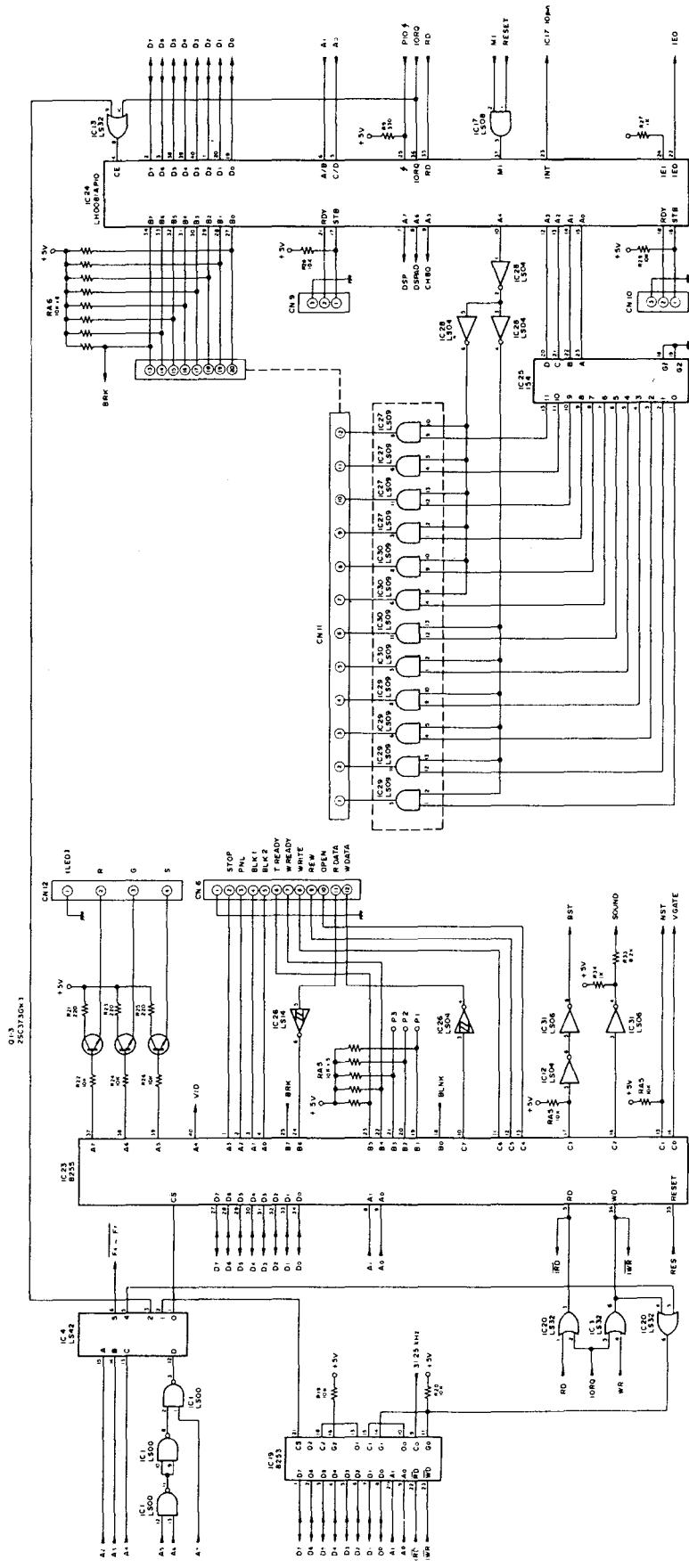
Opposite Side

■ CPU Board Circuits (2)



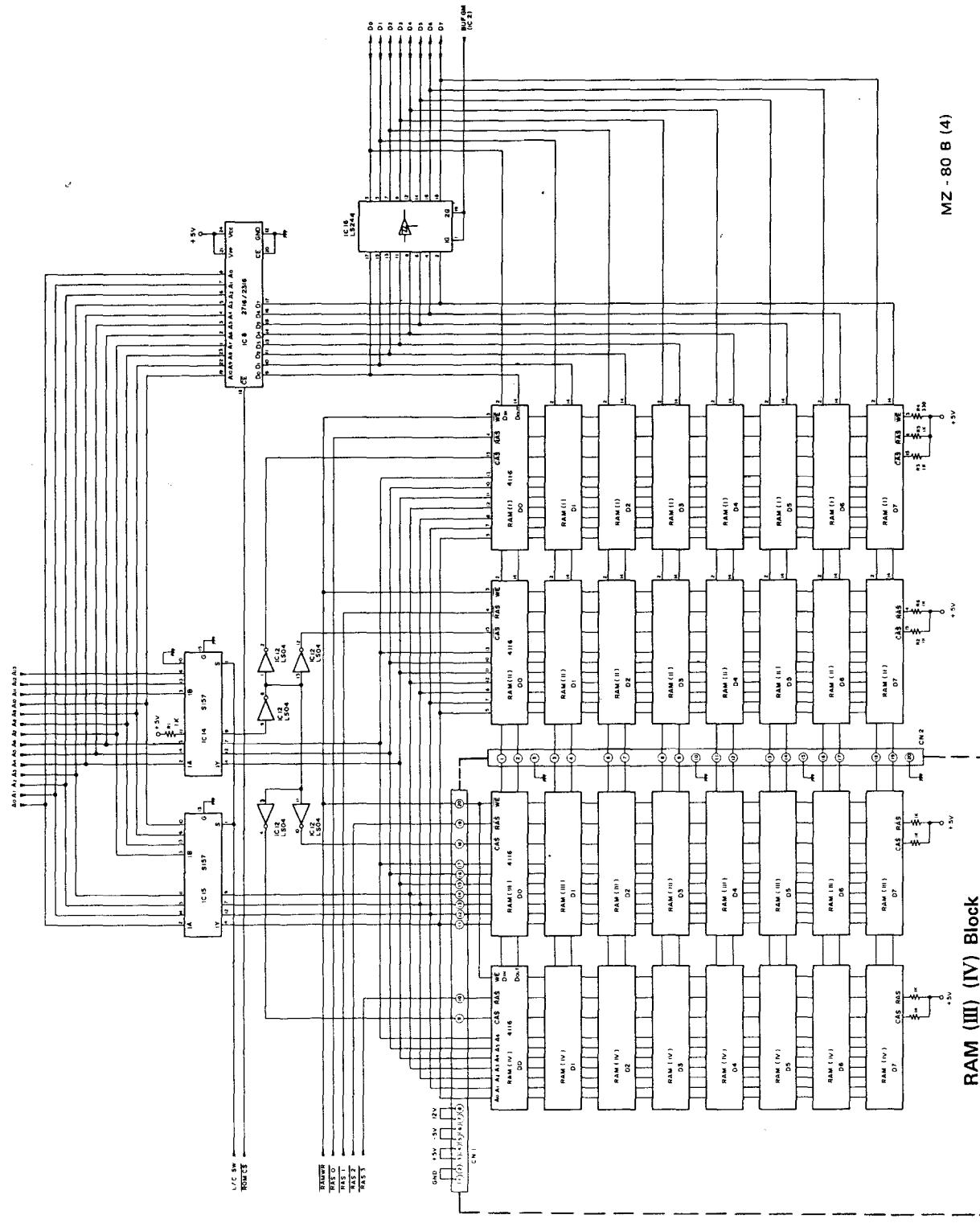
MZ - 80B (2)

■ CPU Board Circuits (3)



MZ - 80 B (3)

■ CPU Board (4) and Expansion RAM (III) (IV) Block Circuits

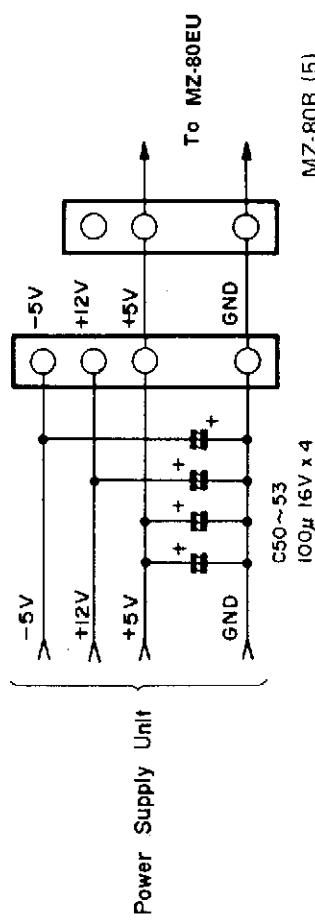


■ CPU Board Circuits (5)

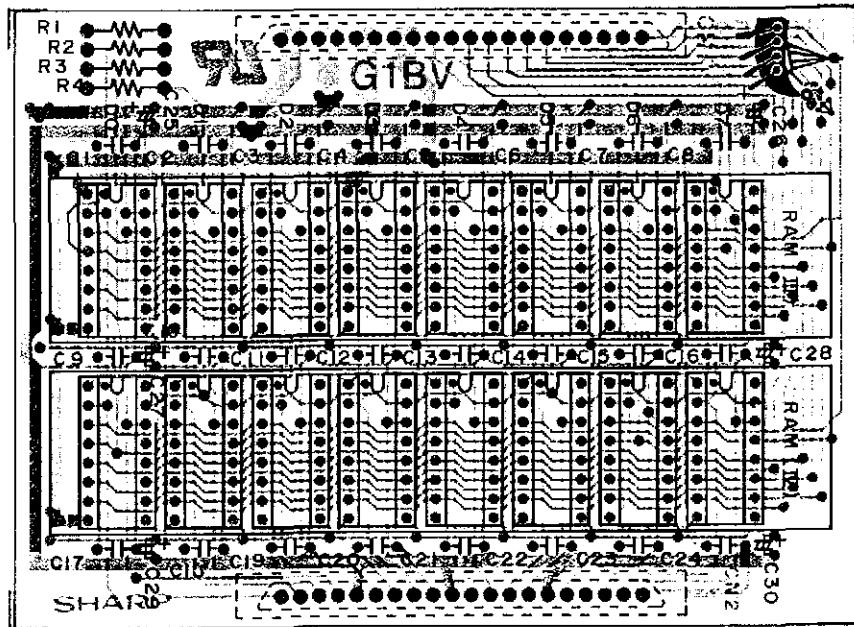
CN4 → MZ - 80EU
CN5 → Graphic RAM PWB

CN4, 5 40P	
—	A15
3	A13
5	A11
7	A9
9	GND
11	A6
13	A4
15	A2
17	AΦ
19	D7
21	D5
23	D3
25	D1
27	GND
29	EX WAIT
31	EX RESET
33	I EO
35	MREQ
37	RD
39	MT
—	2
3	4
5	6
7	8
9	A14
10	A12
12	A10
14	A8
16	A1
18	GND
20	D6
22	D4
24	D2
26	DΦ
28	NMI
30	EX INT
32	RESET
34	HALT
36	I REQ
38	WR
40	BUSΦ

BUS CONNECTOR



■ RAM (III) (IV) Block PWB Section



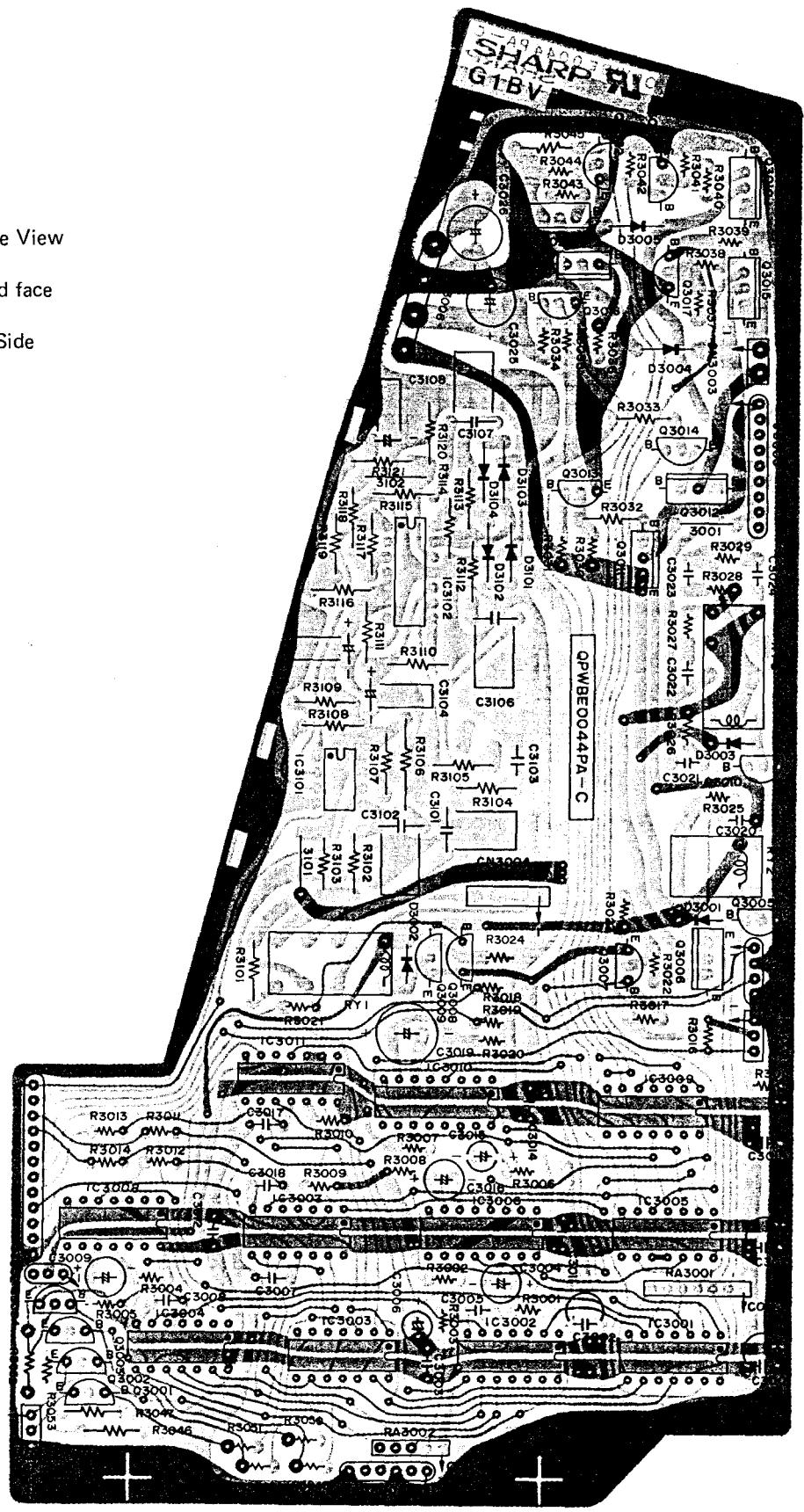
■ Parts-fitted face
■ Opposite Side

A | B | C | D | E | F | G | H

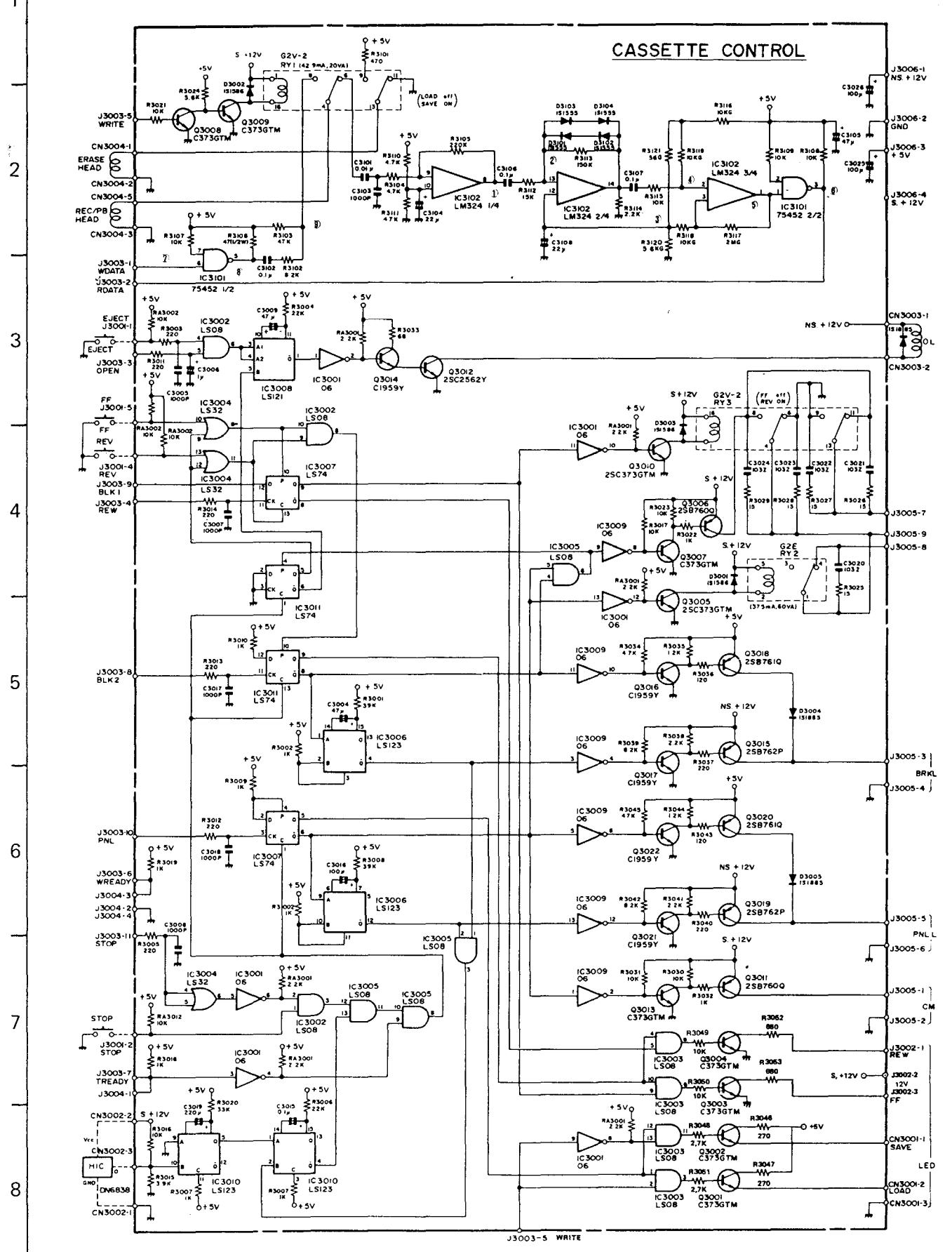
■ Cassette Tape Recorder PWB Section

Perspective View

-  Parts-fitted face
-  Opposite Side

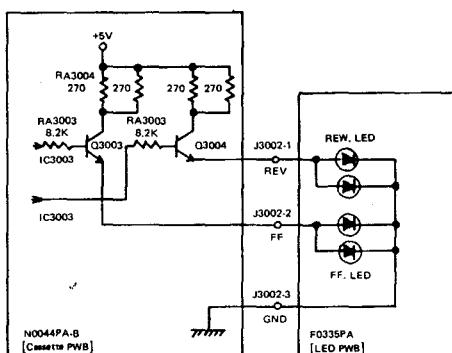


■ Cassette Tape Recorder Circuit

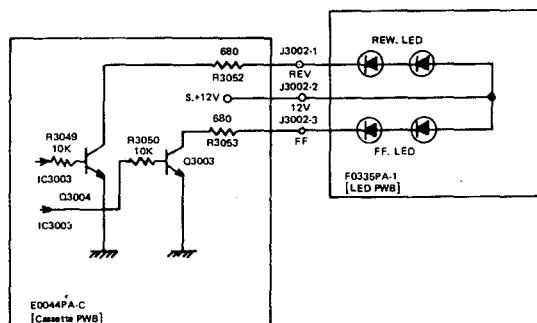


A | B | C | D | E | F | G | H

* Alteration of "FF" and "REW" display LED circuit
(Cassette Tape Recorder)



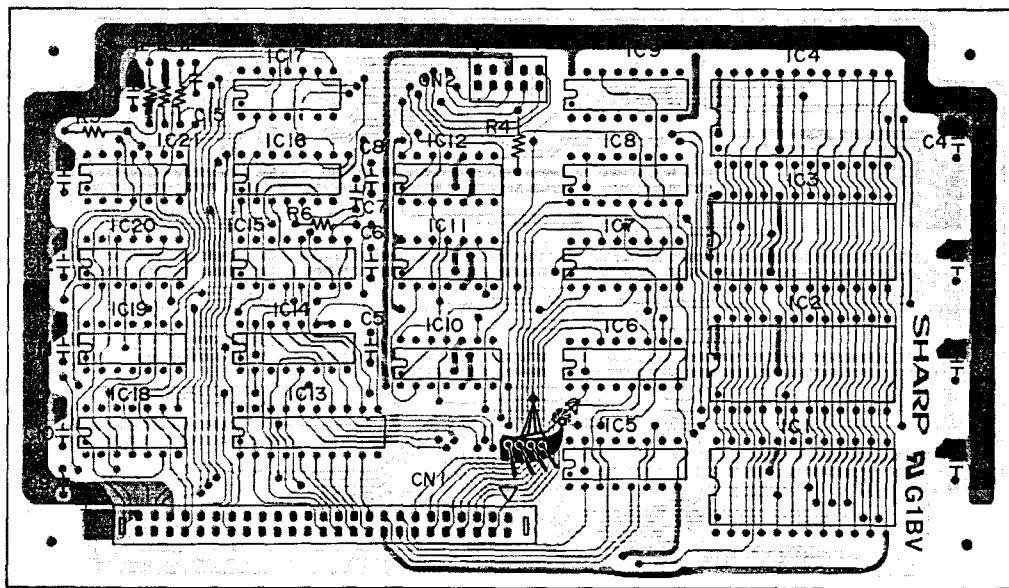
Early Circuit Diagram



Late Circuit Diagram

The "FF" and "REW" display LED circuit was changed with later products. When the cassette PWB is replaced, check the LED PWB circuit. (Adjust the pattern of the LED PWB if the circuit does not conform.)

■ Graphic RAM (I) PWB Section

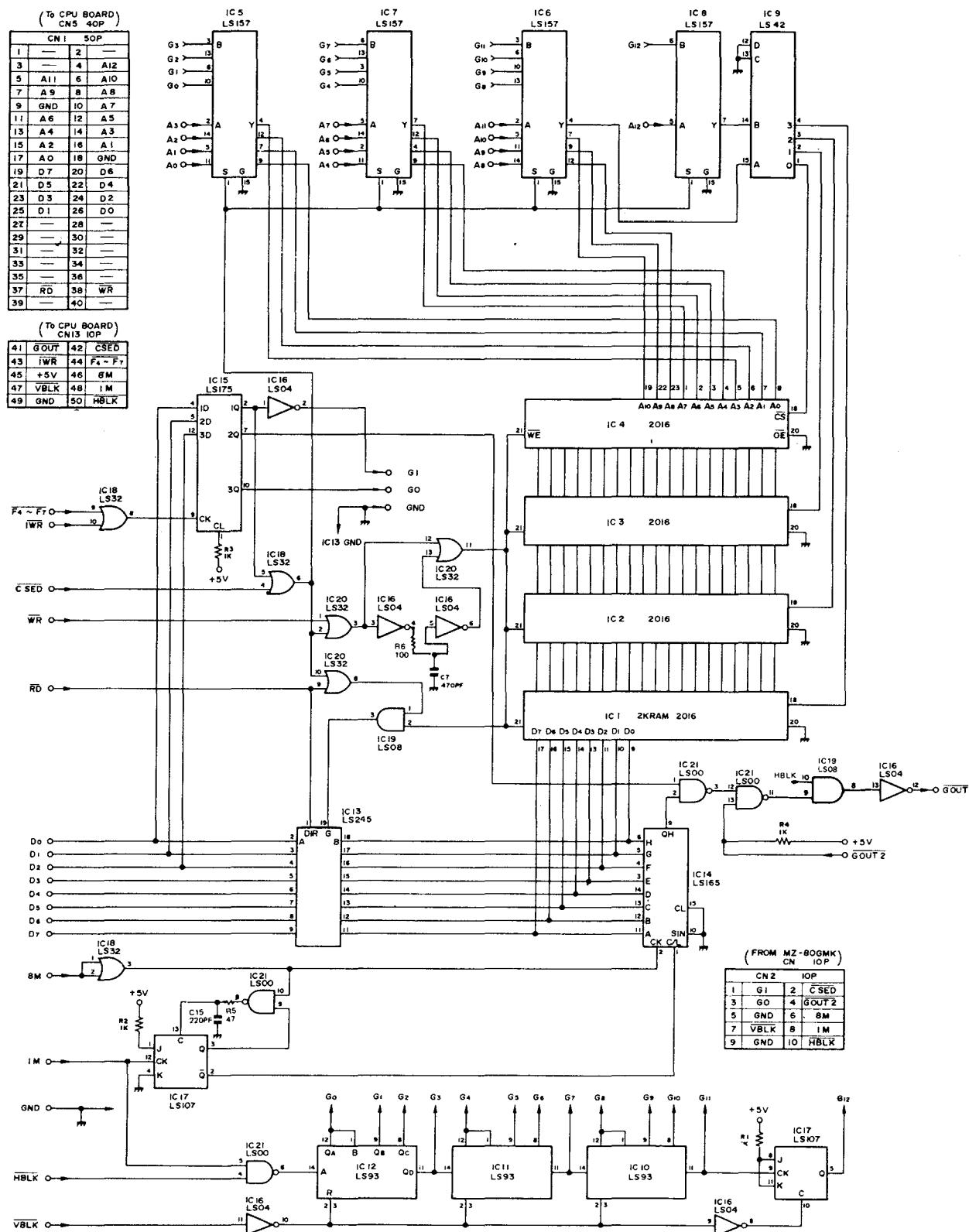


Perspective View

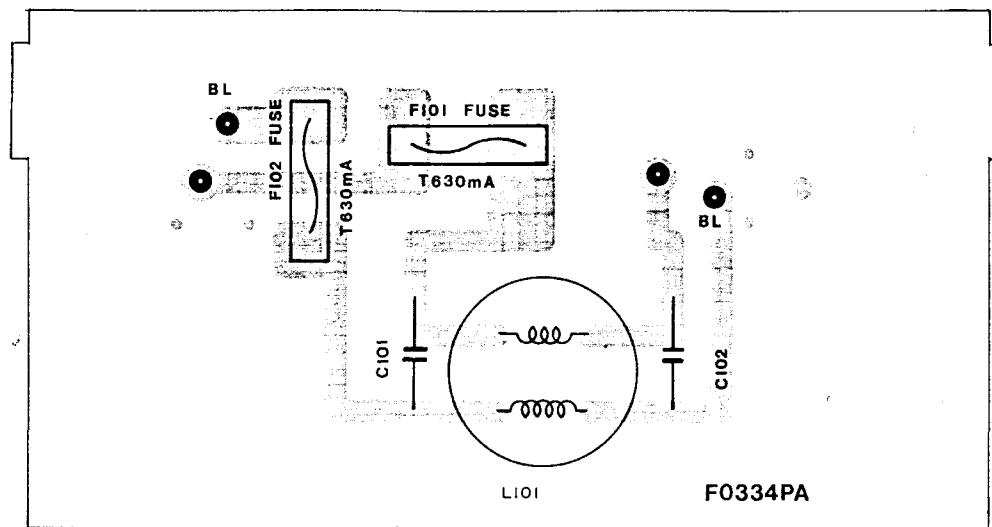
Parts-fitted face

Opposite Side

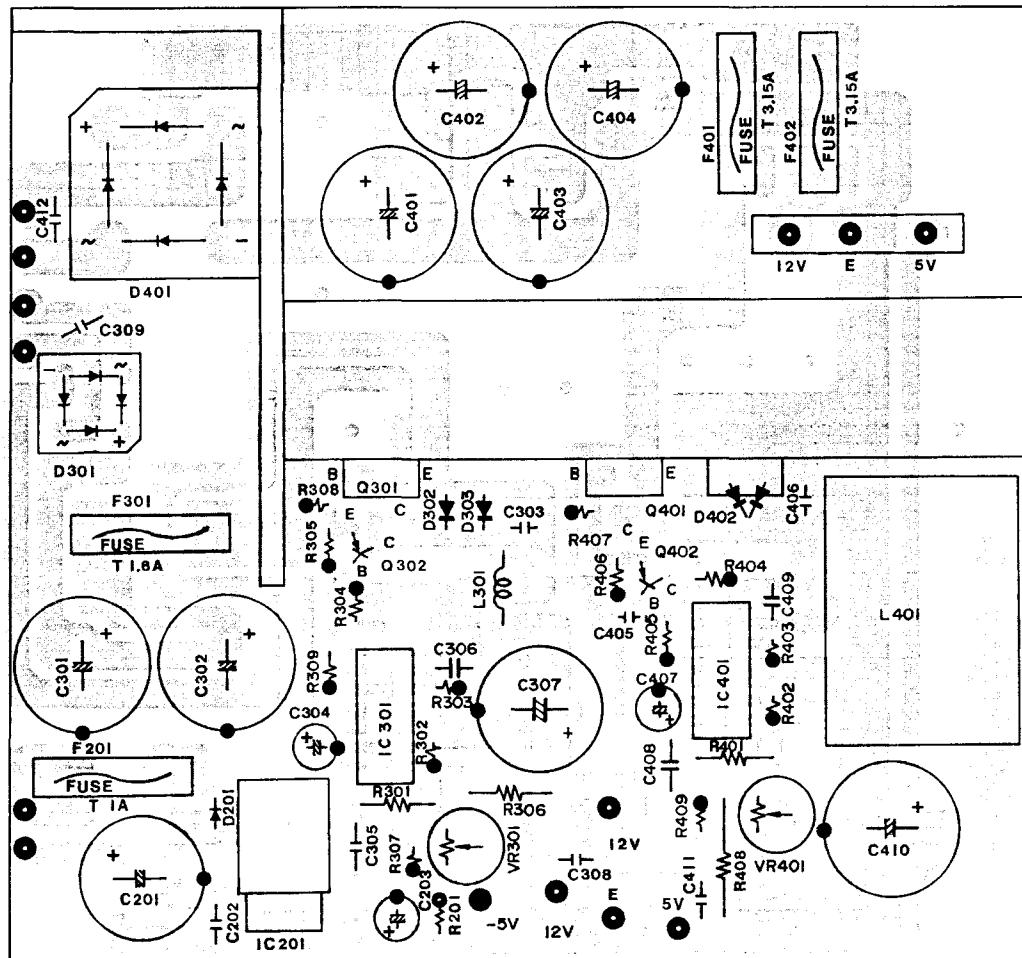
■ Graphic RAM (I) Circuit Diagram



■ Power Supply PWB Section

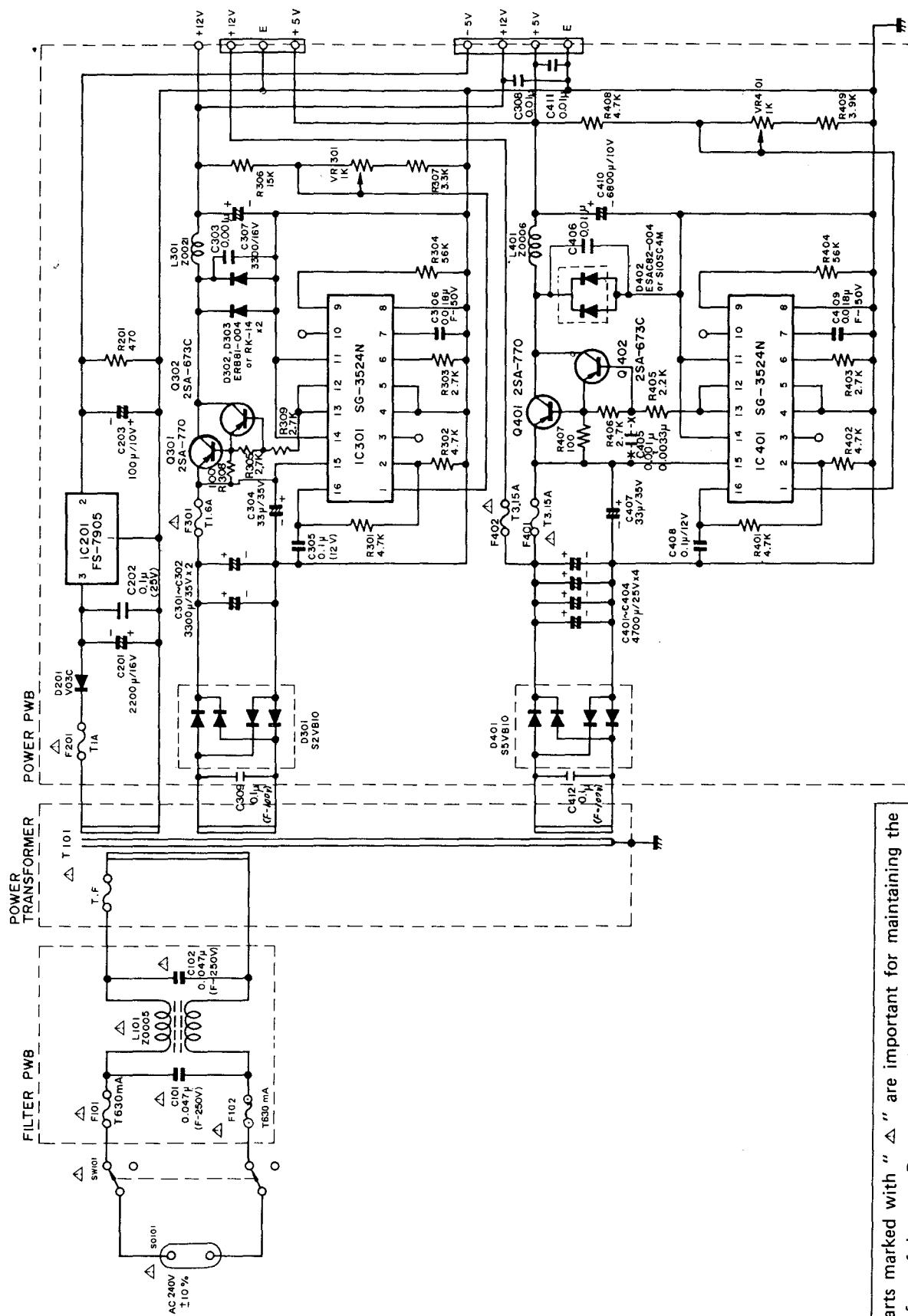


Primar



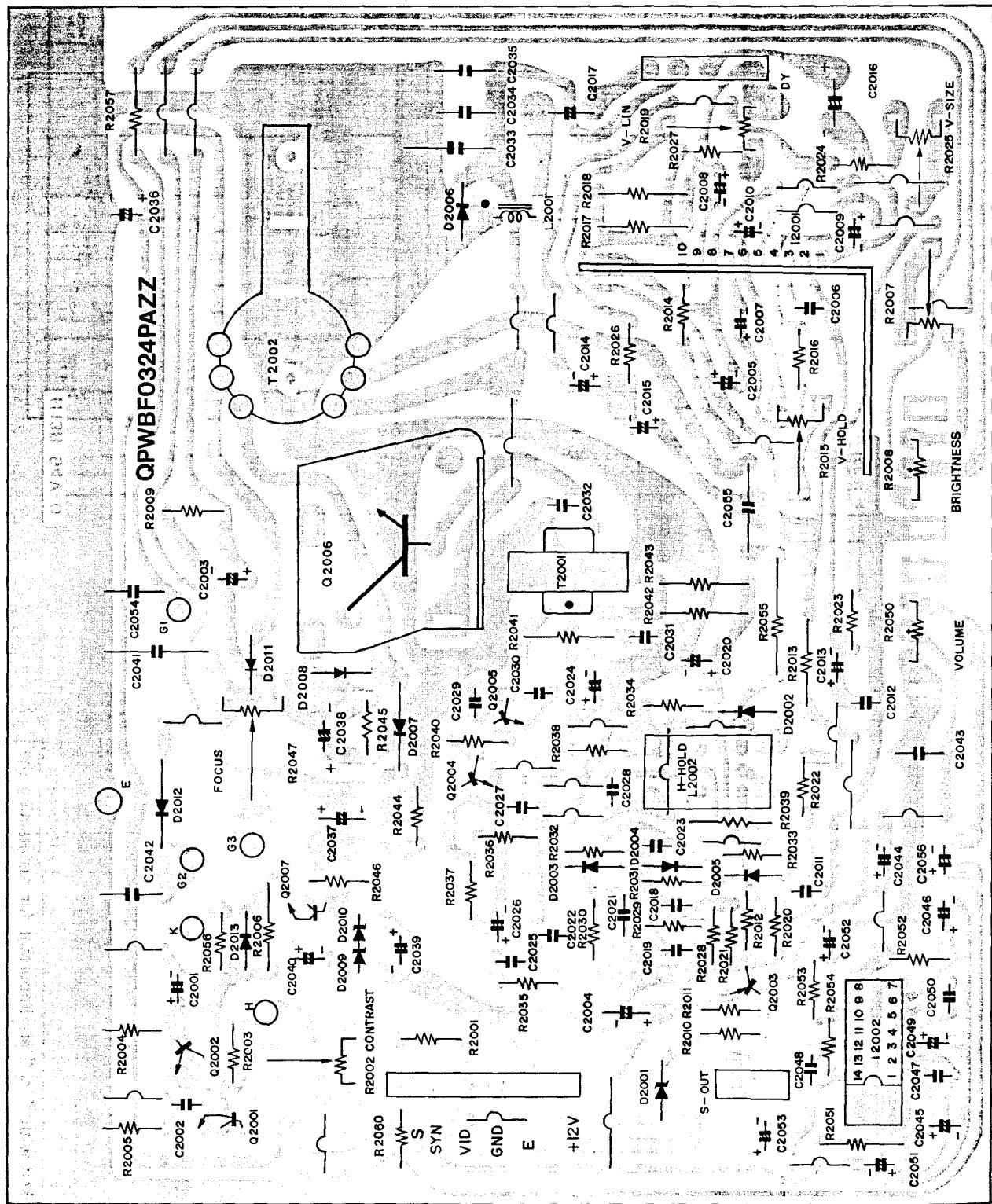
Secondary

■ Power Supply Circuit

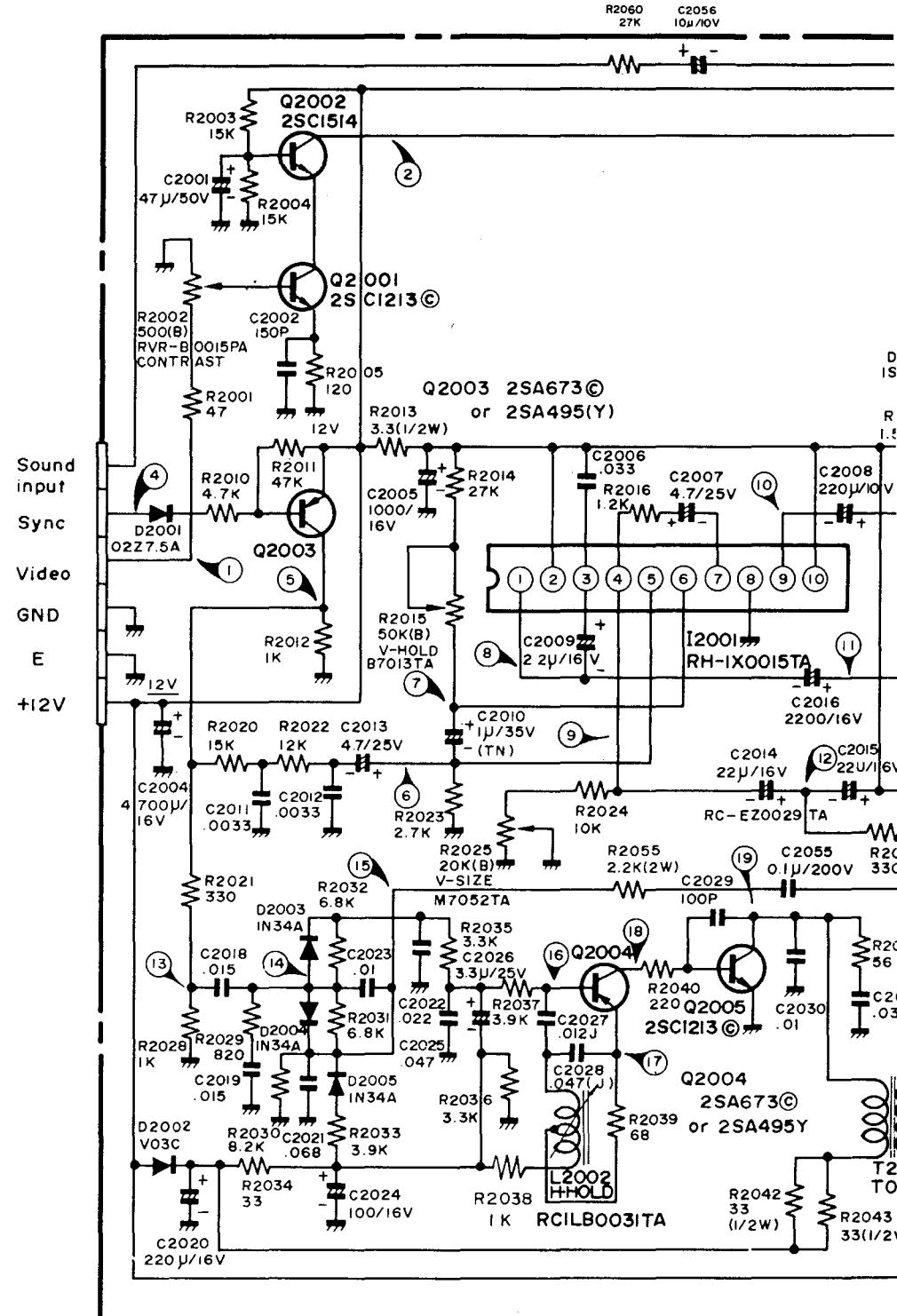


Parts marked with "△" are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

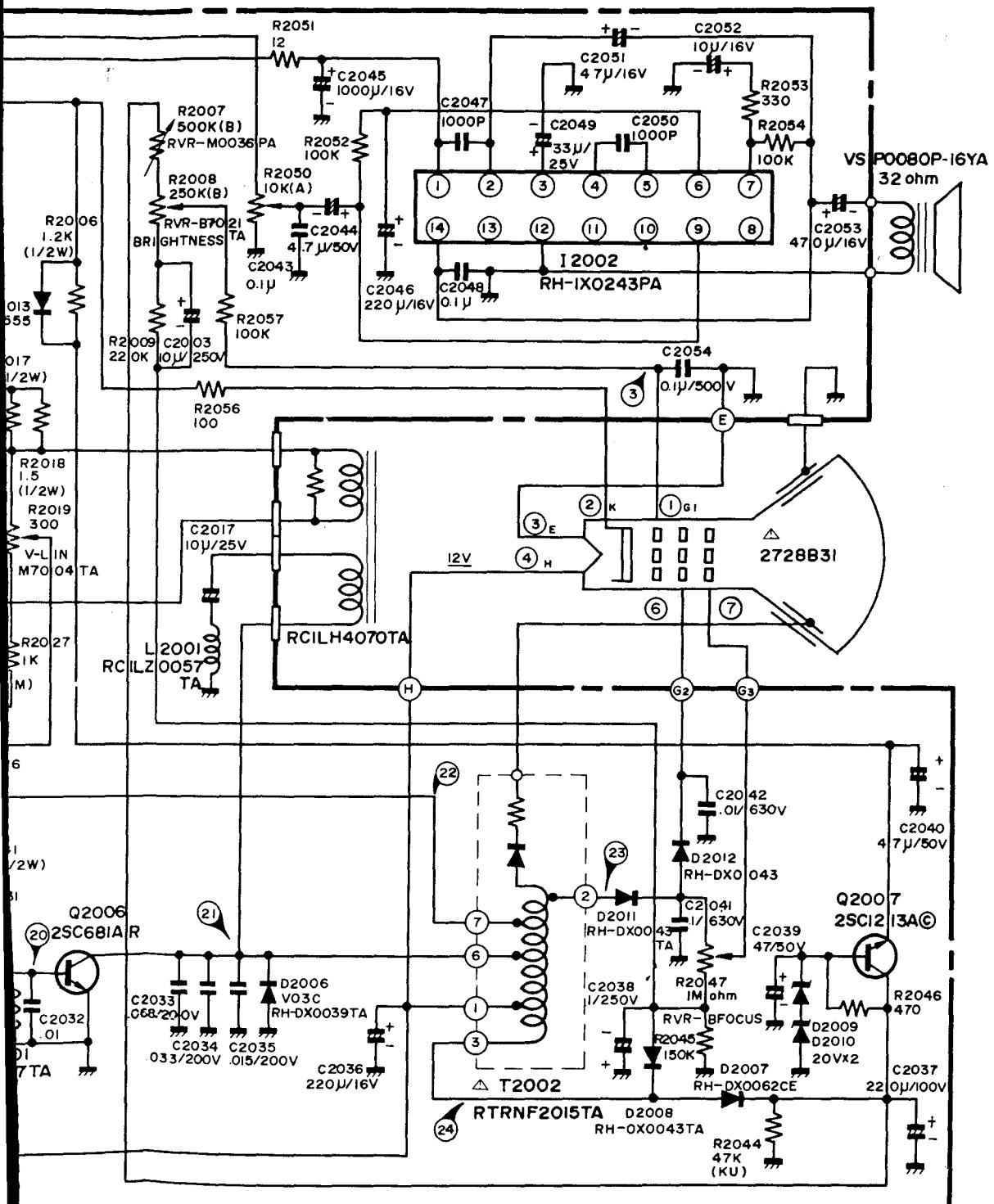
■ Monitor TV PWB Section



■ Monitor TV Circuit



Parts marked with “△” are important for maintaining the safety of the set. Be set.



Please replace these parts with specified ones for maintaining the safety and performance of the

A | B | C | D | E | F | G | H

DISASSEMBLED VIEW

1

2

3

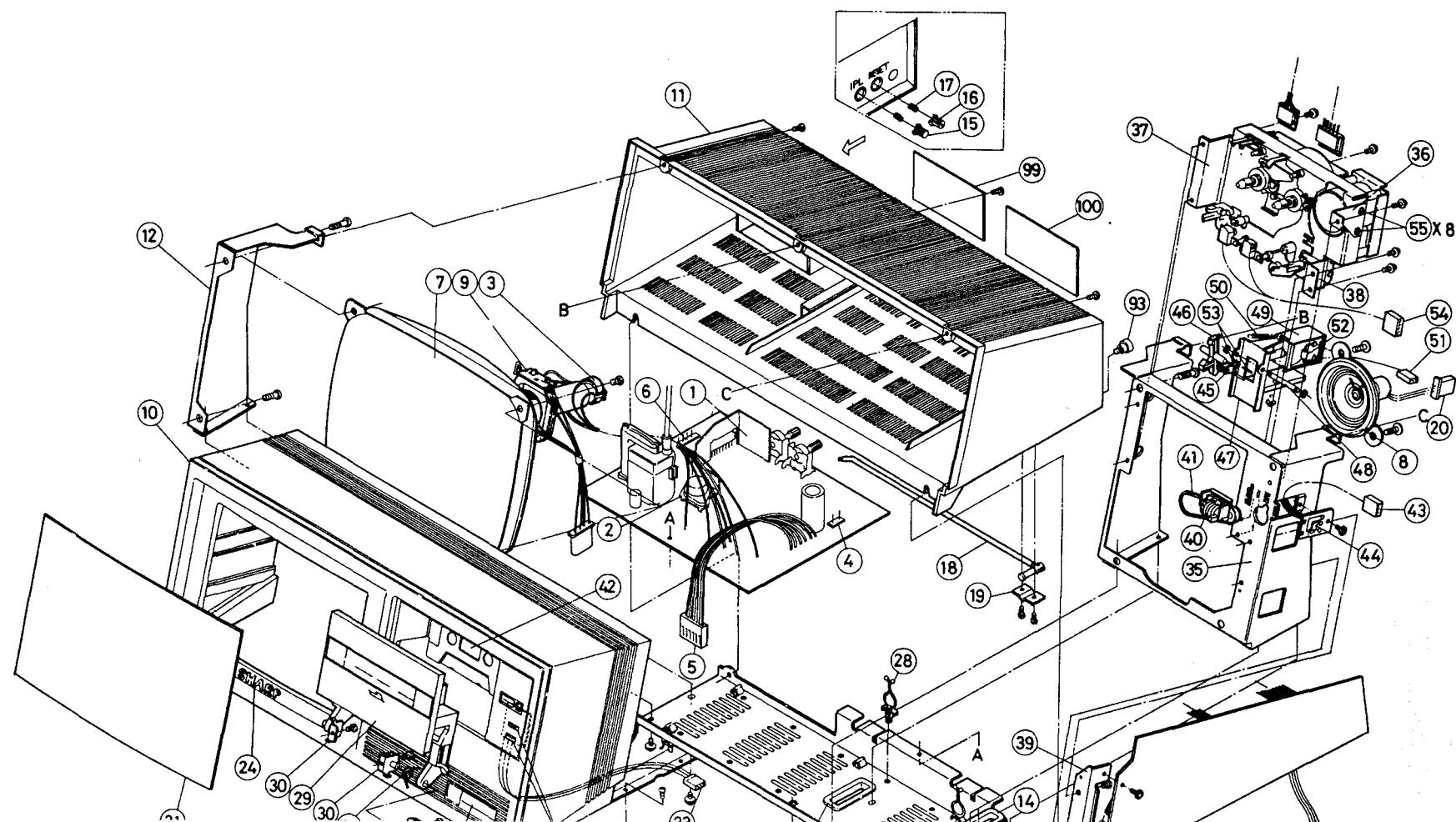
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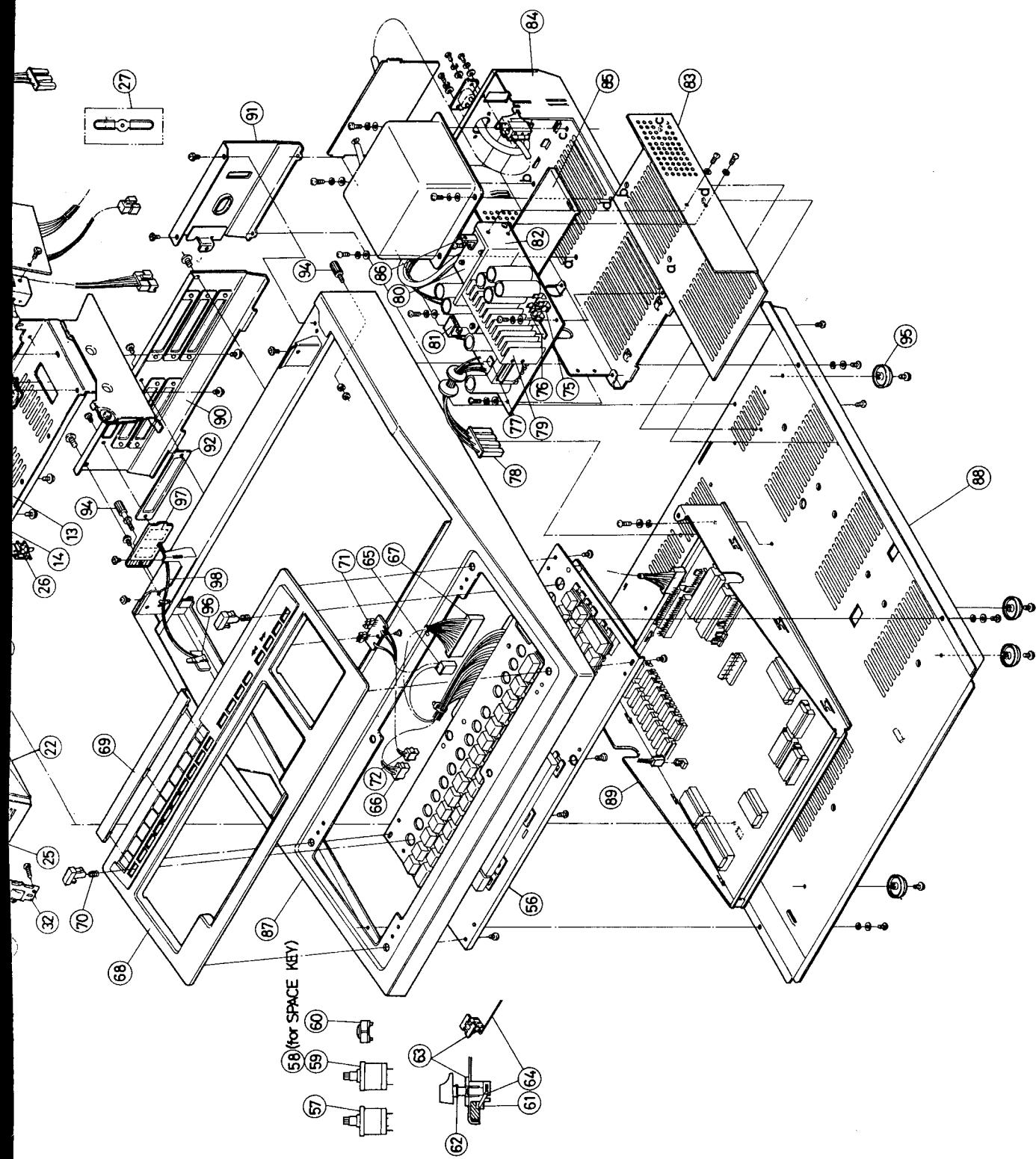
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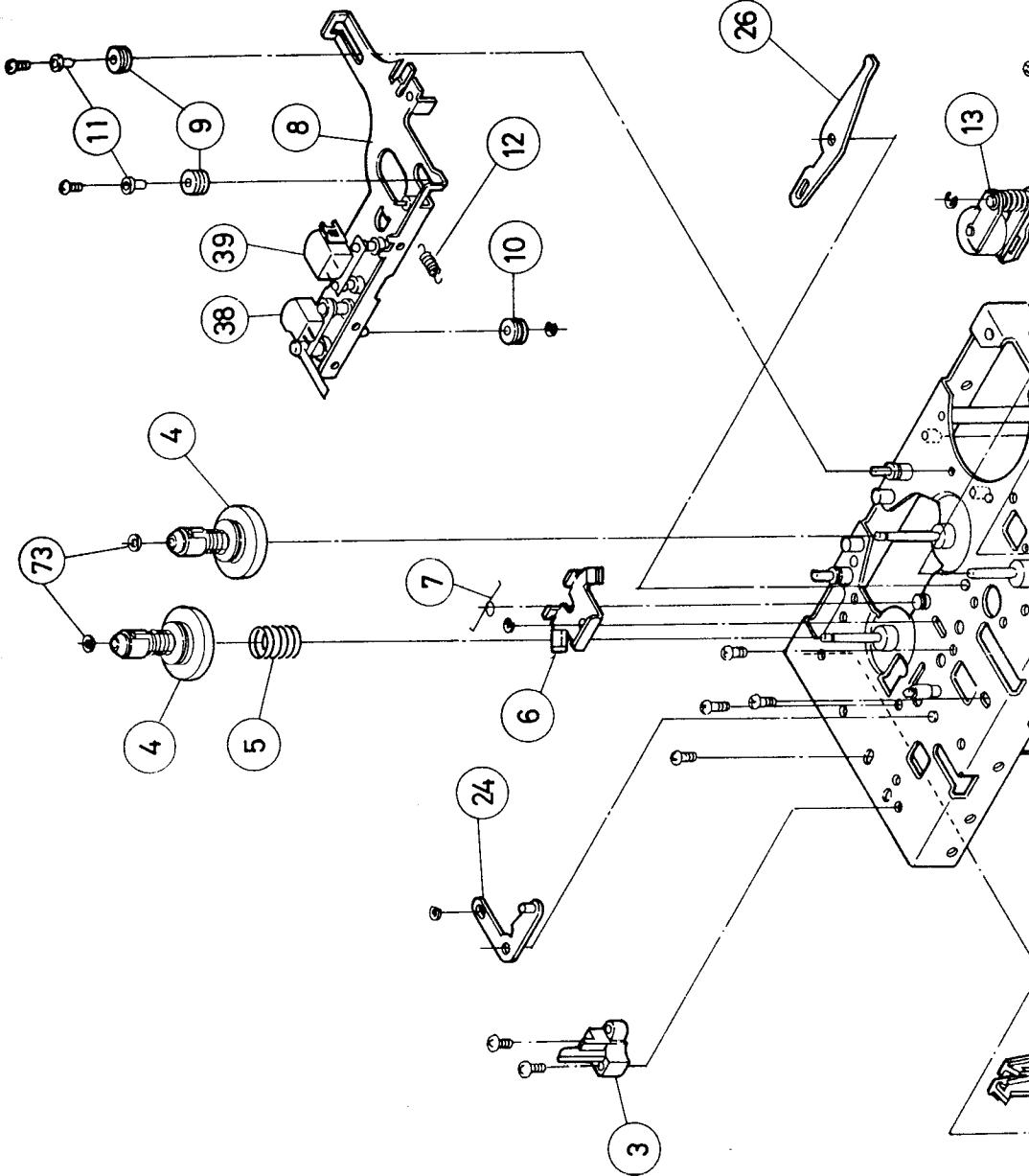
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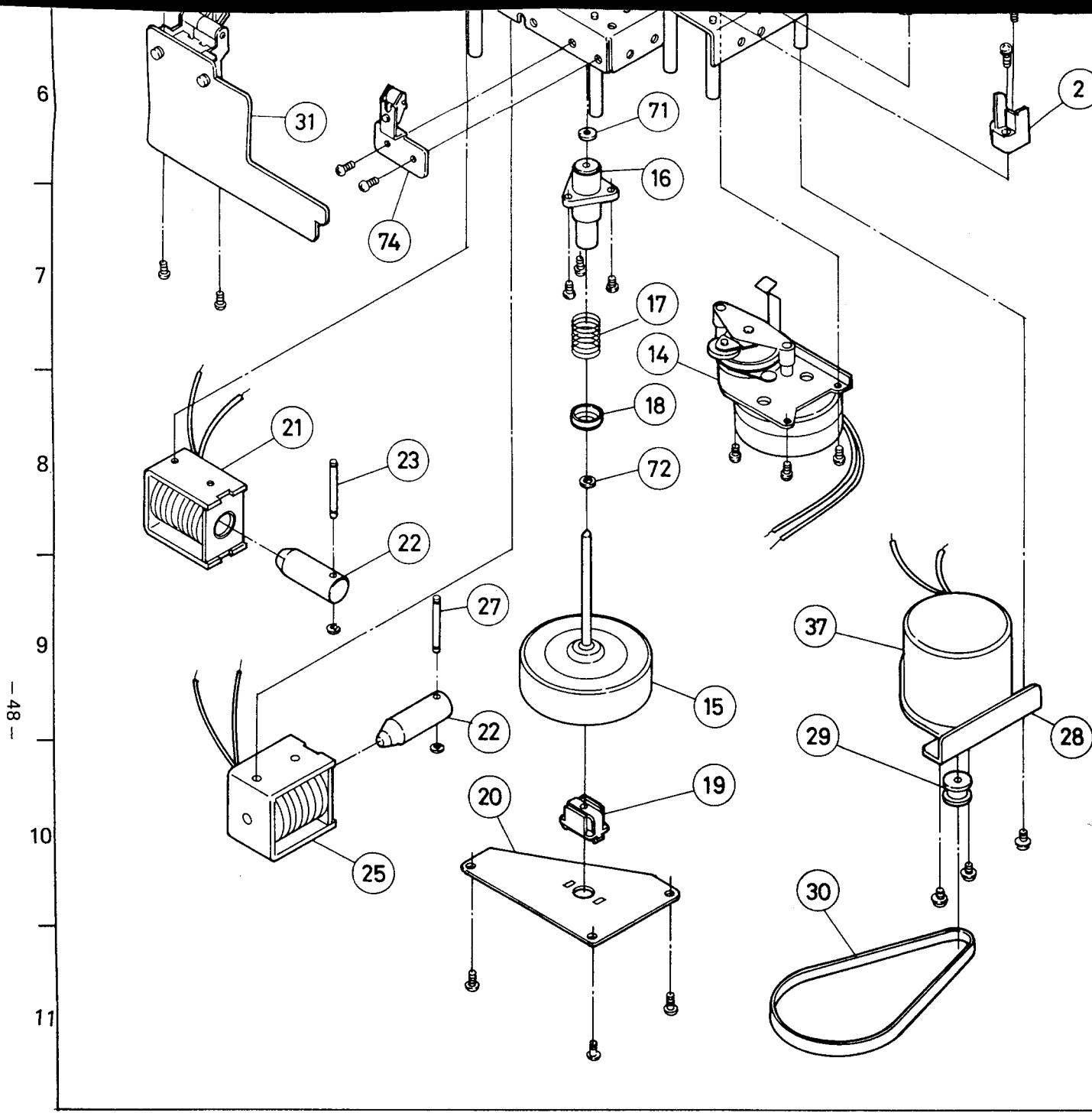
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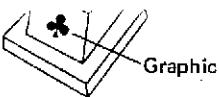
11





Cassette tape recorder mechanical parts

REF. NO.	PART NO.	DESCRIPTION	CODE
2	94R00280BCTRM	Cassette Guide R	AC
3	94R00380BCTRM	Cassette Guide L	AC
4	94R00480BCTRM	Reel Ass'y	AF
5	94R00580BCTRM	B.T Spring	AA
6	94R00680BCTRM	Brake Arm Ass'y	AE
7	94R00780BCTRM	Brake Arm Spring	AA
8	94R00880BCTRM	Head Panel Ass'y	AK
9	94R00980BCTRM	Guide Roller A	AB
10	94R01080BCTRM	Guide Roller B	AB
11	94R01180BCTRM	Guide Coller	AA
12	94R01280BCTRM	Head Panel Spring	AA
13	94R01380BCTRM	Pinch Roller Arm Ass'y	AQ
14	94R01480BCTRM	Drive Unit Ass'y	BB
15	94R01580BCTRM	Flywheel Capstan	AP
16	94R01680BCTRM	Flywheel Metal	AH
17	94R01780BCTRM	Thrust Pressure Spring	AA
18	94R01880BCTRM	Thrust Pressure	AA
19	94R01980BCTRM	F.L Damper	AC
20	94R02080BCTRM	F.L Hold Plate	AD
21	94R02180BCTRM	Panel Plunger Coil Ass'y	AW
22	94R02280BCTRM	Plunger	AG
23	94R02380BCTRM	Plunger Shaft (L)	AB
24	94R02480BCTRM	Plunger Lever Ass'y	AC
25	94R02580BCTRM	Brake Plunger Coil Ass'y	AW
26	94R02680BCTRM	R.C Lever	AC
27	94R02780BCTRM	Brake Pin	AB
28	94R02880BCTRM	Main Motor Ass'y	AV
29	94R02980BCTRM	Motor Pulley	AC
30	94R03080BCTRM	Main Belt	AE
31	94R03180BCTRM	P.C.B. Ass'y	AX
32	94R06480KCTRM	Motor	AV
33	94R06180KCTRM	Erase Head	AG
34	94R06080KCTRM	R/P Head	AM
35	94R07180BCTRM	Nylon Washer 2.5 x 7 x 0.5	AA
36	94R07280BCTRM	Nylon Washer 2.5 x 6 x 0.5	AA
37	94R07380BCTRM	Nylon Washer 1.6 x 3.8 x 0.5	AA
38	LSTPF2015PAZZ	Spring Ass'y	AD



KEY BUTTON PARTS No.

SYMBOL		PART NO.	CODE
ASCII	Graphic		
!	1	JBTN-0039PA01	AG
"	2	JBTN-0039PA02	AG
#	3	JBTN-0039PA03	AG
\$	4	JBTN-0039PA04	AG
%	5	JBTN-0039PA05	AG
&	6	JBTN-0039PA06	AG
'	7	JBTN-0039PA07	AG
(8	JBTN-0039PA08	AG
)	9	JBTN-0039PA09	AG
-	0	JBTN-0039PA10	AG
=	-	JBTN-0039PA11	AG
~	^	JBTN-0039PA12	AG
	\	JBTN-0039PA13	AG
`	@	JBTN-0039PA14	AG
	C	JBTN-0039PA15	AG
CLR HOME		JBTN-0039PA16	AG
INST DEL		JBTN-0039PA17	AG
+	;	JBTN-0039PA18	AG
*	:	JBTN-0039PA19	AG
	D	JBTN-0039PA20	AG
<	,	JBTN-0039PA21	AG
>	.	JBTN-0039PA22	AG
←	/	JBTN-0039PA23	AG

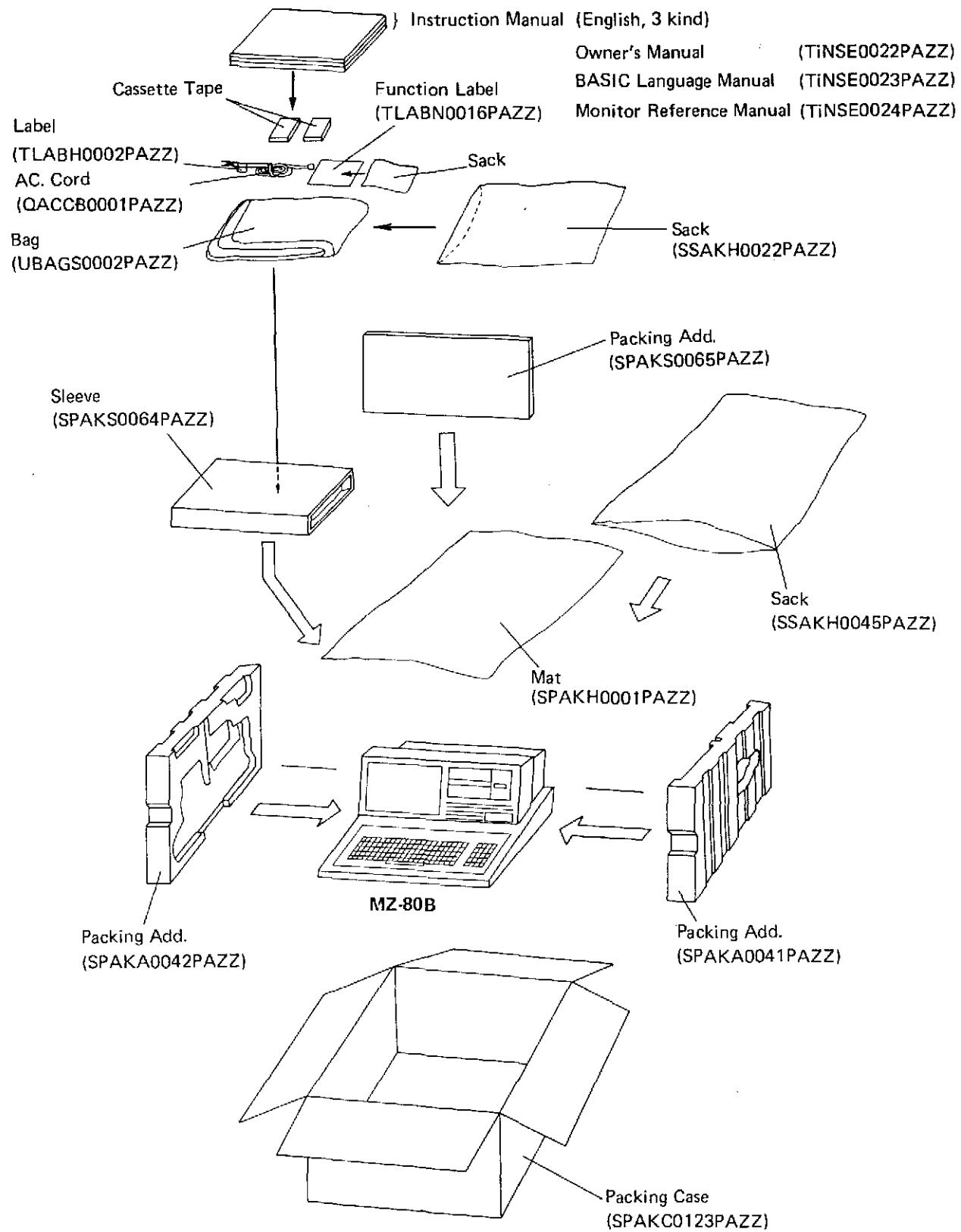
SYMBOL		PART NO.	CODE
ASCII	Graphic		
↑	?	JBTN-0039PA24	AG
A	□	JBTN-0039PA25	AG
B	♣	JBTN-0039PA26	AG
C	♥	JBTN-0039PA27	AG
D	□□	JBTN-0039PA28	AG
E	□□□	JBTN-0039PA29	AG
F	□□□□	JBTN-0039PA30	AG
G	□□□□□	JBTN-0039PA31	AG
H	□□□□□□	JBTN-0039PA32	AG
I	□□□□□□□	JBTN-0039PA33	AG
J	□□□□□□□□	JBTN-0039PA34	AG
K	□□□□□□□□□	JBTN-0039PA35	AG
L	□□□□□□□□□□	JBTN-0039PA36	AG
M	£	JBTN-0039PA37	AG
N	○	JBTN-0039PA38	AG
O	□□□□□□□□□□□	JBTN-0039PA39	AG
P	□□□□□□□□□□□□	JBTN-0039PA40	AG
Q	□□□□□□□□□□□□□	JBTN-0039PA41	AG
R	□□□□□□□□□□□□□□	JBTN-0039PA42	AG
S	□□□□□□□□□□□□□□□	JBTN-0039PA43	AG
T	□□□□□□□□□□□□□□□□	JBTN-0039PA44	AG
U	□□□□□□□□□□□□□□□□□	JBTN-0039PA45	AG
V	◆	JBTN-0039PA46	AG

KEY BUTTON PARTS No.

SYMBOL		PART NO.	CODE
ASCII	Graphic		
Main Key Board	W	JBTN-0039PA47	AG
	X	JBTN-0039PA48	AG
	Y	JBTN-0039PA49	AG
	Z	JBTN-0039PA50	AG
	■	JBTN-0039PA51	AG
	1	JBTN-0039PA52	AG
	2	JBTN-0039PA53	AG
	3	JBTN-0039PA54	AG
	4	JBTN-0039PA55	AG
	5	JBTN-0039PA56	AG
	6	JBTN-0039PA57	AG
	7	JBTN-0039PA58	AG
	8	JBTN-0039PA59	AG
	9	JBTN-0039PA60	AG
	0	JBTN-0039PA61	AG
	00	JBTN-0039PA62	AG
	+	JBTN-0039PA63	AG
	-	JBTN-0039PA64	AG
Main Key Board	ENT	JBTN-0045PASA	AG
BREAK		JBTN-0040PASA	AG
CR		JBTN-0041PASA	AG
SHIFT		JBTN-0042PASA	AH
(SPACE bar)		JBTN-0043PASA	AM

SYMBOL		PART NO.	CODE
ASCII	Graphic		
Main Key Board	TAB	JBTN-0044PASA	AG
	RVS	JBTN-0046PASA	AG
	GRPH	JBTN-0047PASA	AG
	SFTLOCK	JBTN-0048PASA	AG
	F1	JBTN-0049PASA	AG
	F2	JBTN-0049PASB	AG
	F3	JBTN-0049PASC	AG
	F4	JBTN-0049PASD	AG
	F5	JBTN-0049PASE	AG
	F6	JBTN-0049PASF	AG
	F7	JBTN-0049PASG	AG
	F8	JBTN-0049PASH	AG
	F9	JBTN-0049PASI	AG
	F10	JBTN-0049PASJ	AG
	←	JBTN-0049PASK	AG
	→	JBTN-0049PASL	AG
	↑	JBTN-0049PASM	AG
	↓	JBTN-0049PASN	AG
Cassette Control Key	REW	JBTN-0049PASO	AG
	FF	JBTN-0049PASP	AG
	STOP	JBTN-0049PASQ	AG
	EJECT	JBTN-0049PASR	AG

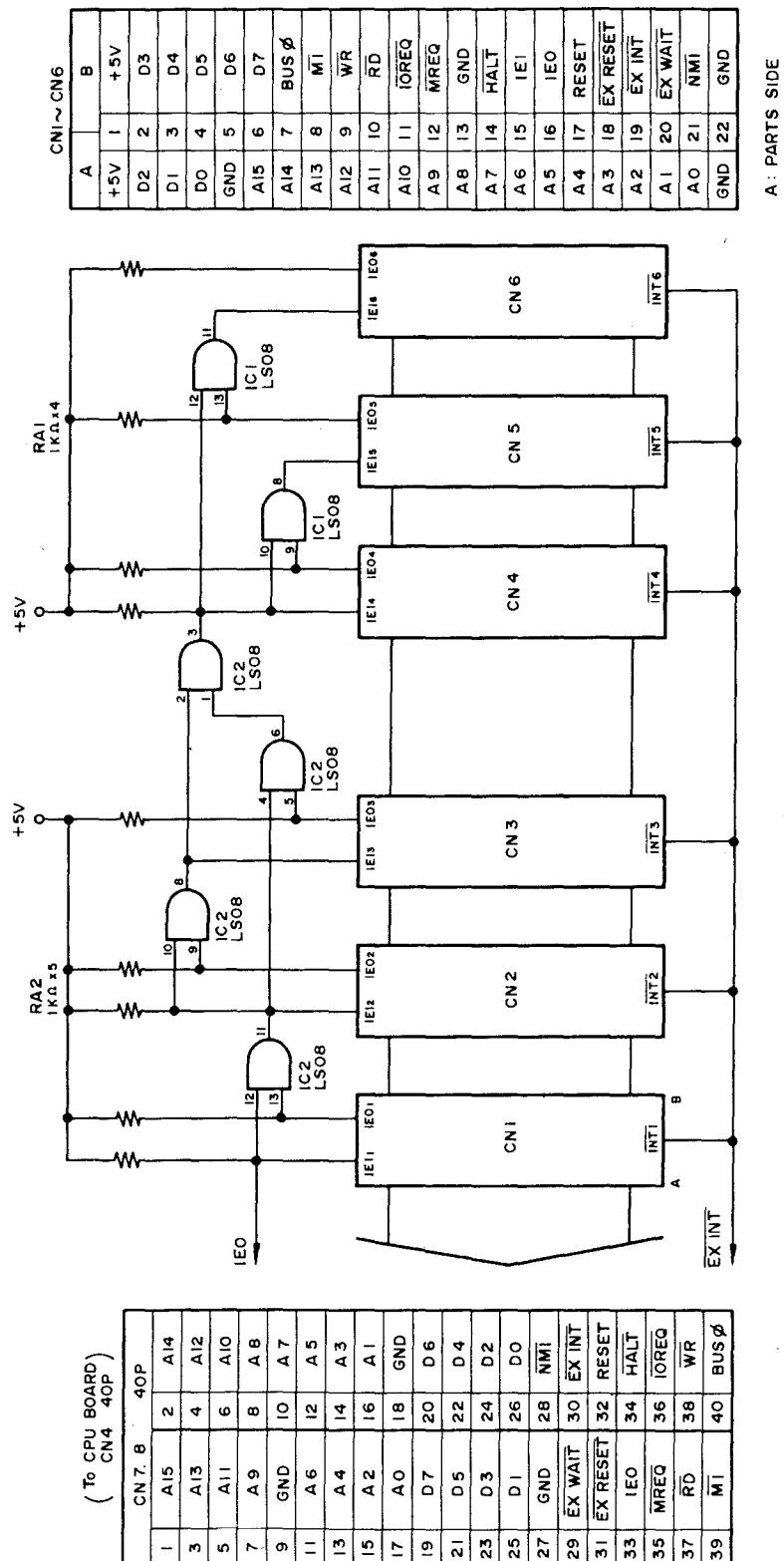
PACKING METHOD



Expansion Port MZ-80E U

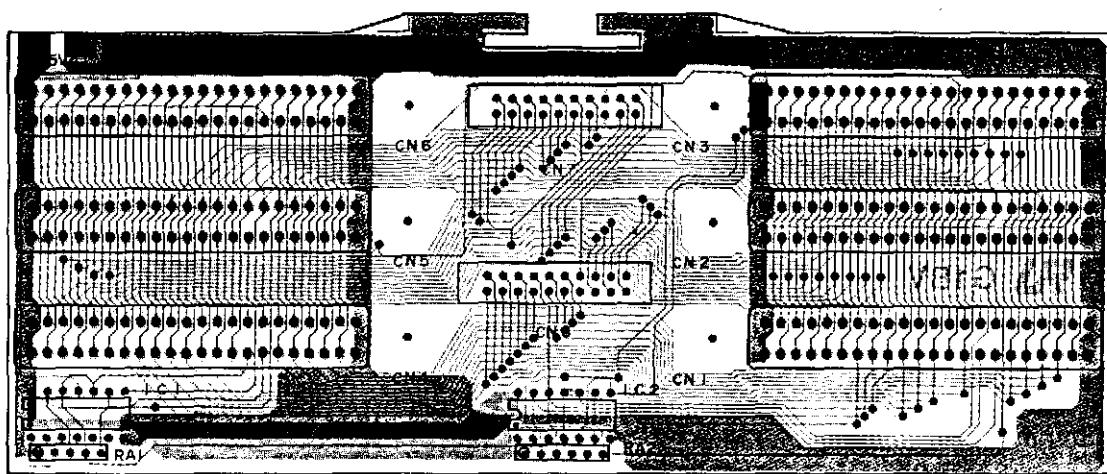
A | B | C | D | E | F | G | H

■ Circuit Diagram



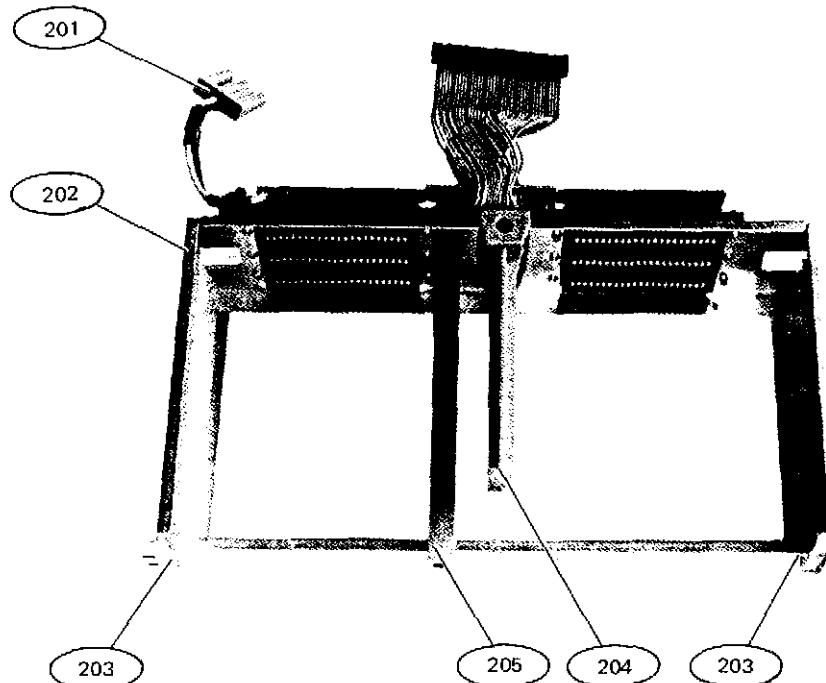
A | B | C | D | E | F | G | H

■ PWB and Disassembled Views

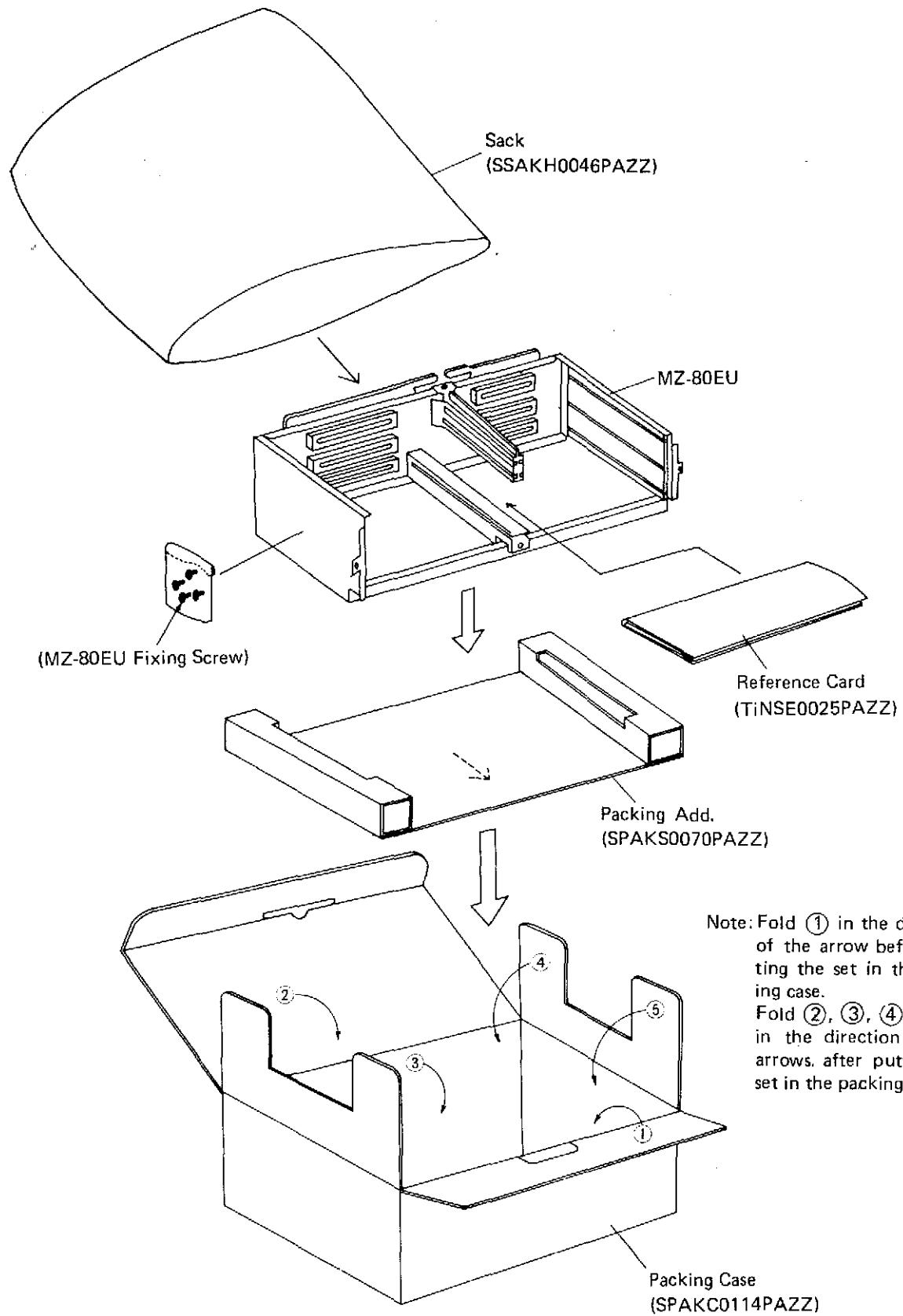


Perspective View

- [Solid gray square] Parts-fitted face
- [Hatched gray square] Opposite side



■ Packing Method



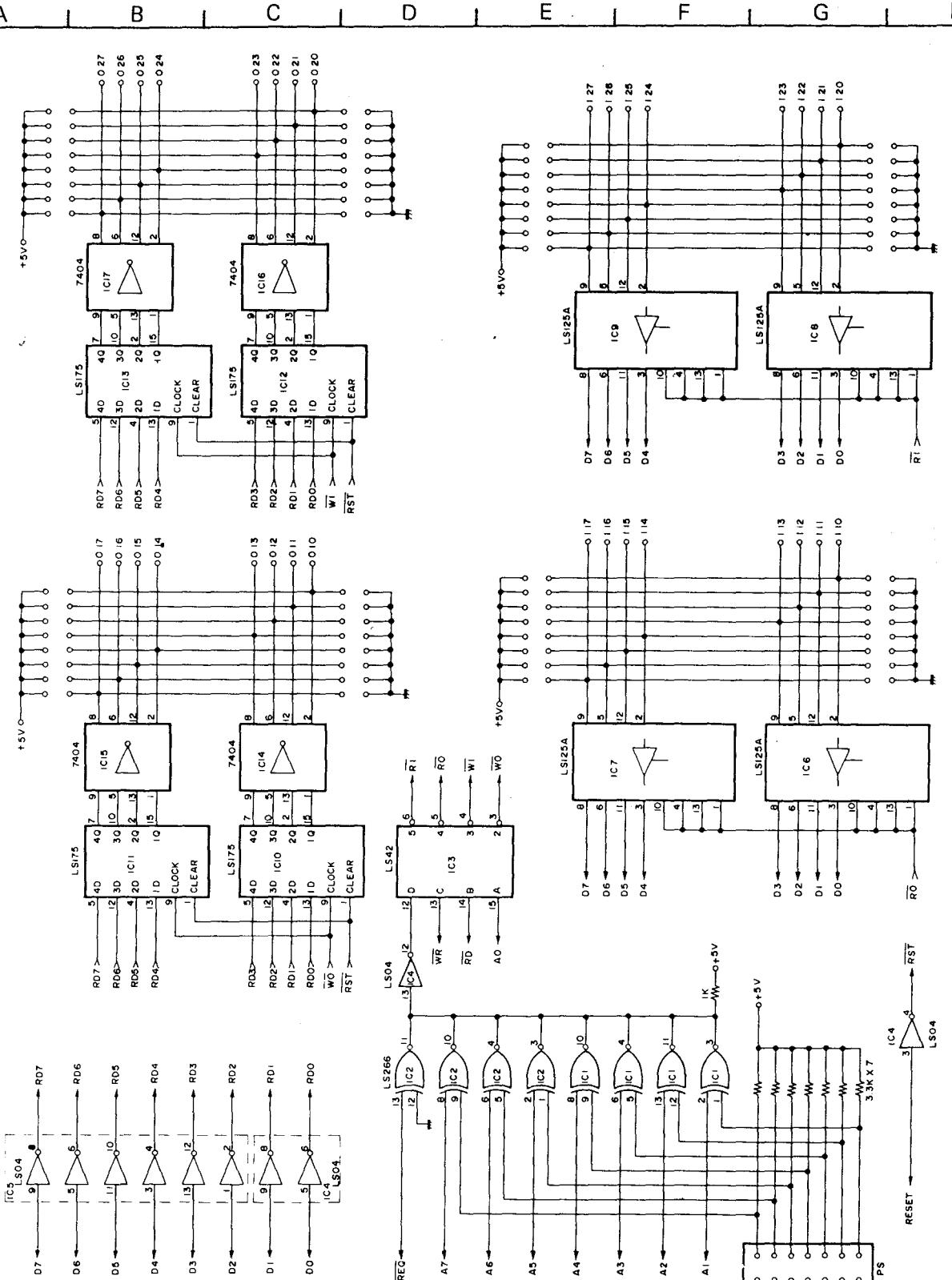
Universal I/O Card MZ-80IO2

Circuit Diagram

I/O CONNECTOR

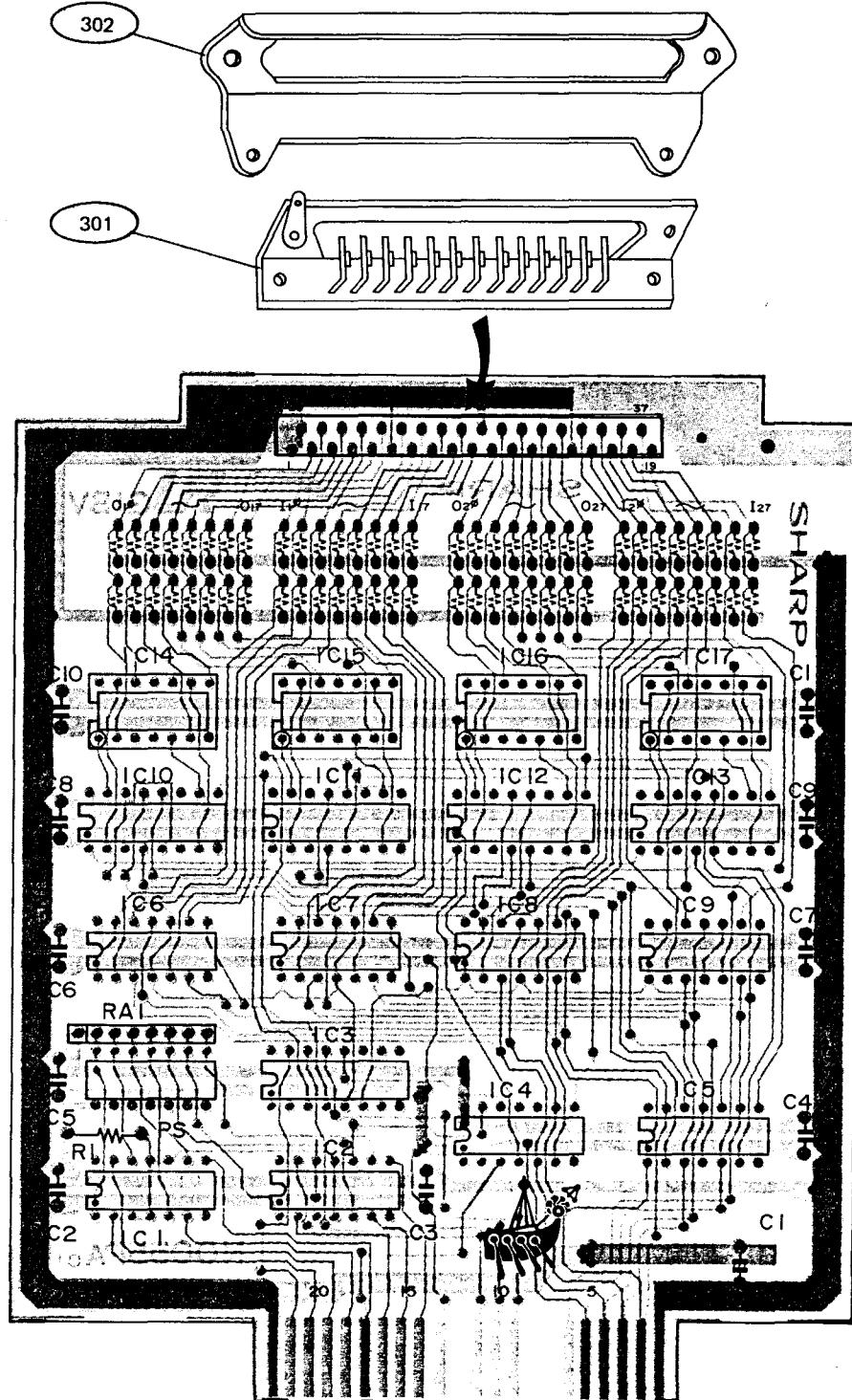
	A	B
+5V	1	+5V
D2	2	03
D1	3	D4
D0	4	D5
GND	5	D6
A15	6	D7
A14	7	BUSΦ
A13	8	M1̄
A12	9	WR
A11	10	R1̄
A10	11	IREQ
A9	12	NREQ
A8	13	GND
A7	14	HALT
A6	15	I#1
A5	16	I#0
A4	17	RESET
A3	18	EX/RESET
A2	19	EXIST
A1	20	EX/WAIT
A0	21	NNI
GND	22	GND

A PARTS SIDE



SIGNAL	TERMINAL
GND	1
20 GND	2
21 O#1	3
22 O#3	4
23 O#15	5
24 O#17	6
25 I#10	7
26 I#12	8
27 I#14	9
28 I#16	10
29 GND	11
30 O#21	12
31 O#23	13
32 O#25	14
33 O#27	15
34 I#20	16
35 I#22	17
36 I#24	18
37 I#26	19

■ PWB Section



Perspective View

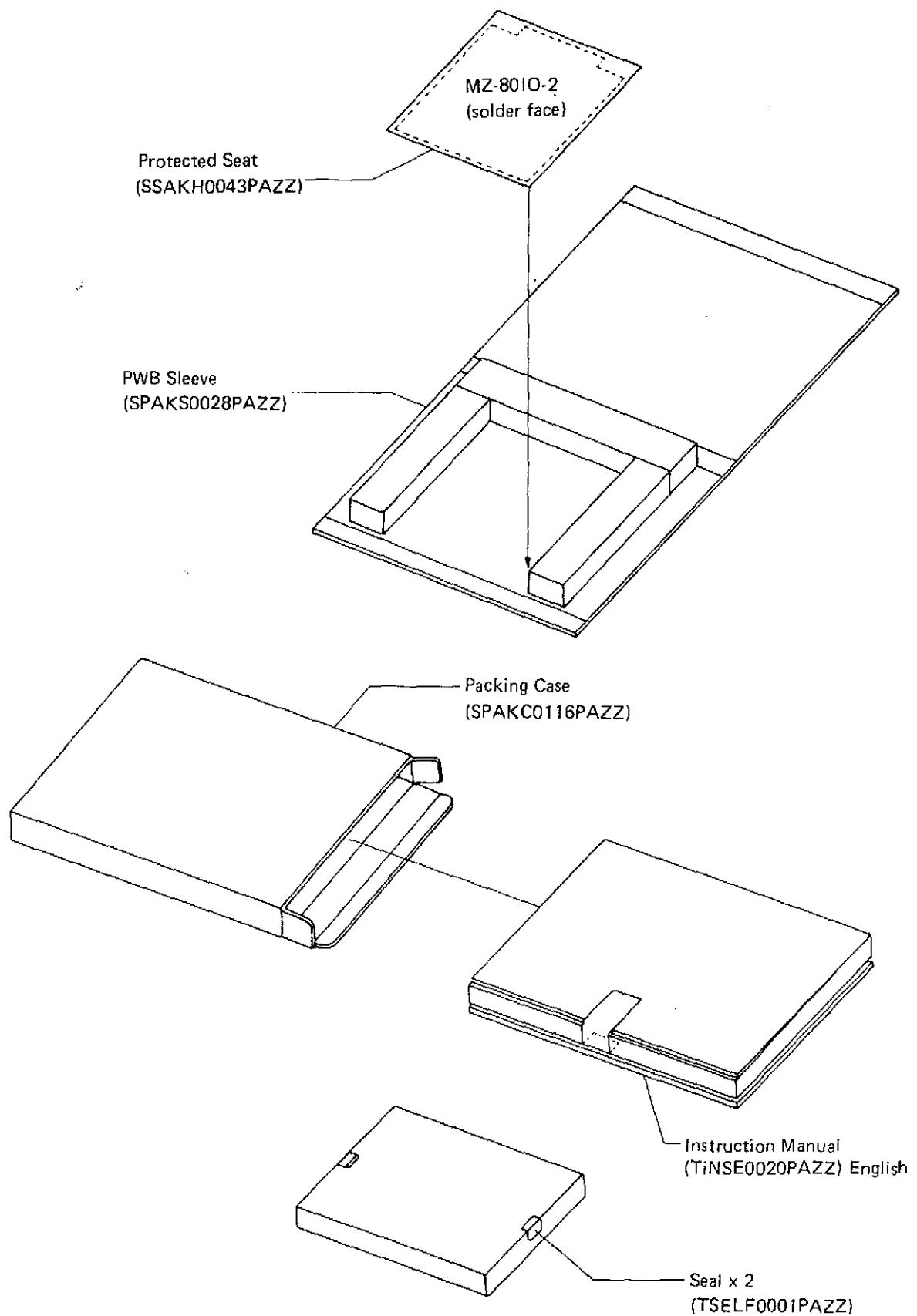


Parts-fitted face



Opposite Side

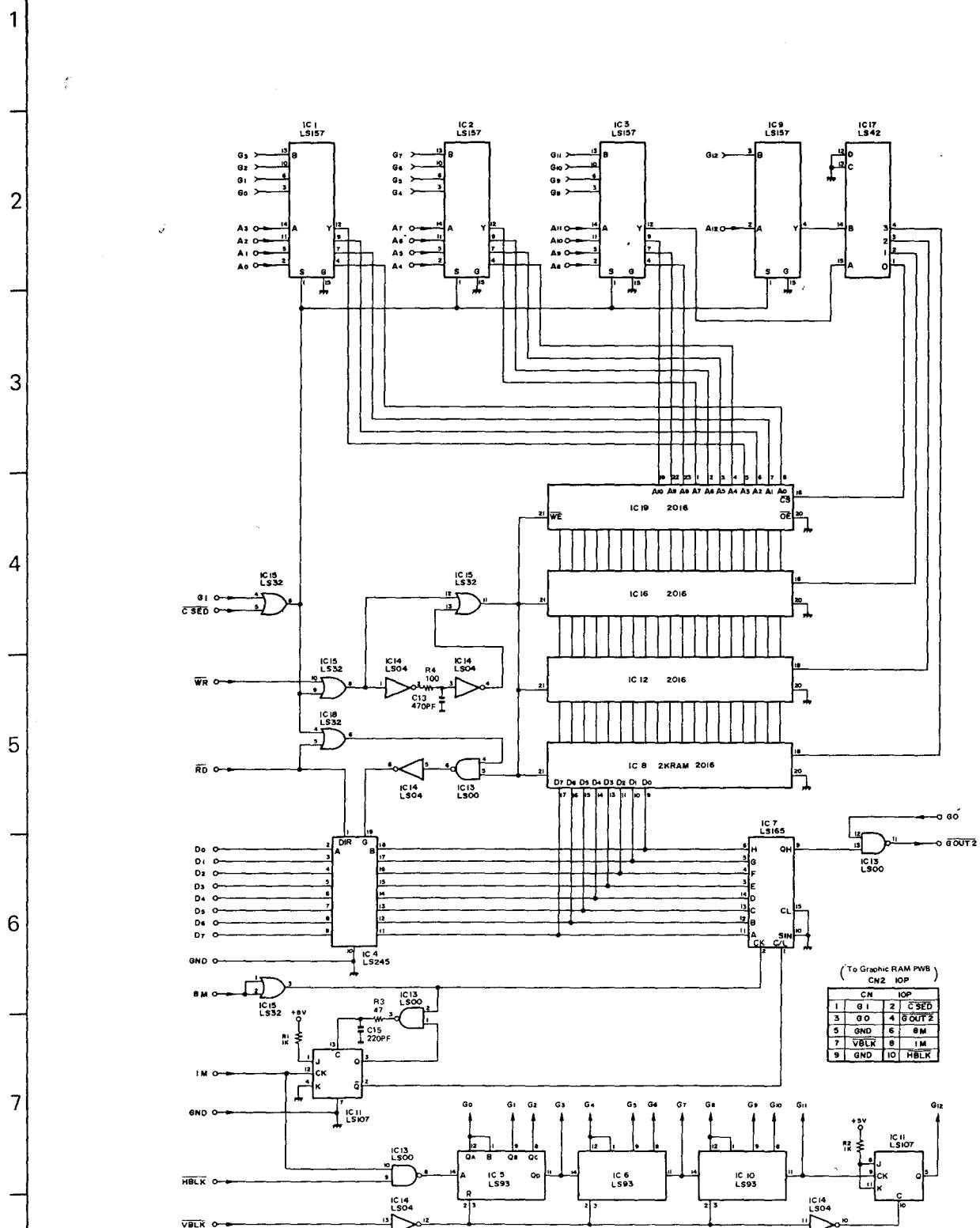
■ Packing Method



Expansion Graphic RAM MZ-80GMK

A | B | C | D | E | F | G | H

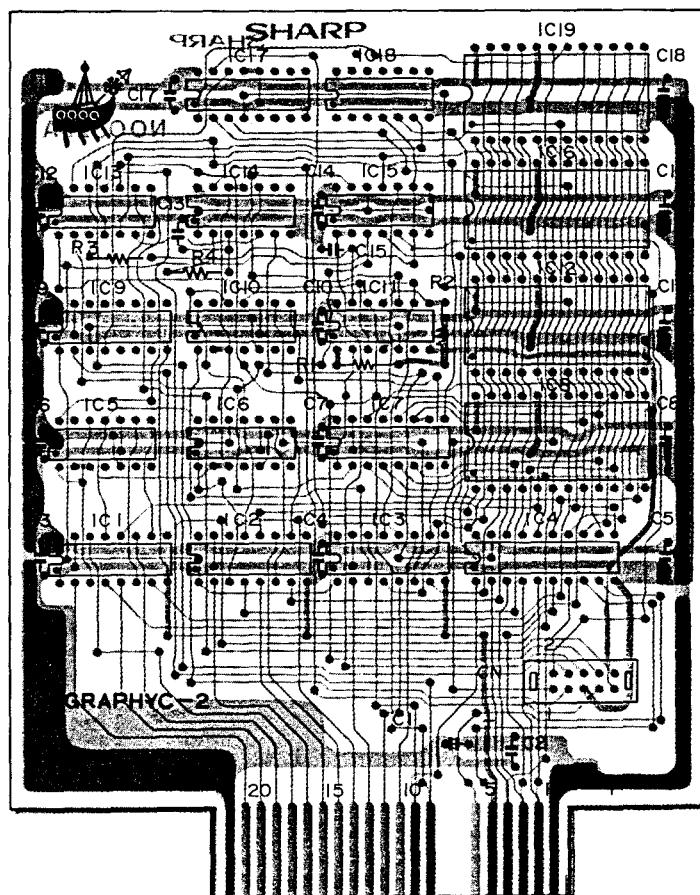
■ Circuit Diagram



MZ-80GMK

A | B | C | D | E | F | G | H

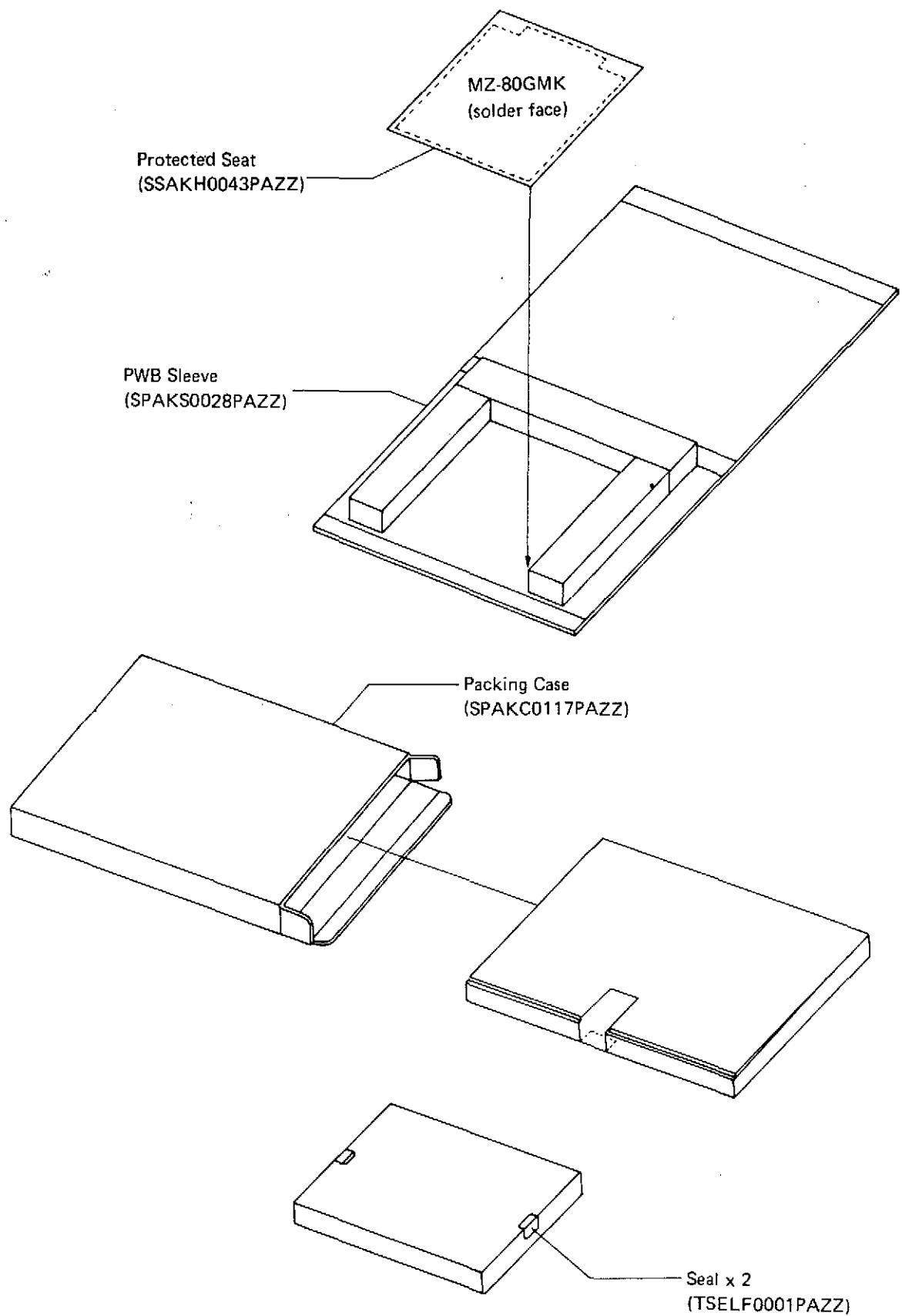
■ PWB Section



Perspective View

- Parts-fitted face
- Opposite Side

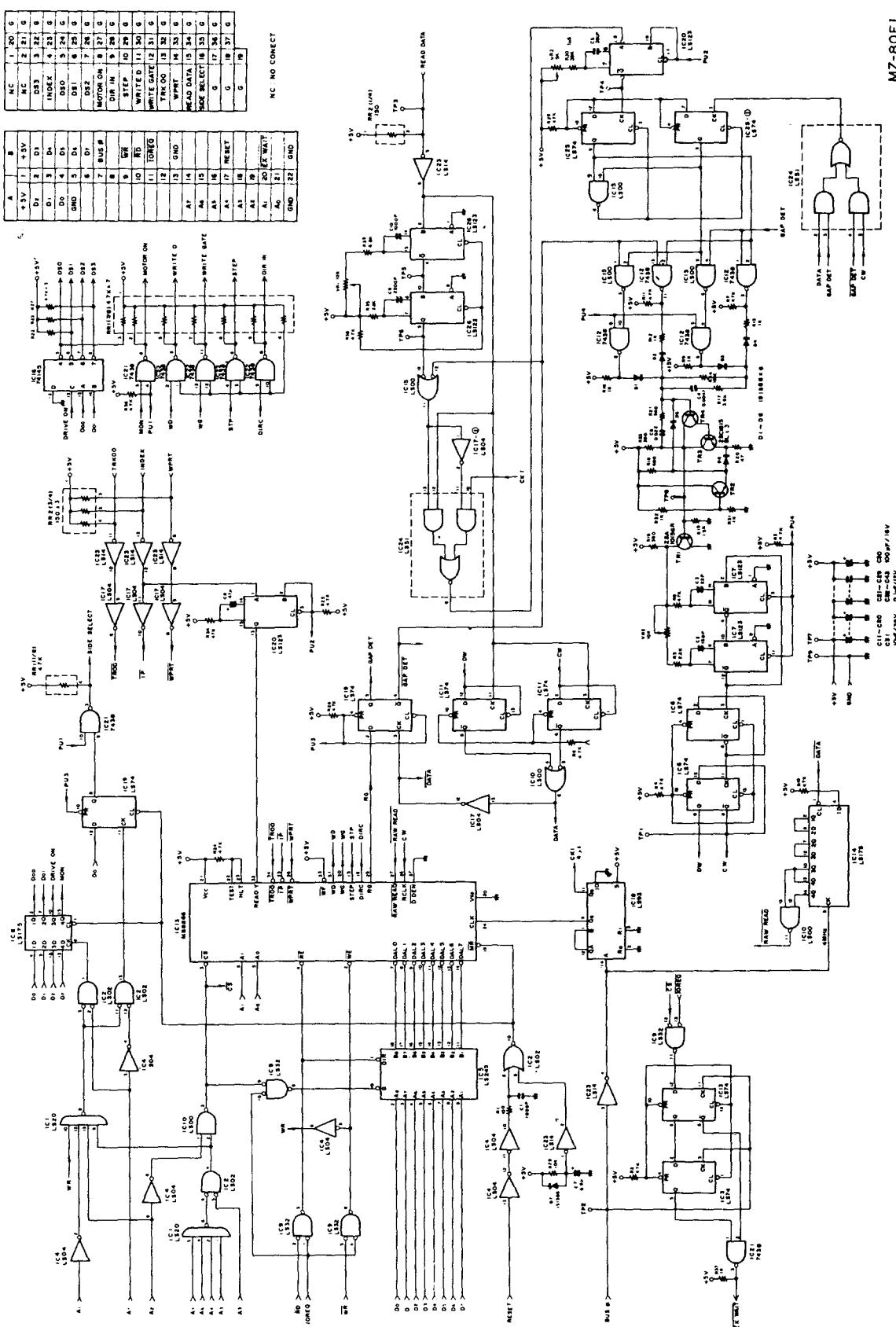
■ Packing Method



Floppy Disk I/O Card MZ-80FI

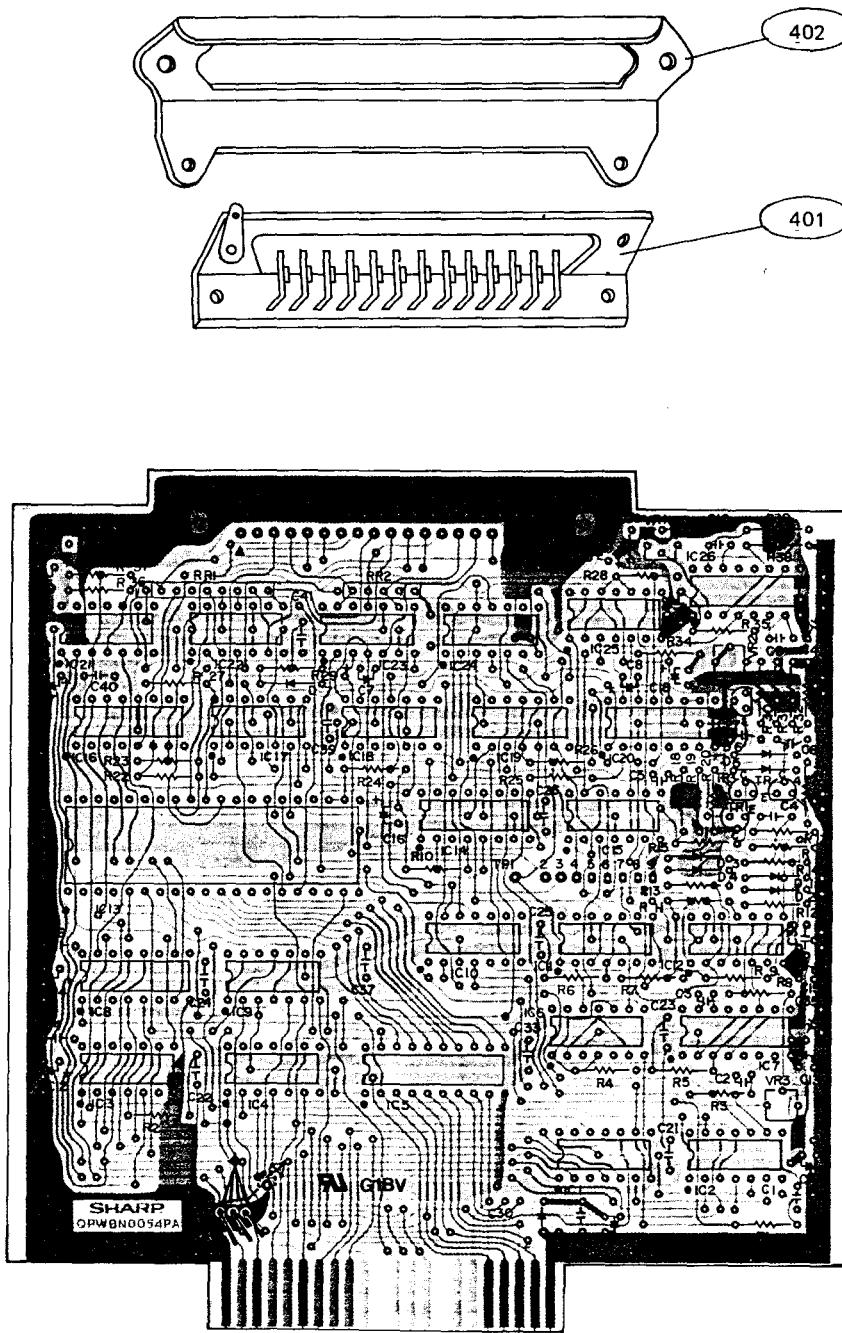
A | B | C | D | E | F | G | H

■ Circuit Diagram



A | B | C | D | E | F | G | H

■ PWB Section

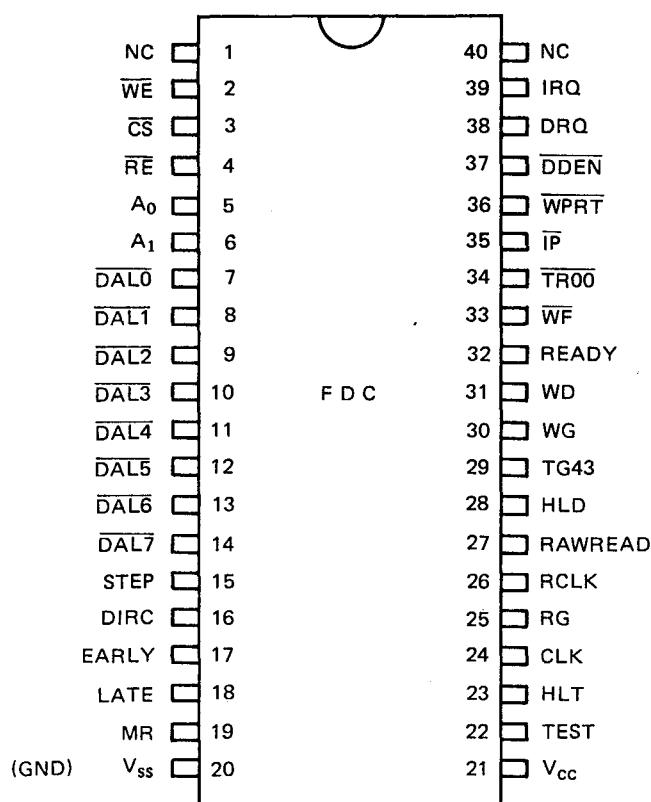


Perspective View

- Parts-fitted face
- Opposite Side

■ Explanation of Floppy Controller MB8866

Terminal Connection Chart



Terminal name and explanation of functions

Terminal No.	Terminal Name	Symbol	I/O	Explanation of Functions
20	POWER SUPPLY	V _{ss}	I	Ground
21		V _{cc}	I	+5V power terminal
19	MASTER RESET	MR	I	With MR = 0, MASTER RESET starts, STR7 bite ()0 is reset and becomes SCR (01) _H , CR (03) _H . The restore command is activated with a rise from MR low to high.

Computer Interface

2	WRITE ENABLE	WE	I	It is the strobe input terminal only for data write-in to the inner register. With CS = 0 and WE = 0, write-in is possible.
3	CHIP SELECT	CS	I	It is the chip selection signal. With CS = 0, the chip is selected and sending and receiving of data with the computer is possible.
4	READ ENABLE	RE	I	It is the strobe input terminal for read-out of data in the inner register. With CS = 0 and RE = 0, read-out is possible.
5 6	REGISTER SELECT LINE	A ₀ A ₁	I	It is the input terminal for selection of the inner register. Selected registers are CR, STR, TR, SCR and DR.
7 14	DATA ACCESS LINE	DAL0 DAL7	I/O	It is an 8-bit, two-way data input terminal. When CS = 1, it is high impedance. Signal polarity is reverse. (Negative logic)
24	CLOCK	CLK	I	It is the input terminal for the 2MHz standard clock. In the case of a mini floppy disk, it is 1MHz.

Terminal No.	Terminal Name	Symbol	I/O	Explanation of Functions
38	DATA REQUEST	DRQ	O	It is the open drain output and, when DRQ = 1, it indicates byte data accumulated in DR in case of read-out. In case of write-in, DR is empty and it indicates a demand for data. DRQ is reset through the function of write-in or read-out. Connect a 10KΩ bleed up resistance.
39	INTERRUPT REQUEST	IRQ	O	It is the open drain output and with generation of command end, stop or interruption of type IV command, IRQ = 1. It is reset with the write-in of the following command or read-out of STR. Bleed up resistance is 10KΩ.
Floppy Interface				
15	STEP	STEP	O	The step output generates a step pulse for moving the head. There is 1 pulse for 1 step.
16	DIRECTION	DIRC	O	It is the terminal showing the direction of head movement. With DIRC = 0, the head moves outward and with DIRC = 1 the head moves inward.
17	EARLY	EARLY	O	It is the output terminal for write preconvention and when EARLY = 1 it indicates that serial data output from WD should be shifted faster.
18	LATE	LATE	O	It is the output terminal for write preconvention and when LATE = 1 it indicates that serial data output from WD should be shifted slower.
22	TEST	TEST	I	Input terminal used only for chip testing. (When TEST = 0, delay due to the inner timer is ignored) The user should connect this terminal to 5V or leave it open.
23	HEAD LOAD TIMING	HLT	I	It is the settle input signal for the head after a head load command (HLD = 1). It engages when HLT = 1.
25	READ GATE	RG	O	With RG = 1, it informs the external data separator of a check of the field only when FDC is 0 (in case of FM) or of the field only when it is 0 or 1 (in case of MFM). It is the signal for taking this simultaneously.
26	READ CLOCK	RCLK	I	This is a signal for making a window in the data. It is developed in response to external data flow and is input on the FDC side. Related to RAW READ, rising and falling is important but level (high or low) is not important.
27	RAW READ	RAW READ	I	This is raw data directly input from the disk drive. It is used when receiving a signal and data is indicated by a negative pulse.
28	HEAD LOAD	HLD	O	It is the output terminal for controlling whether the head is pressed down to the media or not. The head is pressed down to the media when HLD = 1. The head is separated when HLD = 0.
29	TRACK GREATER THAN 43	TG43	O	It indicates that the head is positioned from track 44 to 76 when TG43 = 1. It indicates that it is from track 00 to track 43 when TG43 = 0. This output signal is effective only at the time of read/write commands.
30	WRITE GATE	WG	O	Output indicating that data is being written into the disk. It indicates data write-in when WG = 1.
31	WRITE DATA	WD	O	It is an output for read-in data to the disk. Pulse width for MFM is 250ns and for FM it is 500ns. Both data and address mark are output together at the same time in the case of both FM and MFM.
32	READY	READY	I	It indicates that the disk drive is ready for operation when READY = 1 and read/write operations are performed. When READY = 0, it indicates that the disk drive is not ready for operation, read/write operations are not performed and IRQ = 1. Namely, seek is carried out without reference to the READY condition. It indicates the polarity of the READY input is inverted to STR 7.
33	WRITE FAULT	WF	I	It is the input for trouble checks during write-in to the disk. It indicates an error during write-in when WF = 0. The write command is stopped and the WRITE FAULT status bite set.
34	TRACK 00	TR00	I	Input indicating whether the head position is in track 00 or not. It indicates track 00 is being checked when TR00 = 0.
35	INDEX PULSE	IP	I	Input indicating that the index pulse of the disk is being checked. It indicates the index pulse is being checked when IP = 0.
36	WRITE PROTECT	WRPT	I	Input indicating that write-in to the disk is forbidden. When a write command is started, generally WRPT is sampled and if WRPT = 0 the command is stopped and WRITE PROTECT status bite is set.
37	DOUBLE DENSITY	DDEN	I	This input is for selection of single or double density operation. Double density is selected when DDEN = 0 and single when DDEN = 1.
40 1	NON CONNECTION	NC		

■ Adjustment

Adjust and check the following when exchanging IC7, 20, 26 (74LS123N), TR1 and their peripherals.

When adjusting, add power voltage 5V to TP7 (+5V) and TP9 (0V) and apply 4MHz clock (duty ratio 50%, TTL level) to TP2.

VR1 Adjustment

As shown in Fig. 1, apply a negative pulse with a period of more than $30\mu s \sim 50\mu s$ to TP3 (READ DATA). At this time, adjust VR1 so that the width of the negative pulse appearing at TP5 is $5\mu s$.

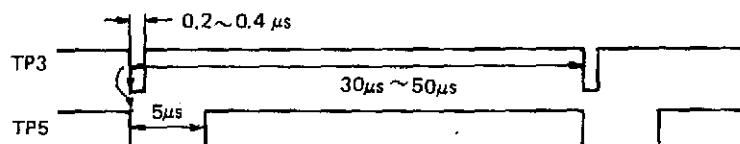


Fig. 1

VR2 Adjustment

Apply a negative pulse with a period of $5\mu s$ to TP3 (READ DATA). At this time, adjust VR2 so that the width of the negative pulse appearing at TP4 is $1\mu s$.

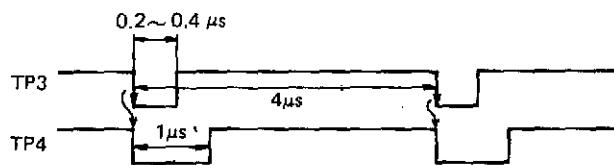


Fig. 2

VR3 Adjustment

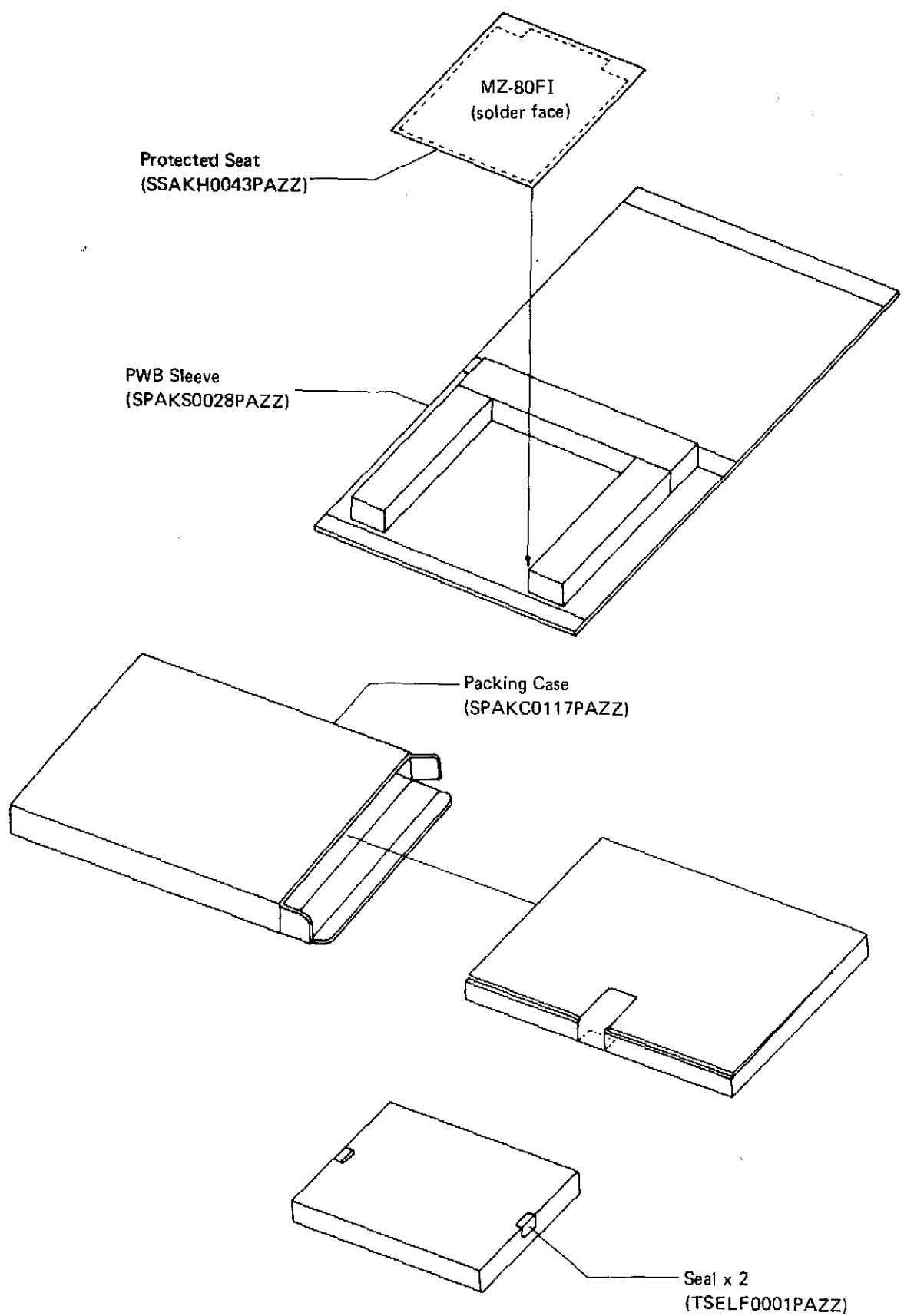
Apply a negative pulse with a period of $4\mu s$ to TP3. At this time, adjust VR3 so that the voltage of TP8 is 2.65V. After adjusting, change the period of the negative pulse added to TP3 and check that the VCO output is within a periodic range of $4\mu s \pm 1\mu s$.

Adjustment range

The following shows the adjustment range for each adjustment.

- | | |
|------------------|------------------------|
| • VR1 adjustment | $5\mu s \pm 0.2\mu s$ |
| • VR2 adjustment | $1\mu s \pm 0.04\mu s$ |
| • VR3 adjustment | $2.65V \pm 0.05V$ |

■ Packing Method



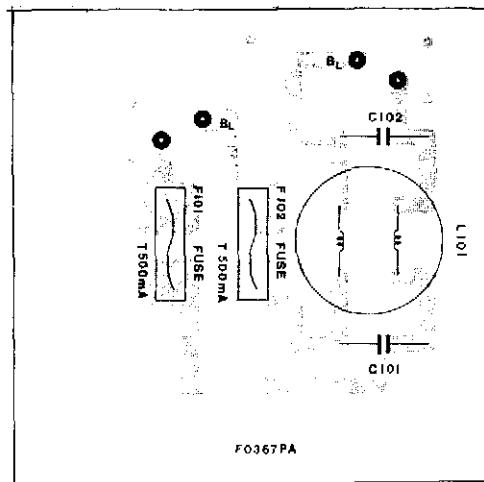
Floppy Disk MZ-80FB Expansion Floppy Disk MZ-80FBK

- For the system of MZ-80B, MZ-80FB/MZ-80FBK mechanically differ from MZ-80FD/MZ-80FDK (for the system of MZ-80K) in signal connector on the rear side and power supply circuit. However, the disk drive are the same as those of the MZ-80FD/MZ-80FDK in circuit design.
Use the service manual of the MZ-80FD/MZ-80FDK for service.

A | B | C | D | E | F | G | H

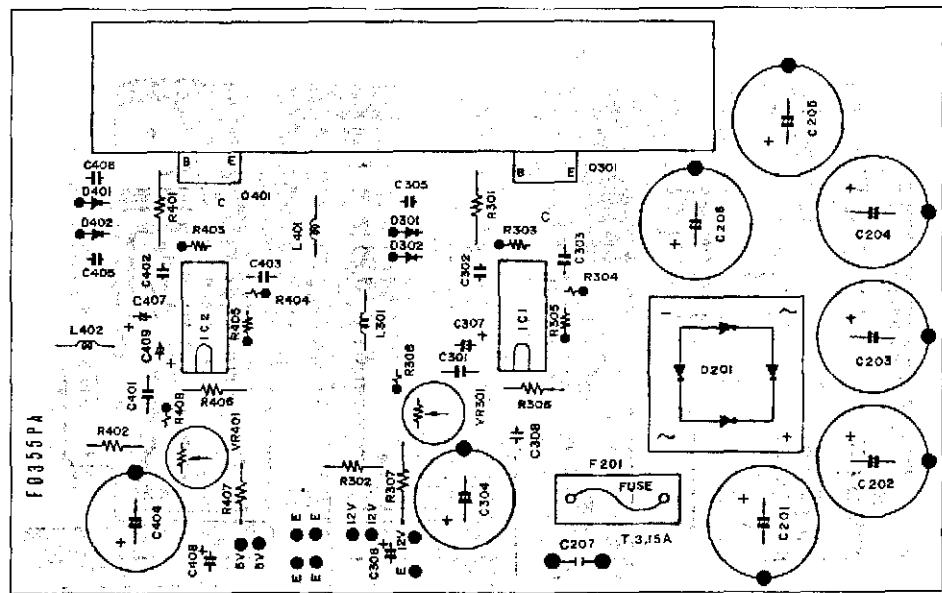
■ Power Supply Circuit (PWB Section)

1
2
3



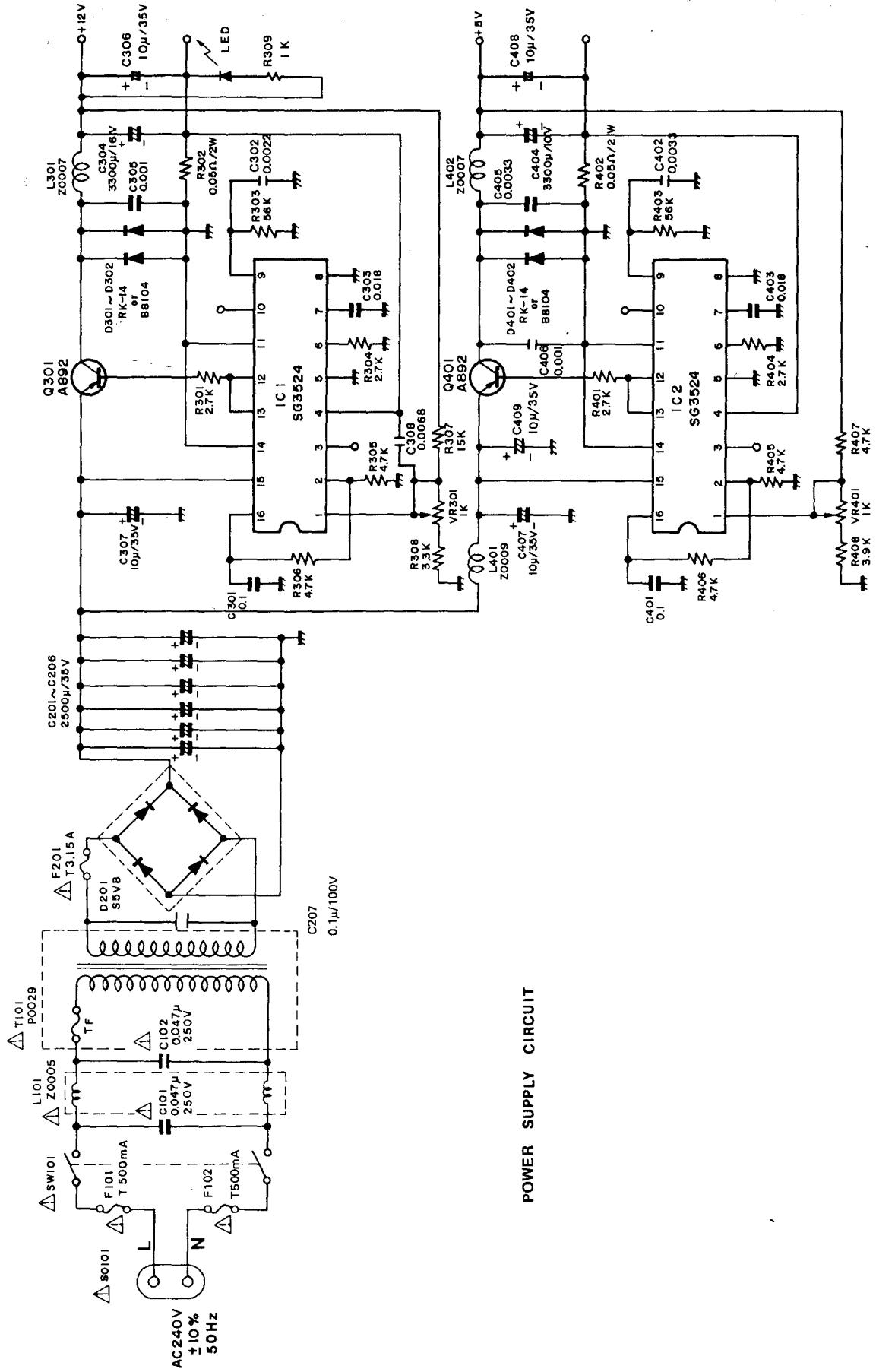
Primary

4
5



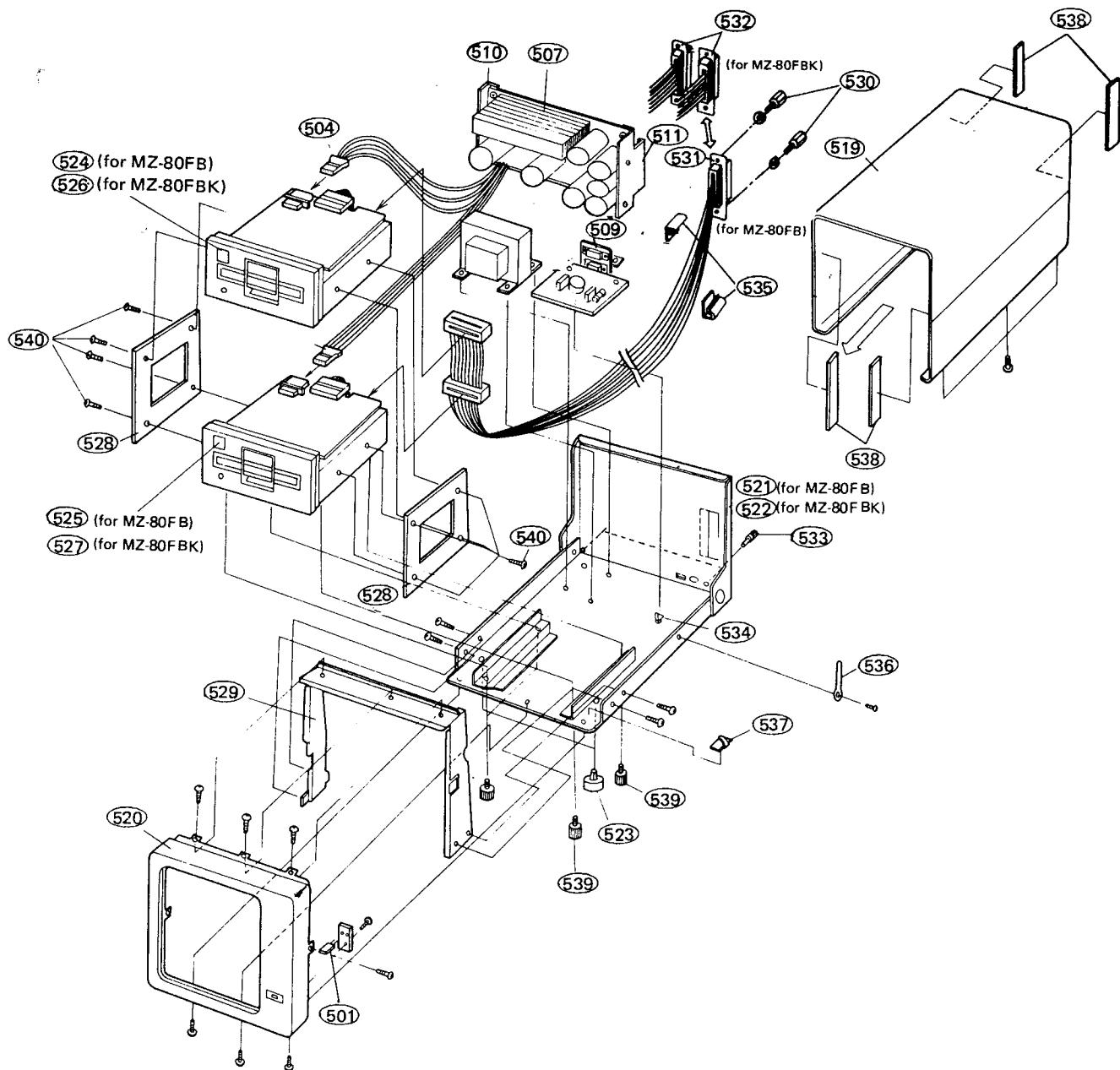
Secondary

■ Power Supply Circuit



Parts marked with "△" are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

■ Disassembled Views



REPLACEMENT PARTS LIST

"HOW TO ORDER REPLACEMENT PARTS"

To have your order filled promptly and correctly, please furnish the following informations.

1. MODEL NAME 2. REF.NO.
 3. PART NO. 4. DESCRIPTION

NOTES: Be sure to use regular parts for securing the safety and reliability of the set. Parts marked with "▲" () are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

MODEL MZ-80B

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
*** CPU BOARD UNIT SECTION***							
	DCPU-0009PAZZ	Assembled CPU Board Unit (Not replacement item)	—	Q1	VS2SC373-G/-1	2SC373G	AC
INTEGRATED CIRCUITS							
ROM	DPR0M0005PAZZ	IPL MB 8516 (2K ROM)	BM	Q2	VHD1S1555/1A	1S1555	AA
CG-ROM	DPR0M0006PAZZ	TMM323D-1 (2K ROM)	BK	Q3			
RAM	RH-iX0145PAZZ	D-RAM 4116	BE	D1			
IC1	RH-iX0070PAZZ	SN74LS00N	AE	TRANSISTORS AND DIODES			
IC33				R1			
				R2			
				R3			
				R5			
				R6			
				R7			
				R10	VRD-SC2EF102J	1K ohm 1/4W	AA
				R12			
				R13			
				R27			
				R34			
				R36			
				R37			
				R38			
				R4			
				R9			
				R14	VRD-SC2EF331J	330 ohm 1/4W	AA
				R18			
				R8	VRD-SC2EF222J	2.2K ohm 1/4W	AA
				R11			
				R40	VRD-SC2EF472J	4.7K ohm 1/4W	AA
				R15	VRD-SC2EF101J	100 ohm 1/4W	AA
				R17			
				R21	VRD-SC2EF221J	220 ohm 1/4W	AA
				R23			
				R25			
				R32			
				R16	VRD-SC2EF271J	270 ohm 1/4W	AA
				BA			
				R35			
				BE			
				R19			
				AN			
				R20			
				AM			
				R22			
				R24			
				R26	VRD-SC2EF103J	10K ohm 1/4W	AA
				R28			
				AG			
				AG			
				R31			
				AG			
				R39			
				R33	VRD-SC2EF822J	8.2K ohm 1/4W	AA
				RA5	RMPTC1014PAZZ	Resistor Array 10K ohm x 7	AD
				RA6	RMPTC1004PAZZ	Resistor Array 10K ohm x 8	AD
				AQ			
IC37	RH-iX0256PAZZ	S-RAM, TMM2016P-1	BP				
IC42	RH-iX0241PAZZ	Gate Array (14298)	BD				
IC43	RH-iX0242PAZZ	Gate Array (14299)	BD				
IC45	RH-iX0129PAZZ	SN74LS165N	AQ				

MODEL MZ-80B PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
CAPACITORS							
C3					QSOCZ0010PAZZ	24-Pin IC Socket	AF
C5					QSOCZ0011PAZZ	28-Pin IC Socket	AN
C7					QSOCZ0012PAZZ	40-Pin IC Socket	AH
C10					QSOCZ0022PAZZ	16-Pin IC Socket	AE
C12				CN1	QPLGZ0065PAZZ	20-Pin Terminal (for RAM Option)	AM
C14				CN2			
C16	RC-K70001PAZZ	0.1MFD, 50V	AE	CN3	QPLGZ0020PAZZ	3-Pin Terminal	AD
C18				CN9			
C23				CN10	QPLGZ0067PAZZ	40-Pin Terminal (for Bus lines)	AP
C25				CN4			
C27				CN5			
C29				CN6	QPLGZ0048PAZZ	12-Pin Terminal (for Cassette)	AE
C2				CN7	QPLGN0303CEZZ	3-Pin Terminal	AB
C9				CN8	QPLGN0403CEZZ	4-Pin Terminal (for Power supply)	AB
C11				CN11	QPLGZ0066PAZZ	20-Pin Terminal (for Keyboard)	AG
C20	VCSACU1VE104M	0.1MFD, 35V Tantalum	AE	CN12	QPLGZ0057PAZZ	4-Pin Terminal (for LED)	AC
C22				CN13	QPLGZ0068PAZZ	10-Pin Terminal (for Graphic)	AH
C30				CN14	QPLGZ0069PAZZ	6-Pin Terminal (for Monitor TV)	AD
C1				CN15	QPLGZ0078PAZZ	14-Pin Terminal	AH
C4							
C6							
C8							
C13							
C15							
C17							
C19							
C21							
C26							
C28							
C31							
C38							
C46							
C49							
C54							
C56	VCTYPU1BD104Z	0.1MFD, 12V, Ceramic	AB	i2001	RH-iX0015TAZZ	μPC1031H, Vertical deflection	AN
C58				i2002	RH-iX0243PAZZ	LA4200 Sound Amp.	AK
C65							
C69							
C70							
C74							
C39	VCQYKU1HM332K	0.0033MFD, 50V, Film	AA	Q2001			
C40				Q2005	VS2SC1213-C1A	2SC1213	AC
C43				Q2007			
C45	VCEAAU1CW106Y	10MFD, 16V, Aluminum	AB	Q2002	VS2SC1514/1E	2SC1514	AF
C55				Q2003			
C57				Q2004	VS2SA673-C/1E	2SA673	AC
C60				Q2006	VS2SC681A-R1A	2SC681A-R	AM
C53	VCEAAU1CW107Y	100MFD, 16V, Aluminum	AB	D2001	VHD02Z7R5A//A	7.5V Zener	AC
C66	VCCSPR1H6471J	470PF, 50V, Ceramic	AA	D2002	RH-DX0039TAZZ	S1-RECT208	AC
C68	VCCSPR1H6331J	330PF, 50V, Ceramic	AA	D2003			
C71	VCQYKU1HM102K	0.001MFD, 50V, Film	AA	D2004	VHD1N34A///-1	1N-34A	AB
MISCELLANEOUS				D2005			
X'TAL	RCRSA0015PAZZ	Crystal, 16MHz	AM	D2007	RH-DX0062CEZZ	RH1	AD
				D2008			
				D2011	RH-DX0043TAZZ	SiR60	AC
				D2012			
				D2009			
				D2010	VHD05Z20L//1A	20V Zener	AC
				D2013	VHD1S1555//1A	1S1555	AA

MODEL MZ-80B PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE	
RESISTORS								
R2001	VRD-SC2EF470J	47 ohm 1/4W	AA	C2004	VCEAAU1CW478M	4,700MFD, 16V, Aluminum	AH	
R2002	RVR-M7003TAZZ	Variable Resistor 500 ohm	AC	C2005	VCEAAU1CW108M	1,000MFD, 16V, Aluminum	AD	
R2003			AC	C2045	VCEAAU1CW108M	1,000MFD, 16V, Aluminum	AB	
R2004	VRD-SC2EF153J	15K ohm 1/4W	AA	C2006	VCQYKU1HM333K	0.033MFD, 50V, Film	AB	
R2020			AA	C2031	VCEAAU1EW475A	4,7MFD, 25V, Aluminum	AB	
R2005	VRD-SC2EF121J	120 ohm 1/4W	AA	C2007	VCEAAU1AW227Y	220 MFD, 10V, Aluminum	AB	
R2006	VRC-MT2HG122J	1.2K ohm 1/2W	AA	C2009	VCEAAU1CW226Y	22MFD, 16V, Aluminum	AB	
R2007	RVR-M0036PAZZ	Variable Resistor 500K ohm	AC	C2010	VCSACU1VE105K	1MFD, 35V, Tantalum	AC	
R2008	RVR-B4010PAZZ	Variable Resistor 250K ohm	AD	C2011	VCQYKU1HM332K	0.0033MFD, 50V, Film	AA	
R2009	VRD-SC2EF224J	220K ohm 1/4W	AA	C2012	RC-EZ0029TAZZ	22MFD, 16V, Aluminum	AA	
R2010	VRD-SC2EF472J	4.7K ohm 1/4W	AA	C2014	VCEABA1CW226M	22MFD, 16V, Aluminum	AC	
R2011			AA	C2015	VCEAAU1CW228M	2,200MFD, 16V, Aluminum	AC	
R2044	VRD-SC2EF473J	47K ohm 1/4W	AA	C2016	RC-EZ0027TAZZ	10MFD, 25V, Nonpolar Alum.	AF	
R2012			AA	C2017	VCQYKU1HM153K	0.015MFD, 50V, Film	AG	
R2027			AA	C2018	VCEAAU1CW227Y	220MFD, 16V, Aluminum	AB	
R2028			AA	C2019	VCQYKU1HM683K	0.068MFD, 50V, Film	AB	
R2038			AA	C2021	VCQYKU1HM223K	0.022MFD, 50V, Film	AB	
R2013	VRC-MT2HG3R3J	3.3 ohm 1/2W	AA	C2022	VCCSPR1H6101K	100PF, 50V, Ceramic	AB	
R2014	VRD-SC2EF273J	27K ohm 1/4W	AA	C2023	VCKZPR1HF103P	0.01MF, 50V, Ceramic	AB	
R2015	RVR-M7013TAZZ	Variable Resistor 50K ohm	AC	C2030	VCEAAU1CW107Y	100MFD, 16V, Aluminum	AB	
R2016	VRD-SC2EF122J	1.2K ohm 1/4W	AA	C2024	VCQYKU1HM473K	0.047MFD, 50V, Film	AB	
R2017			AA	C2025	VCEAAU1EW335Y	3.3MFD, 25V, Aluminum	AB	
R2018	VRC-MT2HG1R5J	1.5 ohm 1/2W	AA	C2026	C2027	VCCSPR1H6101K	AB	
R2019	RVR-M7004TAZZ	Variable Resistor 300 ohm	AC	VCEAAU1CW227Y	0.012MFD, 50V, Film	AB		
R2021			AA	C2028	VCQYKU1HM123J	0.047MFD, 50V, Film	AB	
R2026	VRD-SC2EF331J	330 ohm 1/4W	AA	C2029	VCCSPR1H6101K	100PF, 50V, Ceramic	AA	
R2053			AA	C2032	VCKZPR1HF103P	0.01MF, 50V, Ceramic	AA	
R2022	VRD-SC2EF123J	12K ohm 1/4W	AA	C2043	VCQPSC2DA683K	0.068MFD, 200V, Film	AB	
R2023	VRD-SC2EF272J	2.7K ohm 1/4W	AA	C2033	VCQPSC2DA333K	0.033MFD, 200V, Film	AB	
R2024	VRD-SC2EF103J	10K ohm 1/4W	AA	C2034	VCQPSC2DA153K	0.015MFD, 200V, Film	AB	
R2025	RVR-M7052TAZZ	Variable Resistor 20K ohm	AC	C2035	VCEAAU2AW227Y	220MFD, 100V, Aluminum	AB	
R2029	VRD-SC2EF821J	820 ohm 1/4W	AA	C2037	VCEAAU2EW105Y	1MFD, 250V, Aluminum	AF	
R2030	VRD-SC2EF822J	8.2K ohm 1/4W	AA	C2038	VCCYSU2JM104K	0.1MFD, 630V, Film	AC	
R2031			AA	C2041	VCCYSU2JM103K	0.01MFQ, 630V, Film	AC	
R2032	VRD-SC2EF682J	6.8K ohm 1/4W	AA	C2042	VCEAAU1HW475M	4.7MFD, 50V, Aluminum	AB	
R2033			AA	C2044	VCKZPR1HF102Z	1,000PF, 50V, Ceramic	AA	
R2037	VRD-SC2EF392J	3.9K ohm 1/4W	AA	C2047	VCQYKU1HM747Y	1,0MFD, 12V, Ceramic	AB	
R2034	VRD-SC2EF330J	33 ohm 1/4W	AA	C2050	VCTYPU1BD104Z	33MFD, 25V, Aluminum	AB	
R2035			AA	C2048	VCEAAU1EW336Y	47MFD, 16V, Aluminum	AB	
R2036	VRD-SC2EF332J	3.3K ohm 1/4W	AA	C2051	VCEAAU1CW476Y	10MFD, 16V, Aluminum	AB	
R2039	VRD-ST2EF680J	68 ohm 1/4W	AA	C2052	VCEAAU1CW106Y	10MFD, 16V, Aluminum	AB	
R2040	VRD-SC2EF221J	220 ohm 1/4W	AA	C2053	VCEAAU1CW477M	470MFD, 16V, Aluminum	AC	
R2041	VRC-MT2HG560J	56 ohm 1/2W	AA	C2054	VCKYPU2HE103P	0.01MFD, 500V, Ceramic	AB	
R2042			AA	C2055	VCQPSC2DA104K	0.1MFD, 200V, Film	AC	
R2043	VRC-MT2HG330J	33 ohm 1/2W	AA	COILS AND TRANSFORMERS				
R2045	VRD-SC2EF154J	150K ohm 1/4W	AA	T2001	RTRNT0017TAZZ	H-Drive Transformer	AF	
R2046	VRD-SC2EF471J	470 ohm 1/4W	AA	T2002	RTRNPF2105TAZZ	FBT	AZ	
R2047	RVR-B4009PAZZ	Variable Resistor 1M ohm	AD	L2001	RCILZ0057TAZZ	H-Line Coil	AG	
R2050	RVR-A0003PAZZ	Variable Resistor 10K ohm	AD	L2002	RCILB0031TAZZ	H-Hold Coil	AG	
R2051	VRD-ST2EF120J	12 ohm 1/4W	AA	MISCELLANEOUS				
R2052			AA	1	PRDAF0147TAZZ	Radiator (for IC2001)	AB	
R2054	VRD-SC2EF104J	100K ohm 1/4W	AA	2	PRDAF0107TAZZ	Radiator (for 2 SC681A-R)	AB	
R2055	VRS-PU3DB222J	2.2K ohm 2W	AC	3	QSOCV0012VAZZ	CRT Socket	AF	
R2056	VRD-SC2EF101J	100 ohm 1/4W	AA	4	QPLGN0207CEZZ	2-Pin Plug (for Speaker)	AA	
R2057	VRD-ST2EF104J	100K ohm 1/4W	AA	5	DSOCN0099PAZZ	Lead Wire with 6-Pin Socket	AH	
R2060	VRD-ST2EF273J	27K ohm 1/4W	AD	6	QPLGN0404CEZZ	4-Pin Plug (for Refraction Coil)	AB	
CAPACITORS								
C2001								
C2039	VCEAAU1HW476Y	47MFD, 50V, Aluminum						
C2040								
C2002	VCCSPR1H6151J	150PF, 50V, Ceramic						
C2003	VCEAAU2EW106Y	10MFD, 250V, Aluminum						

MODEL MZ-80B PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
*CASSETTE TAPE RECORDER PWB							
	DPWB-0184PAZZ	Assembled Cassette Tape Recorder PWB Unit (Not replacement item)		R3003			
INTEGRATED CIRCUIT							
IC3001				R3005			
IC3009	RH-iX0038PAZZ	SN7406N	AG	R3011			
IC3002					VRD-RU2EE221J	220 ohm 1/4W	AA
IC3003	RH-iX0075PAZZ	SN74LS08N	AE		R3014		
IC3005					R3037		
IC3004	RH-iX0078PAZZ	SN74LS32N	AF	R3040			
IC3006				R3004	VRD-RU2EE223J	22K ohm 1/4W	AA
IC3010	RH-iX0245PAZZ	SN74LS123N	AL	R3006	VRD-RU2EE392J	3.9K ohm 1/4W	AA
IC3007				R3015			
IC3011	RH-iX0079PAZZ	SN74LS74AN	AG	R3016	R3021	VRD-RU2EE103J	10K ohm 1/4W
IC3008	RH-iX0040PAZZ	SN74121N	AG	R3023			AA
IC3101	RH-iX0220PAZZ	SN75452BP	AG	R3030	R3031		
IC3102	RH-iX0260PAZZ	LM324N	AK	R3049	R3050		
TRANSISTORS AND DIODES							
Q3001				R3050	VRD-RU2EE333J	33K ohm 1/4W	AA
				R3020	VRD-RU2EE562J	5.6K ohm 1/4W	AA
Q3005			AC	R3024			
Q3007	VS2SC373GTM-1	2SC373GTM		R3025	VRD-RU2EE150J	15 ohm 1/4W	AA
				R3029			
Q3010				R3032	VRD-SC2EF102J	1K ohm 1/4W	AA
Q3013				R3033	VRD-SC2EF680J	68 ohm 1/4W	AA
Q3006				R3034	VRD-RU2EE472J	4.7K ohm 1/4W	AA
Q3011	VS2SB7600//1	2SB760Q	AG	R3045			
Q3012	VS2SC2562Y//1	2SC2562Y	AH	R3035	R3044	VRD-RU2EE122J	1.2K ohm 1/4W
Q3014				R3044			AA
Q3016				R3036	VRD-RU2EE121J	120 ohm 1/4W	AA
Q3017	VS2SC1959Y//1	2SC1959Y	AC	R3043			
Q3021				R3038	R3041	VRD-RU2EE222J	2.2K ohm 1/4W
Q3022				R3041			AA
Q3015				R3039	R3042	VRD-RU2EE822J	8.2K ohm 1/4W
Q3019	VS2SB762P//1	2SB762P	AH	R3042	R3101	VRD-SC2EF471J	470 ohm 1/4W
Q3018				R3046	R3102	VRD-SC2EF822J	8.2K ohm 1/4W
Q3020	VS2SB761Q//1	2SB761Q	AG	R3046	R3103	VRD-SC2EF473J	47K ohm 1/4W
D3001				R3047	R3104	VRD-SC2EF271J	270 ohm 1/4W
D3003	VHD1S1586//1A	1S1586	AB	R3048	R3104		AA
D3004				R3051	VRD-RU2EE272J	2.7K ohm 1/4W	AA
D3005	VHD1S1886//1A	1S1885	AC	R3052	R3053	VRD-SC2EF681J	680 ohm 1/4W
D3101				R3104	R3105	VRD-RU2EE681J	680 ohm 1/4W
D3104	VHD1S1555//1A	1S1555	AA	R3110	R3111	VRD-SC2EF472J	4.7K ohm 1/4W
RESISTORS							
R3001				R3111	R3105	VRD-SC2EF224J	220K ohm 1/4W
R3008	VRD-RU2EE393J	39K ohm 1/4W	AA	R3106	R3107	VRD-ST2HF4/0J	47 ohm 1/2W
R3002				R3107	R3109	VRD-SC2EF103J	10K ohm 1/4W
R3007				R3109	R3115		AA
R3009				R3112	R3113	VRD-SC2EF153J	15K ohm 1/4W
R3010	VRD-RU2EE102J	1K ohm 1/4W	AA	R3113	R3114	VRD-SC2EF154J	150K ohm 1/4W
R3018				R3114	R3116	VRD-SC2EF222J	2.2K ohm 1/4W
R3019				R3116	R3118	VRD-SC2EF103G	10K ohm (G) 1/4W
R3022				R3118	R3119		AA
				R3119	R3117	VRD-SC2EF205G	2M ohm (G) 1/4W
				R3117	R3120	VRD-SC2EF562G	5.6K ohm (G) 1/4W
				R3120	R3121	VRD-SC2EF560G	56 ohm (G) 1/4W
				R3121	RA3001	RMPTC1006PAZZ	Resistor Array 2.2K ohm x 6
				RA3002	RA3002	RMPTC1005PAZZ	Resistor Array 10K ohm x 4

MODEL MZ-80B PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
CAPACITORS							
C3001				13	DANG-0016PAZZ	Monitor TV Cabinet Mounting Plate	AY
C3002				14	PGUMS1007PAZZ	Rubber Bush	AD
C3003				15	JBTN-0037PASA	Reset Button	AC
C3010	VCTYPU1ED104Z	0.1MFD, 25V, Ceramic	AB	16	JBTN-0050PASA	Reset Button	AC
C3011				17	MSPRC0014PAZZ	Spring for Reset Button	AB
{				18	MARMM0001PAZZ	Arm	AN
C3014				19	LANGK0311PAZZ	Arm Fixing Plate	AB
C3004	VCEALA1AE476M	47MFD, 10V, Elec-Lytic.	AB	20	DSOCN0112PAZZ	Lead Wire with 2-Pin Socket (for Speaker)	AD
C3009				21	GCÖVZ0007PAZZ	Smoky Panel	AX
C3005				22	RH-PX0048PAZZ	LED (for Cassette)	AE
C3007				23	DSOCN0102PAZZ	Lead Wire with 3-Pin Socket	AF
C3008	VCKZPR1HF102P	0.001PFD, 50V, Ceramic	AA	24	H8DGB3002GESA	SHARP Badge	AU
C3017				25	HBDG80003PAZZ	Badge	AV
C3018				26	LHLDF0006PAZZ	Holder	AB
C3103				27	LHLDW9002CEZZ	Wire Holder	AA
C3006	VCEALA1HW105M	1MFD, 50V, Elec-Lytic	AB	28	LHLDW0007PAZZ	Wire Holder	AA
C3015	VCEALA1HW104M	0.1MFD, 50V, Elec-Lytic	AB		MSPRT0011PAZZ	Spring for CRT earth	AB
C3016	VCEALA1AW107M	100MFD, 10V, Elec-Lytic	AC		KMEKA0002PAZZ	Cassette Tape Recorder Mechanical Unit (Refer to other table for detailed parts)	BR
C3019	RC-AZ0001PAZZ	220µF, 10V, Aluminum	AF				
C3020							
{	VCKZPR1HF103P	0.01MFD, 50V, Ceramic	AA				
C3024							
C3025	VCEAAU1CW107Y	100MFD, 16V, Aluminum	AB	29	DFTAC0003PASA	Flap	AU
C3026	VCEAAU1EW107Y	100MFD, 25V, Aluminum	AB	30	LANGK0321PAZZ	Flap Fixing Plate	AD
C3101	VCQYKU1HM103K	0.01MFD, 50V, Film	AB	31	MSPRB0036PAFJ	Spring	AC
C3102				32	PDMPÖ0001PAZZ	Damper	AE
C3106	VCQYKU1IM104K	0.1MFD, 50V, Film	AB	35	DANG-0014PAZZ	Machinical Mounting Plate	AV
C3107				36	LANGK0283PAZZ	Mechinical Mounting Plate C	AB
C3104	VCEAAU1CW226Y	22MFD, 16V, Aluminum	AB	37	LANGK0284PAZZ	Machinical Mounting Plate A	AC
C3108	VCEAAU1CW476Y	47MFD, 16V, Aluminum	AB	38	LANGK0285PAZZ	Machinical Mounting Plate B	AC
C3105				39	LANGK0319PAZZ	PWB Mounting Plate	AD
MISCELLANEOUS							
RY1	RRLYJ0028PAZZ	Relay G2V	AN	40	KCÖUB0001PAZZ	Counter	AM
RY3	RRLYJ0027PAZZ	Relay G2E	AN	41	NBLTZ0003PAZZ	Counter Belt	AB
RY2			AN	42	HDECA0031PASA	Decoration Plate	AA
CN3001	QPLGZ0020PAZZ	3-Pin Terminal	AD	43	DSOCN0100PAZZ	Lead Wire with 3-Pin Socket	AF
CN3002	QPLGZ0088PAZZ	2-Pin Terminal	AC	44	RH-iX0257PAZZ	DN6838 (HIC)	AG
CN3003	QPLGN0511CEZZ	5-Pin Terminal	AC	45	MCRK-0001PAZZ	Crank	AD
J3001	DSOCN0085PAZZ	Lead Wire with 6-Pin Socket (for Keyboard)	AG	46	MLÖKC0001PAZZ	Lock Lever	AD
J3002	DSOCN0086PAZZ	Lead Wire with 3-Pin Socket (for LED)	AE	47	LANGK0320PAZZ	Lock Lever Fixing Plate	AH
J3003	DSOCN0080PAZZ	Lead Wire with 12-Pin Socket (for CPU Board)	AH	48	LSFTZ0008PAZZ	Lock Lever Fixing Pin	AD
J3004	DSOCN0082PAZZ	Lead Wire with 6-Pin Socket (for Cassette)	AG	49	RPLU-0001PAZZ	Plunger Coil	AS
J3005	DSOCN0081PAZZ	Lead Wire with 9-Pin Socket (for Cassette)	AG	50	MSPRT0002PAFJ	Lock Lever Spring	AA
J3006	DSOCN0083PAZZ	Lead Wire with 3-Pin + 1-Pin Socket (for Power Supply)	AF	51	DSOCN0113PAZZ	Lead Wire with 2-Pin Socket	AF
*MONITOR TV & CASSETTE TAPE RECORDER MISCELLANEOUS							
△ 7	VBE2728B31/1E	CRT	BQ				
8	VSP0080P-16YA	Speaker	AQ				
9	RCiLH4070TAZZ	Reflection Coil	AW	MISCELLANEOUS			
10	DCABC8173PASA	Monitor TV Cabinet (Front)	BB				
11	GCABD8173PASA	Monitor TV Cabinet (Rear)	AZ	56	DANGK0318PAZZ	Key Switch Fixing Plate	AY
12	LANGK0282PAZZ	CRT Mounting Plate	AL	57	QSW-P0016PAZZ	Push Switch (with LED)	AP
*** KEY BOARD UNIT SECTION ***							
				DKEY-0007PAZZ	Assembled Key Board Unit (Not replacement item)		

MODEL MZ-80B PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
68	QSW-P0017PAZZ	Push Switch	AE	R304	VRD-SU2EF563J	56K ohm 1/4W	AA
69	QSW-P0018PAZZ	Push Switch	AE	R404	VRD-ST2EF153J	15K ohm 1/4W	AA
60	QSW-P0019PAZZ	Push Switch (with cushion)	AD	R306	VRD-SU2EF332J	3.3K ohm 1/4W	AA
61	LSTYM0008PAZZ	Stay for SPACE Key	AB	R307	VRD-SU2EF101J	100 ohm 1/4W	AA
62	PCUSG0010PAZZ	Cushion for SPACE Key	AA	R308	VRD-SU2EF222J	2.2K ohm 1/4W	AA
63	PGIDM0006PAZZ	Guide for SPACE Key	AC	R407	VRD-SU2EF392J	3.9K ohm 1/4W	AA
64	MLEVP0005PAZZ	Lever for SPACE Key	AE	R405	VVR-M0010PAZZ	Variable Resistor 1K ohm	AC
65	DSOCN0107PAZZ	Lead Wire with 4-Pin Socket	AH	R409			
66	DSOCN0108PAZZ	Lead Wire with 6-Pin Socket	AM	VR301			
67	DSOCN0109PAZZ	Lead Wire with 20-Pin Socket	AT	VR401			
68	HPNLH0057VASA	Panel	AU				
69	PCOVP0007PAZZ	Cover	AE				
70	MSPRC0015PAZZ	Spring	AB	△C101	RC-CZ0180PAZZ	0.047MFD, 250V	AH
71	RH-PX0049PAZZ	LED	AE	△C102			
72	DSOCN0103PAZZ	Lead Wire with 3-Pin Socket	AF	C201	VCEAAU1CM228M	2,200MFD, 16V, Aluminum	AE
(Refer to separate list for PART NO. of keyboard.)							
*** POWER SUPPLY UNIT SECTION ***							
	DBOX D0028PAZZ	Assembled Power Supply Unit (Not replacement item)	—	C202	VCTYPU1ED104Z	0.1MFD, 25V, Ceramic	AB
INTEGRATED CIRCUIT							
IC201	RH-iX0231PAZZ	FS7905	AP	△C305	VCKYPU1NB104Z	0.1MFD, 12V, Ceramic	AB
IC301			AT	C408	VCEAAU1AM107M	100MFD, 10V, Aluminum	AC
IC401	RH-iX0151PAZZ	SG3524N		C203	VCEAAU1VM338M	3,300MFD, 35V, Aluminum	AC
TRANSISTORS AND DIODES				C301	VCEAAU1VM336M	33MFD, 35V, Aluminum	AB
Q301	VS2SA770-Y/-1	2SA770	AH	C302	VCQYKU1HM102K	0.001MFD, 50V, Film	AA
Q401				C407	VCEAAU1VM183K	0,018MFD, 50V, Film	AB
Q302	VS2SA673-C/1E	2SA673C	AC	C306	VCEAAU1CM338M	3,300MFD, 16V, Aluminum	AG
Q402			AT	C409	VCQYKU1HM103K	0.01MFD, 50V, Film	AB
D201	RH-DX0039TAZZ	V03C		C307	RC-QZ0003PAZZ	0.1MFD, 100V, Film	AB
D301	VHDS2VB10//1	S2VB10		C308	VCEAAU1EM478M	4,700MFD, 25V, Aluminum	AH
D302	VHDERB81-004/	ERB81-004	AP	C406	VCQYKU1AM688M	6,800MFD, 10V, Aluminum	AG
D303			AT	C411			
D401	VHDS5VB10//1	S5VB10		C309			
D402	VHDESAC8204-1	ESAC82-004 (or VHDS10SC4M/-1)		C412			
RESISTORS				C401			
R201	VRD-SU2EF471J	470 ohm 1/4W	AA	C404			
R301			AA	C410			
R401	VRD-ST2EF472J	4.7K ohm 1/4W	AA				
R408			AA				
R302	VRD-SU2EF472J	4.7K ohm 1/4W	AA				
R402			AA				
R303			AA				
R305			AA				
R309	VRD-SU2EF272J	2.7K ohm 1/4W	AA				
R403			AA				
R406			AA				
COILS AND TRANSFORMER							
Q301	VS2SA770-Y/-1	2SA770	AH	△L101	RTRNZ0005PAZZ	Line Coil	AL
Q401				L301	RTRNZ0021PAZZ	Choke Coil	AQ
Q302	VS2SA673-C/1E	2SA673C	AC	L401	RTRNZ0006PAZZ	Choke Coil	AR
Q402			AC	△T101	RTRNP0037PAZZ	Power Supply Transformer	BL
MISCELLANEOUS							
Q301	VS2SA770-Y/-1	2SA770	AG	△SW101	QSW-C0003PAZZ	A.C. Switch	AQ
Q401			AP	△SO101	QS0CA0003PAZZ	Appliance Inlet	AF
Q302	VS2SA673-C/1E	2SA673C	AC	△F101	QFS-C0006PAZZ	Fuse, T 630mA	AD
Q402			AC	△F102	QFS-C0005PAZZ	Fuse, T 1A	AE
D201	RH-DX0039TAZZ	V03C	AG	△F201	QFS-C0005PAZZ	Fuse, T 1.6A	AD
D301	VHDS2VB10//1	S2VB10	AG	△F301	QFS-C0003PAZZ	Fuse, T 3.15A	AD
D302	VHDERB81-004/	ERB81-004		△F401	QFS-C0004PAZZ		
D303				△F402			
D401	VHDS5VB10//1	S5VB10	AA	75	QFSHA0001PAZZ	Fuse Holder	AA
D402	VHDESAC8204-1	ESAC82-004 (or VHDS10SC4M/-1)	AA	76	QPLGN0303CEZZ	3-Pin Terminal	AB
			AA	77	QPLGN0103CEZZ	1-Pin Terminal	AA
			AA	78	DSOCN0098PAZZ	Lead Wire with 4-Pin Socket	AF
			AA	79	PRDAR0028PAZZ	Radiator (A)	AV
			AA	80	PRDAR0029PAZZ	Radiator (B)	AH
			AA	81	PRDAR0030PAZZ	Radiator (C)	AE
			AA	82	PRDAR0031PAZZ	Radiator (D)	AH
			AA	83	PRDAR0032PAZZ	Radiator (E)	AS

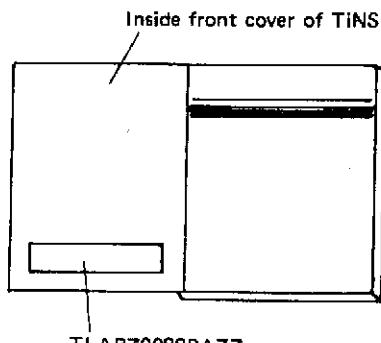
MODEL MZ-80B PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
84	GCABA8195PAZZ	Cabinet (A) (for Power Supply)	BA				
85	GCABB8195PAZZ	Cabinet (B) (for Power Supply)	AH				
86	LANGK0317PAZZ	Radiator Fixing Metal	AC				
*** RAM (III) (IV) BLOCK UNIT SECTION ***							
	DPWB-0246PAZZ	Assembled RAM (III) (IV) Block Unit (Not replacement item)		IC1 } } IC4 } } IC5 } } IC8 } } IC9 } } IC10 } } IC12 }	RH-iX0265PAZZ RH-iX0083PAZZ RH-iX0104PAZZ RH-iX0125PAZZ	TMM2016 (2K, S-RAM) SN74LS157N SN74LS42AN SN74LS93N	BP AH AH AK
INTEGRATED CIRCUIT							
RAM	RH-iX0145PAZZ	D-RAM 4116	BE	IC13 IC14 IC15 IC16 IC17 IC18 } } IC20 } } IC19 } } IC21 }	RH-iX0124PAZZ RH-iX0129PAZZ RH-iX0181PAZZ RH-iX0074PAZZ RH-iX0127PAZZ RH-iX0078PAZZ RH-iX0075PAZZ RH-iX0070PAZZ	SN74LS245N SN74LS165N SN74LS175N SN74LS04N SN74LS107N SN74LS32N SN74LS08N SN74LS00N	AR AQ AM AE AG AF AE AE
RESISTORS							
R1 } } R4 }	VRD-SC2EF102J	1K ohm 1/4W	AA	R1 } } R4 }	VRD-SC2EF102J	1K ohm 1/4W	AA
CAPACITORS							
C1 C3 C5 C7 C10 C12 C14 C16 C17 C19 C21 C23 C2 C4 C6 C8 C9 C11 C13 C15 C18 C20 C22 C24 C25 } C30 }	VCTYPU1BD104Z	0.1MFD, 12V, Ceramic	AB	R5 R6	VRD-SC2EF470J VRD-SC2EF101J	47 ohm, 1/4W 100 ohm, 1/4W	AA AA
CAPACITORS							
C1 } C6 C8 C10 } C14 }	VCTYPU1BD104Z	0.1MFD, 12V, Ceramic	AB	C1 } C6 C8 C10 } C14 }	VCTYPU1BD104Z	0.1MFD, 12V, Ceramic	AB
C7 C9 C15 C17 C20 C22 C24 C25 } C30 }	VCTYPU1ED104Z	0.1MFD, 25V, Ceramic	AB	C7 C9 C15	VCCSPR1H6471J VCEAAU1CW107Y VCCSPR1H6221J	470PF, 50V, Ceramic 100MFD, 16V, Aluminum 220PF, 50V, Ceramic	AA AB AA
MISCELLANEOUS							
CN1 } CN2 }	QPLGZ0080PAZZ QSOCZ0022PAZZ	20-Pin Terminal 16-Pin IC Socket	AD	CN1 CN2	DSOCZ0005PAZZ QPLGZ0085PAZZ	Lead Wire with 50-Pin Socket 10-Pin Plug	BE AH
*** OTHER SECTION ***							
				87 88 89 90 91 92 93 94 95 96	DCARA8173PASA GCABB8173PASA DANG-0015PAZZ PFTA-0005PASA PFTA-0006PASA LANGK0298PAZZ LX-BZ5002BCZZ TLABN0016PAZZ QTANN0002PAZZ GLEGP0007PAZZ LBND0001PAZZ UBAGS0002PAZZ	Cabinet Complete Cabinet Complete CPU Board Mounting Plate Rear Cover E Rear Cover F I/O Connector Cover Screw Function Label Frame Ground Terminal Foot Cord Keeper Bag	BR BG AX AQ AP AC AC AE AH AB AC AW
*** GRAPHIC RAM (I) UNIT SECTION ***							
	DPWB-0288PAZZ	Assembled Graphic RAM Unit (Not replacement item)		97	QACCB0001PAZZ OSW-P0010PAZZ	AC Cord Reset Switch	AO AD

MODEL MZ-80B PARTS LIST

REF. NO.	ART NO.	DESCRIPTION	CODE
98	DSOCN0101PAZZ	Lead Wire with 3-Pin Socket (for Reset Switch)	AE
99	TSPCE0022PAZZ	Specification Panel	AC
100	TLABE0005PAZZ	Label for A.C. Cord	AC
	TLABH0002PAZZ	Label for A.C. Cord	AC
	TINSE0022PAZZ	Instruction Manual (English)	BB
	TINSE0023PAZZ	Instruction Manual (English)	BB
	TINSE0024PAZZ	Instruction Manual (English)	BA
	TLABZ0088PAZZ	Label for Manual (English)	AB

For U.K. a label (TLABZ0088PAZZ) shall be stuck on the inside front cover. (as shown below)



MZ-80EU PARTS LIST

MODEL MZ-80EU

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
INTEGRATED CIRCUIT							
IC1 }	RH-iX0075PAZZ	SN74LS08N	AE	CN7,8	DSOCZ0006PAZZ	Lead Wire with 40-Pin Socket (for Bus Line)	BE
IC2 }				201	QSOCN0155PAZZ	Lead Wire with 3-Pin Socket (for Power Supply)	AD
RESISTOR							
RA1	RMPTC1010PAZZ	Resistor Array 1K ohm x 4	AC	202	DANG-0018PAZZ	I/O Code Fixing Metal	AQ
RA2	RMPTC1011PAZZ	Resistor Array 1K ohm x 5	AC	203	LRALP0001PAZZ	Guide Rail	AF
				204	LRALP0002PAZZ	Guide Rail	AE
				205	LRALP0003PAZZ	Guide Rail	AE
					TNSE0025PAZZ	Reference Card	AD
MISCELLANEOUS							
CN1 }	QSOCZ0021PAZZ	44-Pin Socket	AW				
CN6 }							

MZ-80IO2 PARTS LIST

MODEL MZ-80IO2

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE		
INTEGRATED CIRCUIT									
IC1 }	RH-iX0190PAZZ	SN74LS266N	AF	R1	VRD-SC2EF102J	1K ohm 1/4W	AA		
IC2 }				RA1	RR-KZ0037PAZZ	Resistor Array 3.3K ohm x 7	AC		
IC3	RH-iX0104PAZZ	SN74LS42N	AH	RESISTORS					
IC4 }	RH-iX0074PAZZ	SN74LS04N	AE						
IC5 }				C1	VCEAAU1CW107Y	100MFD, 16V, Aluminium	AB		
IC6 }	RH-iXQ141PAZZ	SN74LS125AN	AK	C2 }	VCTYPU18D104Z	0.1MFD, 12V, Ceramic	AB		
IC9 }				C11 }					
IC10 }	RH-iX0181PAZZ	SN74LS175N	AM	CAPACITORS					
IC13 }									
IC14 }	RH-iX0012PAZZ	SN7404N	AF	MISCELLANEOUS					
IC17 }				301	QSOCZ0016PAZZ	14-Pin IC Socket	AD		
				302	QSW-D0001PAZZ	Dip Switch	AR		
					QPLGZ0081PAZZ	37-Pin Terminal (for Bus Lines)	BG		
					LANGK0296PAZZ	37-Pin Terminal Fixing Metal	AF		
					TNSE0020PAZZ	Instruction Manual (English)	AH		

MZ-80GMK PARTS LIST

MODEL MZ-80GMK

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE	
INTEGRATED CIRCUIT								
C1 C3 C9	RH-iX0083PAZZ	SN74LS157N	AH	R1	VRD-SC2EF102J	1K ohm 1/4W	AA	
IC4	RH-iX0124PAZZ	SN74LS245N	AR	R3	VRD-SC2EF470J	47 ohm 1/4W	AA	
IC5 IC6 IC10	RH-iX0125PAZZ	SN74LS93N	AK	R4	VRD-SC2EF101J	100 ohm 1/4W	AA	
IC7 IC8	RH-iX0129PAZZ	SN74LS165N	AQ	C1	VCEAAU1CW107Y	100MFD, 16V, Aluminum	AB	
IC12 IC16 IC19	RH-iX0265PAZZ	TMM2016P (2K, S-RAM)	BP	C2 C12 C14	VCTYPU1BD104Z	0.1MFD, 12V, Ceramic	AB	
IC11 IG13	RH-iX0127PAZZ	SN74LS107N	AG	C16				
IC14	RH-iX0070PAZZ	SN74LS00N	AE	C17				
IC15 IC18	RH-iX0074PAZZ	SN74LS04N	AE	C13	VCCSPR1H6471J	470PF, 50V, Ceramic	AA	
IC17	RH-iX0078PAZZ	SN74LS32N	AF	C15	VCCSPR1H6221J	220PF, 50V, Ceramic	AA	
	RH-iX0104PAZZ	SN74LS42N	AH	MISCELLANEOUS				
				CN1	DSQCZ0007PAZZ	Lead Wire with 10-Pin Socket	BA	

MZ-80FI PARTS LIST

MODEL MZ-80FI

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
INTEGRATED CIRCUIT							
IC1	RH-iX0128PAZZ	SN74LS20N	AE	R14	VRD-SC2EF183J	18K ohm 1/4W	AA
IC2	RH-iX0071PAZZ	SN74LS02N	AE	R15 R33	VRD-SC2EF391J	390 ohm 1/4W	AA
IC3				R17 R30	VRD-SC2EF392J	3.9K ohm 1/4W	AA
IC6				R18	VRD-SC2EF681J	680 ohm 1/4W	AA
IC11	RH-iX0079PAZZ	SN74LS74AN	AG	R19	VRD-SC2EF152J	1.5K ohm 1/4W	AA
IC19				R20	VRD-SC2EF470J	47 ohm 1/4W	AA
IC25				R21	VRD-SC2EF561J	560 ohm 1/4W	AA
IC4				R29	VRD-SC2EF103J	10K ohm 1/4W	AA
IC17	RH-iX0074PAZZ	SN74LS04N	AE	R34	VRD-SC2EF473J	47K ohm 1/4W	AA
IC5	RH-iX0124PAZZ	SN74LS245N	AR	R35	VRD-SC2EF223J	22K ohm 1/4W	AA
IC7				R39	VRD-SC2EF682J	6.8K ohm 1/4W	AA
IC20	RH-iX0245PAZZ	SN74LS123N	AK	RR1	RMPTC1012PAZZ	Resistor Array 4.7K ohm x 8	AD
IC26				RR2	RMPTC1013PAZZ	Resistor Array 150 ohm x 4	AC
IC8				VR1 VR3	RVR-Z0003PAZZ	Variable Resistor 10K ohm	AL
IC14	RH-iX0181PAZZ	SN74LS175N	AM	VR2	RVR-Z0002PAZZ	Variable Resistor 5KΩ	AL
IC9	RH-iX0078PAZZ	SN74LS32N	AF				
IC10							
IC15	RH-iX0070PAZZ	SN74LS00N	AE				
IC12							
IC21	RH-iX0103PAZZ	SN7438N	AF				
IC22				C1 C10	VCQSMU1HM102J	1,000PF, 50V, Film	AC
IC13	RH-iX0262PAZZ	MB8866 (FDC)	BW	C2	VCQSMU1HM151J	150PF, 50V, Film	AC
IC16	RH-iX0217PAZZ	SN74145N	AM	C3	VCMZSU1HC220G	22PF, 50V,	AC
IC18	RH-iX0125PAZZ	SN74LS93N	AK	C4	VCQYKU1HM472K	0.0047MFD, 50V, Film	AA
IC23	RH-iX0102PAZZ	SN74LS14N	AM	C5	VCOSMU1HM301J	300PF, 50V, Film	AC
IC24	RH-iX0261PAZZ	SN74LS51N	AE	C6	VCQYKU1HM223K	0.022MFD, 50V, Film	AB
				C7	VCSACU1CE685K	6.8MFD, 16V, Tantalum	AD
				C8	VCSACU0JE476K	47MFD, 6.3V, Tantalum	AF
				C9	VCQSMU1HM222J	2,200PF, 50V, Film	AC
TRANSISTORS AND DIODES							
TR1	VS2SA1015G/1E	2SA1015G	AB	C11			
TR2			AB	C20	VCSACU1VE106M	10MFD, 35V, Tantalum	AE
TR4				C31			
D1			AB	C21			
D7				C29	VCTYPU1BD104Z	0.1MFD, 12V, Ceramic	AD
				C32			
				C43			
RESISTORS							
R1	VRD-SC2EF101J	100 ohm 1/4W	AA	C30	VCEAAU1CW107Y	100MFD, 16V, Aluminum	AB
R2							
R4							
R8							
R10							
R11	VRD-SC2EF472J	4.7K ohm 1/4W	AA		OSOCZ0012PAZZ	40-Pin IC Socket (for MB8116)	AH
R22					401	OPLGZ0081PAZZ	BH
R28					TP1 ~ 9	QPLGZ0082PAZZ	AC
R36					402	LANGK0296PAZZ	AF
R38							
R3	VRD-SC2EF222J	2.2K ohm 1/4W	AA				
R9							
R12							
R13							
R16							
R31							
R32							
R37							
MISCELLANEOUS							

MZ-80FB/MZ-80FBK PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
MODEL MZ-80FB/MZ-80FBK							
*** POWER SUPPLY UNIT SECTION ***							
	DBOXD0029PAZZ	Assembled Power Supply unit (Not replacement item)		C305 C406 C306 C307 C407 C409 C308 C402 C405 C404	VCOQYKU1HM102K VCSACU1VE106M VCQYKU1HM682K VCQYKU1HM332K VCEAAU1AM338M	0.001MFD, 50V, Film 10MFD, 35V, Tantalum 0.0068MFD, 50V, Film 0.0033MFD, 50V, Film 3,300MFD, 10V, Aluminum	AB AE AA AB AF
INTEGRATED CIRCUIT							
IC1 IC2	RH-IX0151PAZZ	SG3524	AW				
TRANSISTORS AND DIODES							
Q301 Q401	VS2SA892//I	2SA892	AN	L301 L402 L401	RTRNZ0007PAZZ RTRNZ0009PAZZ	Tristor Coil Coil	BE AL AQ AM
D201	VHDS5VB10//I	S5VB10	AL				
D301 D302 D401 D402	VHDERB81-004/ ERB81-004 or RK-14		AG				
501	RH-PX0033PAZZ	LED	AD	F101 F102 F201 QFSCHA0001PAZZ SW101 S0101	QFS-C0002PAZZ QFS-C0004PAZZ QFSHA0001PAZZ OSW-C0003PAZZ OSOCA0001PAZZ	Fuse T. 500mA Fuse T. 3.15A Fuse Holder A.C. Switch Appliance Inlet	AD AD AA AQ AD
RESISTORS							
R301 R401	VRD-ST2EF272J	2.7K ohm 1/4W	AA	504	DSOCN0064PAZZ	Lead Wire with 4-Pin Connector	AG
R302 R402	VRF-GV3DBR05K	0.05 ohm 2W	AD		DSOCN0065PAZZ	Lead Wire with 2-Pin Connector (for LED)	AE
R303 R403	VRD-SU2EF563J	56K ohm 1/4W	AA	507	OPLGZ0050PAZZ PRDAR0021PAZZ	2-Pin Plug (for LED) Radiation Plate	AC AT
R304 R404	VRD-SU2EF272J	2.7K ohm 1/4W	AA	509	PRDAR0022PAZZ LANGK0270PAZZ	Radiation Plate (for D201) Switch, Inlet, Filter PWB	AD AF
R305 R405	VRD-SU2EF472J	4.7K ohm 1/4W	AA	510	LANGQ0022PAZZ	PWB Fixing Angle	AD
R306 R406	VRD-ST2EF472J	4.7K ohm 1/4W	AA	511	LANGQ0023PAZZ	PWB Fixing Angle	AE
R407			AA		PSPA K0005VAZZ	LED Specer	AA
R307	VRD-ST2EF153J	15K ohm 1/4W	AA				
R308	VRD-SU2EF332J	3.3K ohm 1/4W	AA				
R309	VRD-ST2EF102J	1K ohm 1/4W	AA				
R408	VRD-SU2EF392J	3.9K ohm 1/4W	AA				
VR301 VR401	RVR-M0010PAZZ	Variable Resistor 1K ohm	AC				
CAPACITORS							
C101 C102	RC-CZ0180PAZZ	0.047MFD, 250V, Line Capacitor	AH				
C201 C206			AF				
C207	RC-QZ0003PAZZ	0.1MFD, 100V, Film	AB	519	GCABA8121PASB	Cabinet	BF
C301 C401	VCKYPU1NB104Z	0.1MFD, 12V, Ceramic	AB	520	GWAKP0006PASA	Front Frame	AR
C302	VCQYKU1HM222K	0.0022MFD, 50V, Film	AA	521	LCHSM0097PASA	Chassis (for MZ-80FB)	BH
C303 C403	VCQYKU1HM183K	0.018MFD, 50V, Film	AB	522	LCHSM0098PASA	Chassis (for MZ-80FBK)	BH
C304	VCEAAU1CM338M	3,300MFD, 16V, Aluminum	AG	523	GLEGR0001PAZZ	Foot	AB
				524	TLABZ0029PAZZ	Drive Number Lavel DRIVE 1 (for MZ-80FB)	AB
*** OTHER SECTION ***							

PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	CODE	REF. NO.	PART NO.	DESCRIPTION	CODE
525	TLABZ0033PAZZ	Drive Number Label DRIVE 2 (for MZ-80FB)	AB	534	LHLDFO016PAZZ	Filter PWB Fixing Holder	AC
526	TLABZ0034PAZZ	Drive Number Label DRIVE 3 (for MZ-80FBK)	AB	535	LHLDW0006PAZZ	Flat Cable Fixer	AD
527	TLABZ0035PAZZ	Drive Number Label DRIVE 4 (for MZ-80FBK)	AB	536	LHLDW9003CEZZ	Cord Fixer, HW-146	AA
528	LANGF0017PAZZ	Drive Fixing Angle	AE	537	LBNDCC0003PAZZ	Wire Band	AB
529	LANGF0023PAZZ	Front Frame Fixing Angle	AM	538	PCUSG0005PAZZ	Cushion 5 x 100 x t1.0	AA
530	LX-BZ0075PAZZ	Screw (for Flat Cable Ass'y)	AG	△ [REDACTED]	QACGR001PAZZ	[REDACTED]	AC
531	DSOCN0114PAZZ	Flat Cable Ass'y (for MZ-80FB)	BP	△ [REDACTED]	SPCE0020PAZZ	[REDACTED]	AF
532	DSOCN0115PAZZ	Flat Cable Ass'y (for MZ-80FBK)	BU	△ [REDACTED]	SSKCF001PAZZ	[REDACTED]	AE
533	QTANN0002PAZZ	Ground Terminal	AH	△ [REDACTED]	TLABH0002PAZZ	[REDACTED]	AC
	DTIP0046PAZZ	Braided Wire (for MZ-80FB)	AN				
	DTIP-0047PAZZ	Braided Wire (for MZ-80FBK)	AN				

MZ-80BH
A810 504KS

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